

CAR IDENTIFICATION RECORD

OWNER'S NAME : _____

ADDRESS: _____

SELLING DEALER CODE : _____

DATE OF DELIVERY : _____

DATE OF REGISTRATION : _____

REGISTRATION NO : _____

MOTOR NO : _____

CHASSIS NO : _____

TRANSAXLE NO : _____

AUX. BATTERY MAKE : _____

AUX.BATTERY SR. NO : _____

AUX. BATTERY CODE : _____

KEY NO.: _____

THE WARRANTY ON THIS VEHICLE IS VALID ONLY IF THE DETAILS ARE FILLED, SIGNED AND STAMPED BY THE SELLING DEALER

DEALER'S SIGNATURE AND STAMP

Following items are provided with your vehicle:

1. Owner's Manual
2. Aux. Battery Warranty Card (if applicable)
3. First Aid Kit
4. Advance Warning Triangle
5. Jack
6. Spare Fuses (Provided in fuse box)
7. Tool Kit
8. Slow Charging Cable



PUNCH EV

OWNER'S MANUAL



TATA MOTORS

REV 00 / APR 2024

CUSTOMER ASSISTANCE

In our constant endeavour to provide assistance and complete service backup, TATA MOTORS has established an all India customer assistance centre.

In case you have a query regarding any aspect of your vehicle, our Customer Assistance Centre will be glad to assist you on our Toll Free no. **1800 209 8282**

You can also approach nearest TATA MOTORS EV dealer.

TATA MOTORS 24X7 Roadside Assistance Program offers technical help in the event of a breakdown. Call the toll-free Roadside Assistance.

For additional information, refer to "24X7 Roadside Assistance" section in the Owner's manual.

For updated Owner's Manual and Infotainment Manual refer below link

<https://ev.tatamotors.com/support.html>

For Dealer Network refer below link

<https://ev.tatamotors.com/dealer-locator.html>



Dear Customer,

Welcome to the TATA MOTORS family,

Thank you on the purchase of TATA MOTORS vehicle.

As a global Indian automobile manufacturer, we focus on innovation, technology and build high quality products with exceeding values of “Connecting Aspirations”.

The Owner’s Manual will familiarize you with the operations, equipment description, features that are either as standard or optional on your vehicle. It is requested you read this manual carefully and follow the instructions and recommendations as mentioned.

You are advised to carry out service, maintenance and repairs at TATA MOTORS EV Dealers and EV Authorized service centers through out the life of your vehicle. Always use genuine parts for continued performance of your vehicle. Avoid modification, non-genuine accessories fitment on your vehicle. TATA MOTORS does not carry any liability arising due to it. Always keep this manual in the vehicle.

You can contact our dealer or Customer Assistance toll free no.(1800 209 8282) in case of any query or support required.

Information provided in this Owner’s Manual is explicit at the time of publication. However, as TATA MOTORS continues to make changes and improve products, it reserves the right to make changes in this manual or any product at any time, without notice and without any obligations.

We look forward for your continued association with us for many years to come.

Wishing you a Safe and pleasant driving experience.

TATA PASSENGER ELECTRIC MOBILITY LTD.

Floor 3, 4, Plot-18, Nanavati Mahalaya, Mudhana Shetty Marg, BSE, Fort,
Mumbai, (MH) - 400 001, India

01. INTRODUCTION TO EV

EV Overview	1
Overview	5

02. SAFETY

Important Information	11
Seats	12
Seat Belts	14
Anti-lock Braking System (ABS)	33
Guideline For Preventing Fire And Electric Shock	36
Anti-theft Device-immobilizer/ PEPS	38

03. BATTERY AND COMPONENT

High Voltage Battery System	39
Tips To Conserve Battery Life	41

04. CHARGING

Instructions To Follow	43
Important Tips	45

Types of Charging	46
Charging Do's And Don'ts	59

05. OPENING AND CLOSING

Keys	61
Types of Keys (if equipped)	62
Doors	67
Windows	68
Bonnet and Charging Flap	70
Tail Gate Opening	73

06. INSTRUMENT CLUSTER

Digital Display (4" Inch Flat) Option I	75
Digital Display (4" Inch Curve) Option II	76
Driver Information System (DIS)	80
Digital Display (7" Inch)(if equipped)	94
Driver Information System (DIS)	97
Digital Display (10.25" Inch)	113
Driver Information System (DIS)	118
Warnings and Indicators	132

CONTENTS

Display Messages On Instrument Cluster (if Equipped)	141
Audio Reminders	144

07. STARTING AND DRIVING

Before You Start Your EV	147
Electric Power Assisted Steering (EPAS)	149
Steering Lock / Unlock And Ignition Switch	150
Driving Tips	152
Tips To Get Maximum Range While Driving EV	154
Drive And Gear Modes	159
Operating of Lights and Wipers	161
Seats Adjustments	164
Mirrors	166
Driving Support System	169
Automatic Vehicle Hold (if equipped)	188

08. INTERIOR AND EXTERIOR FEATURES

Climate Control	191
Fully Automatic Temperature Control (FATC) (if	192

equipped)	
Cabin Air Purification	197
Fascia Switches	198
Power Sunroof (if equipped)	199
Steering Mounted Controls (if equipped)	204
Infotainment System Display	206
MIC (if equipped)	207
Speakers & Tweeter (if equipped)	207
USB Port (if equipped)	208
Power Socket	208
Lamps	209
Mood Lights/ambient Lights (if equipped)	210
Vehicle Telematics	211
Wireless Power Charging (if equipped)	212
Antenna	218
Head Lamp and Tail Lamp	219
Roof Rail	222

09. STOWAGE AREA	
Storage Compartment	223
Glove Box	224
Driver Side Coin Box	225
Utility Pockets on Front Doors	225
Utility Pockets on Rear Doors	225
Center Console	226
Foldable Arm Rest (if equipped)	226
Luggage Compartment	227
Hooks (if equipped)	228
Luggage Compartment Cover	229

10. EMERGENCY AND BREAKDOWN	
Emergency Equipment	231
In Case of Flat Tyre	232
Puncture Repair Kit Option 1 (if equipped)	235
Puncture Repair Kit Option 2 (if equipped)	241
Towing	248
Fuses	250
Bulb Specifications	265

24 X 7 Roadside Assistance	266
----------------------------	-----

11. TECHNICAL SPECIFICATIONS	
Lubricant Specifications	269
Vehicle Specifications	270
Vehicle Dimensions	273
Aggregate Identification	274

12. MAINTENANCE AND CARE	
Service Instructions	275
Service Schedule	276
Motor Compartment	282
Brake Fluid Level	283
Windshield Washer Fluid Level	283
12V Battery	284
Tyres	286
Vehicle Parking for Long Duration (non - Use Maintenance)	288
Smart Key Battery Replacement (For PEPS variant)	289

CONTENTS

On Board Diagnostic (OBD II) System	290
Do it Yourself	291
Car Care	292
Value Added Services	295
Vehicle Interior Enrichment	297

13. WARRANTY

Vehicle Warranty - Terms and Conditions	299
-----------------------------------------	-----

14. EXTENDED WARRANTY

Extended Warranty - Terms and Conditions	301
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EV OVERVIEW

An electric vehicle is powered by a battery - Edrive and it does not need any type of fossil fuel. While conventional vehicles use an internal combustion engine and gasoline or diesel as fuel, electric vehicles use electrical energy that is stored inside the high voltage battery. As a result, electric vehicles run on electricity, they are eco-friendly - they do not require fuel and are zero emission vehicles.

Review and Characteristics

This is an electric vehicle. Some of the vehicle's systems operate differently and have different operating characteristics than vehicles equipped with an internal combustion engine. It is important to carefully read the entire Owner's Manual for this reason.

This Vehicle uses two types of battery systems- a high voltage system in which a high voltage battery powers the inverter and electric motor which in turn propel the vehicle and a low voltage system in which a 12-volt battery provides power to the vehicle systems and features such as the

audio system, supplementary restraint systems, headlights and windshield wipers. The high voltage battery also charges the 12-volt battery.

The high voltage battery must be charged with electricity before the vehicle can be driven. As the vehicle operates, the battery gradually discharges and when completely discharged, the vehicle needs to be plugged in for charging. To increase the range of the EV, regenerative braking has been incorporated. Basically, while the vehicle is coasting or braking, the motor works as a generator and converts the vehicle motion (kinetic energy) to electrical energy to charge the HV battery.

This vehicle is considered to be an environmentally friendly vehicle because it does not emit exhaust gases, and thus is cleaner than the conventional vehicles in terms of air pollution.

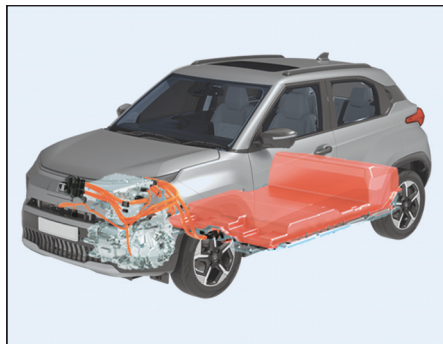
Main Components

3 IN 1 Unit

- **On-Board Charger (OBC):** A device that charges the high voltage battery by converting AC power from a domestic supply into DC power and supplying it to the battery.
- **DC-DC Converter:** A device that converts HV DC power from the HV battery to LV DC power which is required to maintain LV battery charge, which in turn powers the LV systems like lights, wipers, infotainment, etc. in the vehicle.
- **Power Distribution Unit:** Distributes power from the high voltage battery to the HV components like inverter, DC-DC converter, E-compressor etc.
- **Uni-directional 3 in 1 Converter:** The Uni-directional AC-DC/DC-AC converter regulates the active power transferred from the DC battery to the AC powered devices. Additionally, it maintains unity power factor while controlling active power transferred from the AC grid to the DC battery.

INTRODUCTION TO EV

- **Electric Motor:** A device that converts electrical energy into rotational mechanical energy which is then transferred as rotational torque to the wheels through the gearbox.
- **High Voltage Battery (lithium ion Phosphate)** - An on board high voltage electrical energy storage device



General Warnings

- Your vehicle contains a sealed Li-ion high voltage battery. If the Li-ion battery is disposed of improperly, there is a risk of severe burns and electrical shock that may result in serious injury or death and there is also a risk of environmental damage.
- The EV system uses high voltage DC current. The system can be hot during and after starting and when the vehicle is shut off. Be careful of both the high voltage and the high temperature.
- Avoid being exposed to high-voltage components in the first place. Observe all high-voltage warning labels these indicate high-voltage components or areas. Observe all orange cables and other high voltage components, large and small these carry high voltage.
- Do not touch high-voltage components while the vehicle is in operation or cranked state.
- Do not disassemble, remove or replace high-voltage parts and cables as well as their connectors because they

can cause severe burns or electric shock that may result in serious injury or death.

- The vehicle high voltage system has no user serviceable parts. It is recommended that you take your vehicle to a TATA MOTORS EV Authorised Service Centre for any necessary maintenance.
- Pay special attention to pedestrians. Because there is no motor noise, pedestrians may not know the vehicle is approaching, moving or about to move, and may step into the path of vehicle travel.
- When leaving the vehicle, be sure to turn off the EV system. The EV system uses high voltage current. Failure to follow the proper handling instructions may cause serious injury or death.

Safety Of The High-voltage System

- Do not perform any modifications or work on the vehicle, especially maintenance and repair work on the high-voltage system and the body and avoid retrofitting accessories.

- If work is not carried out properly, there is the risk of fire and fatal injury from electrocution due to the high-voltage system.
- TATA MOTORS recommends to have modifications and work on the vehicle only to be carried out by an authorized TATA MOTORS EV Authorised Service Centre or one that operates according to TATA MOTORS specifications with personnel trained accordingly.
- Your vehicle's high-voltage system is a self-contained system. Safety is ensured as long as no unauthorized work is performed on high voltage electrical components or on the chassis.

High-voltage System: Contact With Water

The high-voltage system is typically safe even in the following example situations:

- Water in the foot well, for instance after a rainstorm when sunroof was kept open.
- Liquid escapes in the trunk.

In these cases there is no risk of injury from electrocution. Other damage to the vehicle is possible.

Common Terminologies And Abbreviations

EV – Electric Vehicle
HV battery – High Voltage battery
LV battery – Low Voltage (12V) battery
AC – Alternating Current
DC – Direct Current
OBC – On Board Charger
PDU – Power Distribution Unit
VCU – Vehicle Control Unit
BMS - Battery Management System
OBD - On Board Diagnostics
SoC – State of Charge
SRS – Supplementary Restraint System
CRS - Child Restraint System
DAB – Driver Airbag
PAB – Passenger Airbag
ABS - Anti-lock Braking System
EBD - Electronic Brake Force Distribution
ESC - Electronic Stability Control
PEPS - Passive Entry/Passive Start

INTRODUCTION TO EV

ESCL – Electronic Column Steering Lock

EPAS – Electric Power Assisted Steering

LED – Light Emitting Diode

DRL – Daytime Running Lamp

ORVM - Outer Rear View Mirror

IRVM – Inside Rear View Mirror

EC-IRVM – Electric Chromic Inside Rear
View Mirror

HVAC – Heating Ventilation and Air Con-
ditioning

FATC – Fully Automatic Temperature Con-
trol

DIS – Driver Information System

DTE - Distance to Empty

IGN – Ignition

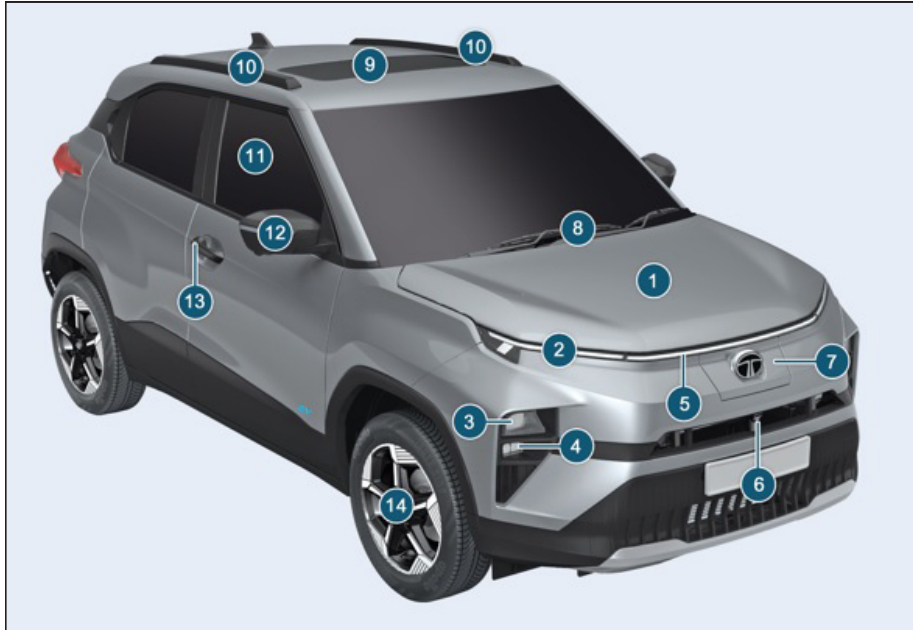
ACC – Accessory

EPB – Electronic Parking Brake (EPB)

CPL – Centre Position Light

OVERVIEW

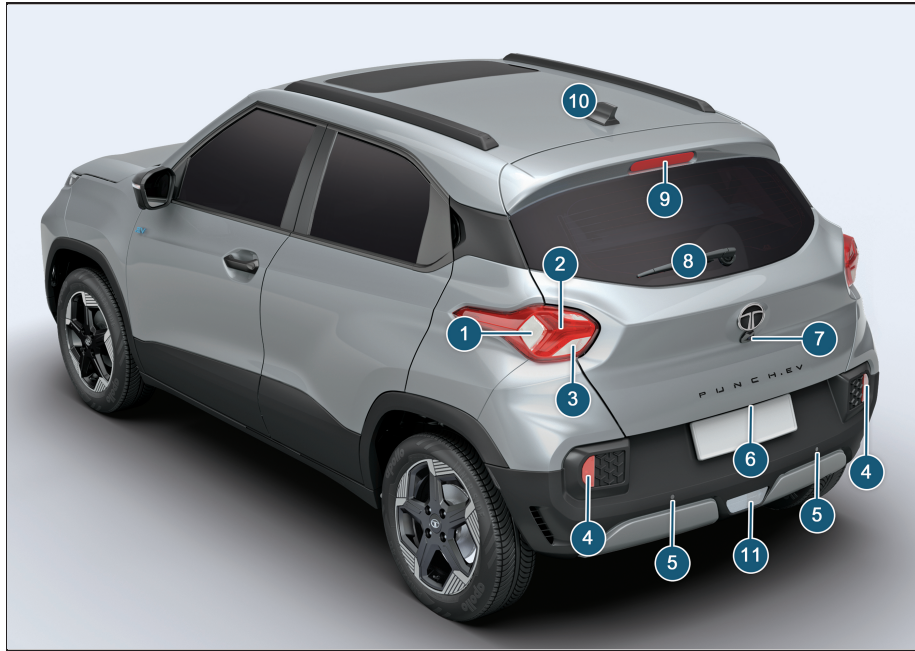
Know Your Vehicle



1. Bonnet
2. Turn Indicator/ DRL/
Position Lamp
3. Head Lamp
4. Fog Lamp
5. Centre Position Lamp
6. Front Camera
7. Charging Flap
8. Front Windshield Wipers
9. Sunroof
10. Roof Rails
11. Windows
12. Rear View Mirror with
Camera
13. Door Handle Switch (DHS)
14. Alloy Wheels

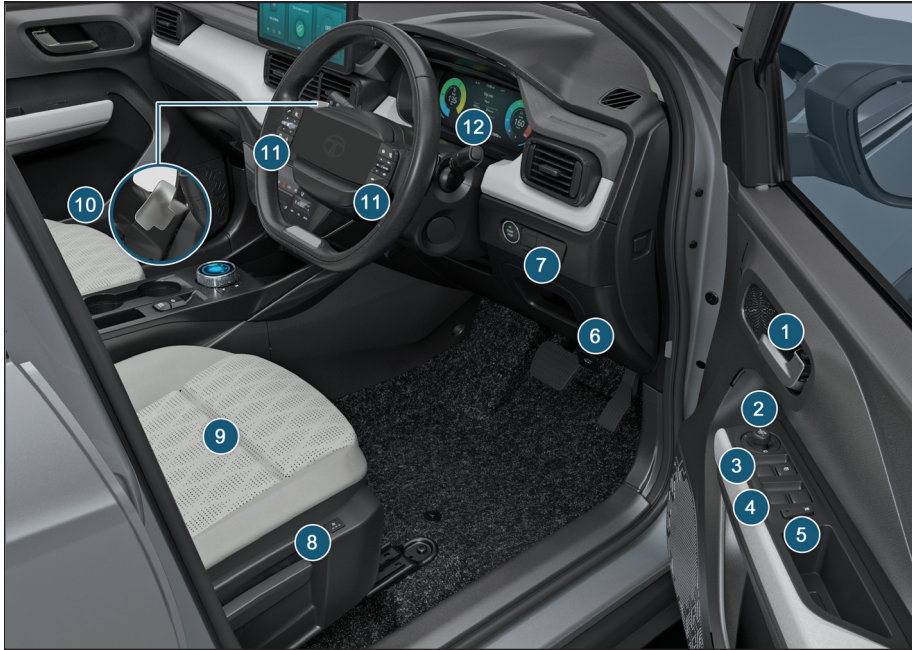
* Image for your reference, actual vehicle may differ.

INTRODUCTION TO EV



1. Turn Indicator
2. Stop Lamp / Rear Position Lamp
3. Reverse lamp (Option I)
4. Reflex Reflector
5. Rear Parking Sensors
6. Tail Gate Open Switch
7. Rear Camera
8. Rear Windshield Wiper
9. High Mounted Stop Lamp
10. Shark Fin Antenna
11. Reverse lamp (Option II)

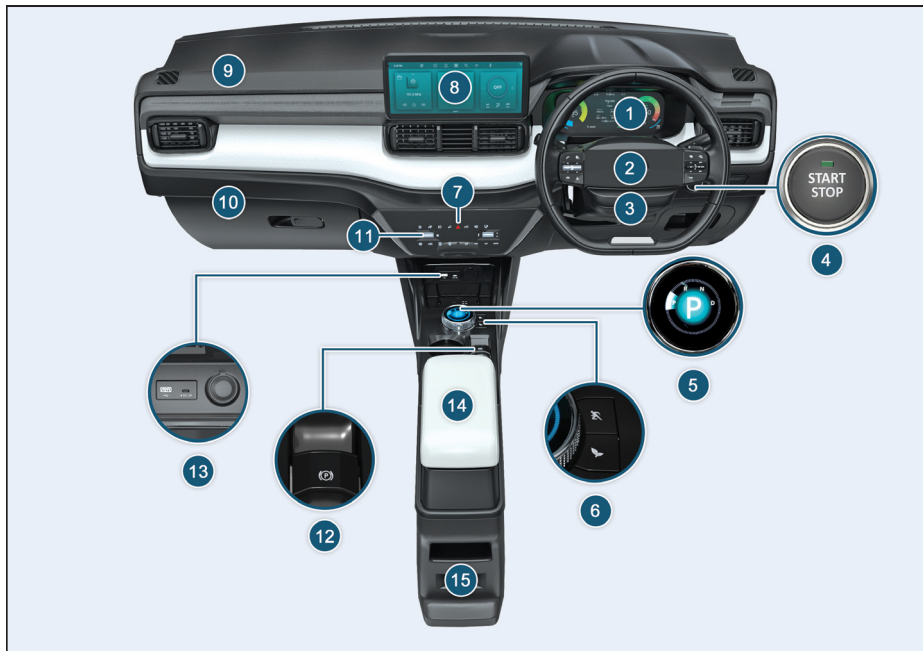
* Image for your reference, actual vehicle may differ.



1. Door Opening Lever
2. ORVM adjusting Knob
3. Express Down
4. Power Window Switches
5. Inhibit Switch
6. Bonnet Opening Lever
7. Driver side Coin Box
8. Seat Ventilation
9. Seat
10. Regeneration Lever
11. Steering wheel switches
12. Combi Switch RHS

* Image for your reference, actual vehicle may differ.

INTRODUCTION TO EV



1. Instrument Cluster
2. Horn
3. Driver Air Bag
4. Start/Stop Switch
5. Gear Mode
6. Drive Modes
7. Hazard Warning Switch
8. Infotainment Display
9. Passenger Airbag
10. Glove Box
11. Fascia Switches
12. Parking Brake
13. Power Socket & USB
14. Arm Rest
15. Storage

* Image for your reference, actual vehicle may differ.

Important Messages

In this Owner's Manual, you will find the text under the heading "WARNING", "CAUTION" and "NOTE" which highlights important information. Pay particular attention to these highlighted messages. The Images / Illustrations in this owner's manual are only for reference. It may defer with actual vehicle.

NOTE

Indicates additional information that will assist you in gaining the optimum benefit and care for your vehicle.

WARNING

Indicates procedures or information that must be followed precisely in order to avoid the possibility of severe personal injury and serious damage to the vehicle.

CAUTION

It indicates to be careful. You are capable of doing something that might result in damage to equipment.

IMPORTANT INFORMATION**Safe Driving**

Safety consciousness not only ensures your safety and the safety of other road users, but it also helps to reduce the wear and tear on your vehicle.

Safe Driving Depends On:

- How quickly you make decisions to avoid an accident.
- Your ability to concentrate.
- How well you can see and judge objects.
- How well familiar you are with your vehicle controls and its capabilities.

Safety Tips

- Always take into account the road conditions, weather conditions, vehicle speed in order to prevent accidents.
- Turn 'ON' the side indicators at least 30 meters before taking a turn or changing the lane.
- Decelerate to a safe speed before taking turn. Do not apply brakes during cornering.
- When overtaking other vehicles, watch out for the oncoming vehicle.
- Never drive under the influence of alcohol or drugs.
- If your vehicle is equipped with infotainment/ navigation system, set and make changes to your travel route only when the vehicle is parked.
- Program radio presets with the vehicle parked, and use your programmed presets to make radio use quicker and simpler.
- If your car gets flooded and has soaked carpeting or water on the flooring, you should not try to start the ve-

hicle, we recommend to kindly contact TATA MOTORS EV Authorised Service Centre.

SAFETY

SEATS

Your vehicle is provided with good seating comfort. To make your journey more safe and enjoyable we recommend you to follow below warnings and cautions.

Driver's seat

WARNING

- Do not adjust seat while driving / vehicle is moving. Doing so could result in loss of control, and an accident causing death, serious injury, or property damage.
- Always sit as far back as possible from the steering wheel while maintaining comfortable control of the vehicle. Fitment of seat covers on driver seat with airbags is strictly prohibited.
- Do not keep any sitting cushion on seats. This may result in serious or fatal injury in the event of accident.
- After adjusting the seat make sure it is securely locked by pushing it forward and backwards without using

lock release lever. Sudden or unexpected movement of the driver's seat could cause to lose control of the vehicle resulting in an accident.

- All passengers must be seated in seats and restrained with seat belt properly while riding in vehicle
- If there are occupants in the rear seats, be careful while adjusting the front seat position.

Front Passenger Seat

WARNING

Never ride in a vehicle with a front seat-back fully reclined. This may lead to serious injuries. Fitment of seat covers on front passenger seat with airbags is strictly prohibited.

Rear Seat Back

WARNING

The rear seatback must be securely latched. If not, passengers and objects

could be thrown forward resulting in serious injury in the event of a sudden stop or collision. Luggage and other objects in boot should be kept flat. If large, heavy, or piled they must be secured properly. No passenger should ride in the boot area or sit or lie on folded seat-backs while the vehicle is in motion.

Applicable for Hatchback/SUV

WARNING

- Under no circumstances should objects be piled higher than the seat-backs. Failure to follow these warnings could result in serious injury in the event of a sudden stop or collision. Ensure that objects are securely fastened.
- Storing items against seatback or in any other way interfering with proper locking of a seatback could result in serious or fatal injury in a sudden stop or collision. After resetting the seatback to its seating position make sure it is securely latched

by pushing it forward and backwards

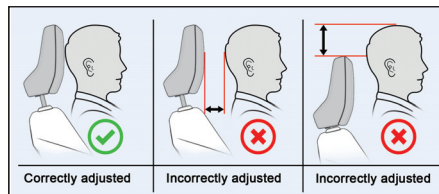
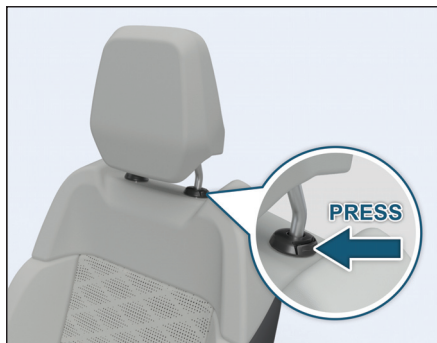
⚠ CAUTION

Your hands might cut or injured by the sharp edges of the seats mechanism during looking for small objects trapped under the seats or between the seat and the center console.

Head Restraint

Front Seat

Adjust the head restraint so that it is as close to the head as possible and center of the head restraint supports the back of the head at eye level.

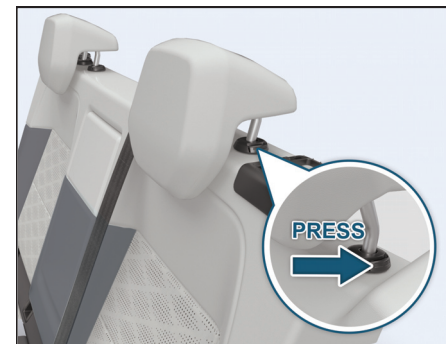


⚠ WARNING

Do not drive the vehicle without the seat head restraints. Head restraints are intended to help reduce injuries during an accident.

Rear Seat (If equipped)

Adjust the head restraint so that it is as close to the head as possible and the center of the head restraint supports the back of the head at eye level.



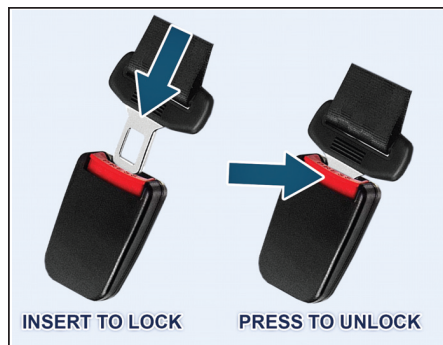
SAFETY

SEAT BELTS

This section describes your Vehicle's Seat belts, Airbags and Child restraints system. Please read and follow all these instructions carefully to minimize risk of severe injury or death.

- Seat belts are the primary restraints system in the vehicle. All occupants, including the driver, should always wear seat belts. Your vehicle is equipped with three point seat belts for all occupants.
- Sit back and adjust the driver seat. Make sure that your seat is adjusted to a good driving position and the back of the seat is upright.

Buckling The Seat Belt



- Grasp the tongue then slowly pull out the seat belt over the shoulder and across the chest. When the seat belt is long enough to fit, insert the tongue into the lock buckle until you hear a “CLICK” which indicates that the seat-belt is securely locked. (Refer “INSERT TO LOCK” image)
- Position the lap portion of seat belt across your pelvic bone, below your abdomen. To remove slack, pull up a bit on the shoulder seat belt. To loosen the lap portion seat belt if it is too tight,

tilt the tongue and pull on the lap seat belt. A snug seat belt reduces the risk of sliding under the seat belt in a collision. Ensure that the seat belt running over the body (shoulder segment and lap segment) does not have any twist. Twisted seat belt may not offer effective protection when required.

- Ensure that the seat belt webbing is straight and not twisted. Twisted seat belts may not work properly in case of collision.

Releasing The Seat Belt

To release the seat belt, push the red button on the lock buckle (refer "PRESS TO UNLOCK" image). Ensure to hold seat belt during unlocking and release it slowly towards the seat belt mounting. The seat belt will automatically retract to its stowed position. If necessary, slide the tongue down the webbing to allow the seat belt to retract fully.

WARNING

Due to retractor reversal action if you leave the seat belt from the unlock position it may hit you or parts like glass in the way which may cause injury to you or damage to the vehicle.

WARNING

- Each seating position and seat belt assembly must be used by one occupant.
- Be careful not to damage or tamper the seat belt webbing or hardware. Inspect the seat belt system period

ically, checking for cuts, frays, or loose parts. A frayed or torn seatbelt could rip apart in a collision and leave you with no protection.

- If the seat belt webbing or hardware is damaged, get it replaced immediately at TATA MOTORS EV Authorised service centre.
- Do not insert any items such as coins, clips, etc. into the seat belt buckles, and be careful not to spill liquids into these parts. If foreign materials get into a seat belt buckle, the seat belt will not work properly.
- Do not wear seat belts over hard, sharp or fragile items in clothing, such as pens, keys, spectacles etc.
- Do not use any accessories on seat belts or modify in any way the seat-belt system. Devices claiming to improve occupant comfort or repositioning the seat belt, can reduce the protection provided by the seat belt and increase the chance of serious injury in a collision.

Use of Seat Belts For Pregnant Woman

WARNING

- Pregnant women must wear a correctly positioned seat belt. It is safer for mother as well as unborn child.
- Pregnant women should wear the lap part of the seat belt across the Pelvic Bone and as snug across the pelvic bone (hips) as possible. Keep the seat belt low so that it does not come across the abdomen. That way the strong bones of the hips will take the force if there is a collision.



SAFETY

Seat Belt Warning Lamp



4" Cluster



7" & 10.25" Cluster

Your vehicle is equipped with Seat Belt Reminder (SBR) for all occupants.

NOTE

For Driver and Co-driver seat - Whenever an occupant is not sitting in any seating position then seat belt re-minder beeping sound will not be played in instrument cluster. If any material is kept on any seat then SBR beeping sound may be played in instrument cluster. Please do not keep any material on seat.

The seat belt warning lamp reminds you to fasten the seat belt.

- If the driver co-driver and rear passenger do not fasten seat belt, seat belt reminder lamp will blink and a buzzer will

sound for pre-defined duration until the all seat belts are buckled.

- If front passenger seat is occupied by child, system may detect occupancy and warn with front passenger seat belt warning. It is not taken to mean child can occupy front passenger seat and use seat belt. Please refer CRS section for recommended seating position if child is sitting with child seat.

NOTE

Using unauthorized after-market seat cover may affect function of occupant sensor. TATA MOTORS does not recommend any non-validated seat covers on seats.

Seat Belts With Pre – Tensioner (if equipped)

You can use the pre-tensioner seat belts in the same manner as ordinary seat belts. The seat belt pre-tensioner system works in conjunction with the Supplementary Restraints System (SRS-Airbags). In the event of a collision, as may be necessary, pre-tensioner tightens the seat belt so that it fits the occupant's body more snugly. When pre-tensioner activates, there could be some noise and release of smoke. This is normal and there are no health hazards or fire risk.

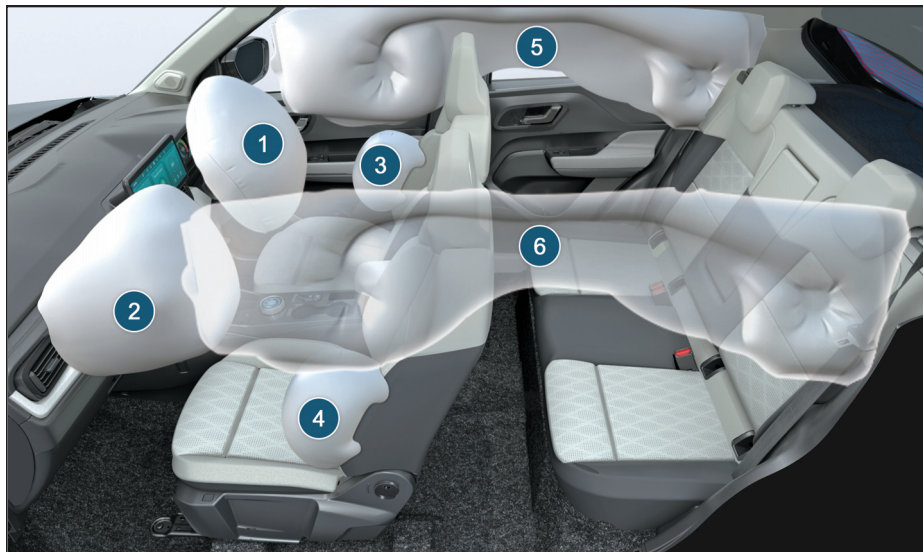
Seat Belt With Load Limiter (if equipped)

You can use the load limiter in the same manner as ordinary seat belts. The seat belt load limiter system works in conjunction with the Supplementary Restraints System (SRS-Airbags). In the event of a collision, as may be necessary, load limiter reduces the load on the rib cage region of the occupant.

If the vehicle has been involved in a collision, get it inspected immediately at TATA MOTORS EV Authorized Service Centre.

SAFETY

Supplementary Restraint System (SRS - Airbags)



The SRS [Supplementary Restraint system] is designed to provide protection to occupants in case of collision or sudden impact, when crash is detected, the SRS airbag system deploys airbags to help reduce the risk of injury to the occupant. It works in conjunction with seat belts.

There are 6 airbags provided in your car:

1. Driver Airbag
2. Front Passenger Airbag
3. Side Airbag RH
4. Side Airbag LH
5. Curtain Airbag RH
6. Curtain Airbag LH

The driver airbag is mounted in the centre of the steering wheel. The front passenger airbag is located inside the dashboard in front of the passenger seat. The airbags have suitable indications on steering wheel and on dash board.

Side airbags are mounted in front row seats.

Curtain airbags are mounted above the doors along the roof on both sides.

The word 'AIRBAG' is marked at adjacent locations of respective airbags.

The 'SRS' system also comprises of the following components depending upon the provided safety features in vehicle.

- Seat belt Pre-tensioners
- Seat belt with load limiters
- Airbag 'SRS' ECU (Electronic Control Unit)
- Collision Sensors
- SRS wiring harness
- SRS Warning lamp

The System is active when ignition switch is in the "ON" position or the ignition mode is "ON". Airbags are designed to inflate in collisions when required.

In the event of a collision, the collision sensors will detect signals, and if the Airbag ECU judges that the signals represent a severe collision, will trigger the airbags. The inflated Airbags provide a cushion to the occupants. The Airbag inflates and deflates so quickly that you may not even realize that it has activated. The Airbag will neither hinder your view nor make it hurdle to exit the vehicle.

Airbag inflation is virtually instantaneous

and occurs with considerable force, accompanied by loud noise and smoke, which is normal. The inflated airbag, together with seat belts, limit the movement of an occupant, thereby reducing the risk of injury.

When an airbag inflates, you may see some smoke-like particles. The particles are a normal by-product of the process that generates the non-toxic gas used for airbag inflation. These airborne particles may irritate the skin, eyes, nose, or throat. If you have skin or eye irritation, rinse the area with water. For nose or throat irritation, move to fresh air. Also sometimes the smoke can cause breathing problems, in such cases get fresh air promptly.

After inflation, airbag provides a gradual cushioning effect for the occupant thereafter deflates. It is not advisable to drive your vehicle after the airbags have been deployed. If you are involved in another collision, the airbags will not be in place to protect you.

NOTE

- *Open your windows and doors as soon as possible after collision to reduce prolonged exposure to the smoke and powder released by the inflating Airbag.*
- *Do not touch the Airbag container's internal components immediately after an Airbag has inflated. The parts that come into contact with an inflating Airbag may be very hot.*
- *Always wash exposed skin areas thoroughly with lukewarm water and mild soap.*

WARNING

- Even in vehicle with airbags, you and your passengers must always wear the seat belts provided. In order to minimize the risk and severity of injury in the event of a collision.
- If an occupant is out of position during collision, the rapidly deploying Airbag may forcefully contact the

SAFETY

occupant causing serious or fatal injuries.

WARNING

- Always use seat belts and CRS – during every trip and at all times. Even with airbags, you can be seriously injured or killed in a collision if you are not wearing seat belt properly or not wearing seat belt when airbag inflates.
- You and your passengers should never sit or lean unnecessarily close to the Airbags.
- Move your seat as far back as possible from front Airbags, while still maintaining control of the vehicle.
- All occupants should sit upright with the seatback in an upright position, centred on the seat cushion with their seat belt on, legs comfortably extended and their feet on the floor until the vehicle is parked.

- Do not allow the front passenger to place their feet or legs on the dashboard.

Passenger Airbag (PAB) Switch

Passenger airbag switch is used to activate and de-activate the passenger airbag in the vehicle.

The switch is located on the left side of the dashboard and can be accessed once the co-driver side door is opened.



PAB Switch ON: When an adult is seated in the front passenger seat, ensure that

PAB switch is turned to 'ON' position. This will ensure that the passenger airbag is operational in the event of a collision.

PAB Switch OFF: If rearward facing child seat needs to be installed on front passenger seat to carry the child then ensure PAB switch is turned OFF. This will ensure that the passenger airbag will remain de-activated in the event of a collision.

This switch can be operated by using mechanical key / Key with remote / Smart key as per vehicle variants. Refer "Keys" section in this Manual.

Passenger Airbag (PAB) Indicator

Passenger airbag indicator is provided to notify an occupant, whether passenger airbag is activated (ON) or deactivated (OFF) in vehicle.

PAB indicator is located on roof near roof lamp.

**PAB Indicator ON:**

When the PAB switch is turned to 'ON' position to activate the airbag, 'ON symbol & text' will illuminate in amber color.

**PAB Indicator OFF:**

When the PAB switch is turned to 'OFF' position to deactivate the airbag, 'OFF symbol & text' will illuminate in amber color.

**Wrong Seating Positions**

SAFETY



i NOTE

- Never place your arm over the airbag as a deploying airbag can result in serious arm fractures or other injuries.
- Do not allow the passengers to lean their heads or bodies onto doors or place objects between the doors and passengers when they are seated on seats equipped with side and/or curtain Airbags.
- Do not place or stick any item/s in the vehicle, except at designated lo

cations (such as utility bins, cup/bottle holders, boot space etc). Loose items may act as a projectile during a collision and cause severe to fatal injuries.

- Please be aware that any unsecured item in your vehicle, such as your pet, unsecured CRS or a laptop, can become a potential hazard in the event of a collision or sudden stop, causing injuries to occupants in the vehicle.
- Coat hooks (if provided), must be used only for that purpose. Never hang other items on to those hooks. This could affect deployment of the Airbags, and may lead to severe to fatal injuries.
- Always contact your TATA MOTORS EV Authorized Service Centre if the vehicle is damaged, even if airbag has not inflated or if any part of an airbag module cover shows sign of cracking or damage.

 **WARNING**

If your SRS malfunctions, the Airbag may not inflate properly during a collision thereby increasing risk of serious injury or death. If any of the following conditions occur, your SRS is malfunctioning:

- The SRS warning lamp does not turn 'ON' when the ignition switch is placed in the 'ON' position for few seconds.
- The SRS warning lamp stays 'ON' after illuminating.
- The SRS warning lamp comes 'ON'/stays 'ON' while the vehicle is in motion.
- The SRS warning lamp blinks when the vehicle is running.

We recommend the customer to immediately visit TATA MOTORS EV Authorized Service Centre and get the SRS system inspected if any of the above conditions occur.

 **WARNING**

- Never make any modifications to your vehicle. The modifications carried out, but not limited to the vehicle frame, bumpers, front fenders, ride height, suspension, seat belts, interior trims, steering wheel (especially holders), are not acceptable. This will affect the intended performance of SRS.
- Fitment of bull bars, seat covers on seats with airbags etc, is strictly prohibited.
- If you need to make any modifications to accommodate any disability you may have, please contact your TATA MOTORS EV Authorized Service Centre for necessary guidance.
- Do not tamper with SRS in any way. This will lead to unexpected performance of system and may cause serious injury or death.

SAFETY

Airbag Warning Sticker On Front Passenger Sun Visor



The Airbag Warning Symbol on sun visor reminds of the extreme hazards associated with the use of a rearward-facing child restraint on front passenger seat during airbag deployment. It does not mean that a child cannot occupy front passenger seat and use seat belt. Please refer CRS section for recommended seating position for children.

WARNING

Never use a rearward facing child restraint on a seat protected by an active Airbag in front of it, Death or serious injury to the child can occur.

Airbags Deployment Conditions

When front airbags should not deploy?

Minor frontal collision: Seat belt (if worn) offers adequate occupant protection in low severity collisions. The airbags are triggered only when there is a collision severe enough to trigger the airbags. Deployment of frontal airbags is not beneficial in low severity collisions.

Side collision: During a side collision, occupants tend to move sideways. Therefore, deploying frontal airbags in such situations will not benefit the occupants. Side airbags and side curtain airbags (if equipped) are specifically designed to reduce the injuries that can occur in side collision.

Rear collision: During a rear collision, occupants tend to move (rearwards) away

from frontal airbags. Therefore, deploying frontal airbags in such situations will not protect the occupant. Head restraints and seat belts provide occupant protection during a rear collision.

Rollovers collision: During a rollover collision, unbelted occupants may float inside the passenger compartment. This will increase the risk of injuries and may prove to be fatal. Wearing seat belts provide highly effective occupant protection during rollover collision. Front airbags, are not designed to deploy in a rollover as frontal airbags cannot offer any protection in rollover collision.

When front airbags/side airbags/side curtain airbags (if equipped) deploy with minor or no visible vehicle damage?

The airbags are triggered only when there is a collision severe enough to trigger the airbags. The extent of vehicle damage is not always the correct indicator for airbag deployment. In some extreme/rare conditions; of rough road driving, running into a curb or hitting other fixed objects; the

airbags may deploy depending upon the severity of collision. In some of these conditions, damage to the vehicle may be minor or not be readily visible.

When front airbags/side airbags/side curtain airbags (if equipped) may not deploy, even with exterior visible vehicle damage?

The airbags are triggered only when there is a collision severe enough to trigger the airbags. The amount of visible vehicle damage is not always the correct indicator for airbag deployment. Some collisions can result in visible damage but with no airbag deployment, because the airbags would not have been needed or would not have provided protection even if they had deployed. Seat belts, if worn, offer adequate occupant protection in such cases.

Children On Board

WARNING

- Do not leave unattended children in your vehicle.
- During reversing and parking, ensure that your children are far away from the vehicle.

WARNING

- Do not put the safety seat belt under your child's arm or behind its back.
- Do not use pillows, books or towels to boost your child's height.
- Do not allow children to stand up or kneel on either the rear or the front seats. An unrestrained child could suffer serious or fatal injuries during a collision.
- Do not install a booster seat or a booster cushion with a seat belt that is slack or twisted.

Child Restraint System (CRS)

TATA MOTORS strongly recommends the use of Child Restraint Systems (CRS) for all children up to 36 Kg and to be placed at recommended positions only (Refer CRS Position table in this section).

ISOFIX

CRS can be installed in the vehicle using seat belts and/or ISOFIX with support leg (if equipped) or ISOFIX with Top Tether (if equipped). These ISOFIX attachment points are located on rear outboard seating locations which enables quick and safe child seat engagement.

SAFETY



ISOFIX with mounting eyelets



Top Tether

Top Tether mounting anchorages are located at backside of rear outboard seats.

The harness system of CRS holds the child in place, and in a collision, acts to keep the child positioned in the seat and reduce the risk of injuries.



Keep children in a forward-facing or rearward facing CRS with a harness until they reach the size or age or weight limit recommended by your CRS manufacturer.

Selection and Installation of CRS

Always select the CRS that complies with latest safety standards (AIS 072 / ECE

R44 / ECE R129). The CRS are classified according to the child's size, height and weight. Select the appropriate CRS for your child. Ensure that the child fits properly in the CRS and it is securely installed in the vehicle.

While installing the child seats always adhere to the directions in this Owner's Manual as well as those provided by the child seat's manufacturer.

TATA MOTORS recommends **Joie i-Spin Safe i-Size** child seats for up to 18 Kg children. These seats are available at TATA MOTORS EV Authorised Service Centre.





i NOTE

TATA MOTORS recommends to keep the highlighted device in close condition while using Joie i-Spin Safe child seat in car

Installing The Child Seat on Front Passenger Seats

- Adjust the front passenger seat back up to its vertical position as per requirement, so that it can create adequate contact between passenger seat backrest & child seat.
- Adjust the front passenger seat for-

ward or backward as per requirement, so that there could not be any contact between front passenger seat & child seat or child present behind it.

- If required, adjust the front passenger seat height to its suitable position.
- While installing child seat on front passenger seating position, adjust the buckle to its suitable position of rotation.
- While installing forward facing child seat for 15 to 18kg children on front passenger seating position, adjust the front passenger seat to its rearmost position.

Installing The Child Seat on Rear Passenger Seats

- If required, adjust the front seat so that there could not be any contact between front seat & child seat or child present behind front seat.
- While installing child seats adjust the rear seat head restraints to its lowermost position or remove it if required & keep it at safe location to reinstall it whenever adult passenger is sitting at

that position.

- While installing child seats on rear out-board seating position, adjust their respective buckles to its required position of rotation.

SAFETY

Recommended CRS Position



Recommended CRS Position As Per The Vehicle Matrix

The suitability of seat position for carriage of children and recommended category of CRS is shown in the table as per the child group.

NOTE

The child's life is at risk in a collision if the CRS is not properly secured in the vehicle. Be sure to secure the child in the restraint system according to the manufacturer's instructions

WARNING

Do not use an infant carrier or a child safety seat that “hooks” over a seat-back, it will not provide adequate protection in a collision.

Recommended CRS Positions (CRS Fastened With A Safety Belt)						
Group	Mass Group	Front Passenger with PAB OFF	Front Passenger with PAB ON	Rear Out-board LH	Rear Out-board RH	Rear Centre
0	Up to 10 kg	U	X	U	U	X
0+	Up to 13 kg	U	X	U	U	X
I	9 to 18 kg	U UF	UF	U	U	X
II	15 to 25 kg	UF	UF	U	U	X
III	22 to 36 kg	UF	UF	U	U	X

X: Seat Position not suitable for children in this mass group.

U: Suitable for “universal” category restraints approved for use in this mass group.

UF: Suitable for forward facing “universal” category restraints approved for use in this mass group.

SAFETY

⚠ CAUTION

A CRS in a closed vehicle can become very hot. To prevent burns, check the seating surface and buckles before placing your child in CRS.

⚠ WARNING

- Do not modify CRS in any way.

⚠ CAUTION

- Do not install a booster seat or a booster cushion with only the lap strap of the seat belt or a seat belt that is slack or twisted.
- Do not leave any toys or other objects loose in the CRS or on the seat while the vehicle is in motion.

Recommended CRS Positions (CRS That Can Be Used With ISOFIX System)

Group	Mass Group	Category Of Child Seat	Front Passenger	Rear Outboard LH*	Rear Outboard RH*	Rear Centre
0	Up to 10 kg	E	X	IL	IL	X
0+	Up to 13 kg	C, D, E	X	IL	IL	X
I	9 to 18 kg	D, C, B, B1, A	X	IL IUF	IL IUF	X
II	15 to 25 kg		X	IL	IL	X
III	22 to 36 kg		X	IL	IL	X

IL: The seat is suitable for the ISOFIX child seats with “Semi-Universal” approval.

IUF: The seat is suitable for forward facing child seats and is permitted for use in this weight category.

X: The seat is not equipped for the ISOFIX system.

*Rear outboard seating positions are suitable for ISO/R3, Class C CRS.

After a collision, we recommend to get seat belts, seats, ISOFIX and top-tether anchorages (as may be applicable) investigated at TATA MOTORS EV Authorized Service Centre.

Each CRS should be used for one child only.

Passenger airbag can be turned OFF manually through switch provided on side face of the dashboard at front passenger side. Visual signal of passenger airbag ON or OFF is indicated on the roof console.

When passenger airbag is ON, a rearward facing child seat shall not be installed on the front passenger seat.

When passenger airbag is OFF, a forward or rearward facing child seat can be installed on the front passenger seat.

While installing a rearward facing child seat on the front passenger seat, passenger airbag must be OFF.

Refer images in PAB Switch section.

 WARNING

If the airbag SRS warning indicator in the instrument cluster illuminates continuously, it means that there is malfunction in the system. Remove the CRS from front passenger seat and contact your TATA MOTORS EV Authorized Service Centre.

SAFETY

Child Lock



NOTE

Lift the lock lever upward to deactivate the childproof lock when not required.

Child lock are provided on both rear doors. It is used for safety of a child.

Child safety lever to be used for safety of child for preventing them to open rear door while seating in passenger seat to avoid accident while vehicle is moving.

Both the rear doors of the vehicle are provided with a child proof lock. Push the lock lever (located on vertical face of the door) downward before closing the door. The door which has been locked by activating the child lock cannot be opened from inside. It can be opened only from the outside.

ANTI-LOCK BRAKING SYSTEM (ABS)

ABS regulates brake pressure in such a way that the wheels do not lock when you brake.



This allows you to continue steering the vehicle when braking. The ABS warning lamp in the instrument cluster lights up when the ignition is switched on. It goes off after a few seconds if the system is healthy.

WARNING

- If ABS is faulty, the wheels could lock when braking. The steer ability and braking characteristics may be severely impaired. There is an increased danger of skidding and accidents.
- Drive carefully. Visit to TATA MOTORS EV Authorised Service Centre as soon as possible & rectify the issue with experts help.

1. While Braking

- If ABS intervenes: continue to de-press the brake pedal vigorously until the braking situation is over.
- To make a full brake application: Press the brake pedal with full force.

If ABS intervenes when braking, you will feel a pulsing in the brake pedal. The pulsating brake pedal can be an indication of hazardous road conditions, and functions as a reminder to take extra care while driving.

WARNING

- The stopping distance required for vehicles with ABS may be slightly more than conventional brake system but ABS will still offer the advantage of helping you maintain directional control.
- However, remember that ABS will not compensate for bad road or weather conditions or poor driver judgment. Drive within safety margins taking into consideration into

consideration prevailing weather and traffic conditions.

2. Electronic Brake Force Distribution (EBD)



EBD monitors and controls the brake pressure on the rear wheels to improve driving stability while braking. EBD provides optimal braking pressure distribution between front and rear wheels to optimize braking distance and to ensure vehicle stability by means of lowering braking pressure at rear wheels.

WARNING

- If EBD is malfunctions, the rear wheels can lock under full braking. This increases the risk of skidding and accidents.
- You should therefore adapt your driving style to the different handling characteristics. Have the brake system checked immediately at a TATA MOTORS EV Authorized Service

SAFETY

Centre as soon as possible.

- Drive carefully. Visit to TATA MOTORS EV Authorized Service Centre as soon as possible & rectify the issue with experts help.

3. Electronic Stability Program (ESP)

ESP monitors driving stability and traction. If ESP detects that the vehicle is deviating from



the direction desired by the driver, one or more wheels are getting braked to stabilize the vehicle. The vehicle output is also modified to keep the vehicle on the desired course within physical limits. ESP assists the driver when pulling away on wet or slippery roads. ESP can also stabilize the vehicle during braking and acceleration. ESP warning lamp in the instrument cluster lights up when the ignition is switched on. It goes off after 2-3 seconds if system is healthy.

A. Cornering Stability Control (CSC)

Corner stability Control supports / stabi-

lizes vehicle during partial braking on curves by reducing pressure at required inner wheel of the vehicle.

This helps to reduce probability of vehicle over steering during cornering.

B. Off Road ABS

Based on wheel speed information off road ABS helps to avoid wheel lock on uneven surfaces like loose gravel, pot holes by reducing the stopping distance compared to standard ABS.

C. Electronic Traction Control (ETC)

The Electronic Traction Control system function (ETC) is designed as a slip control system to prevent the driven wheels of a vehicle from excessive wheel slip.

D. Roll Over Mitigation (ROM)

The main feature of the Roll over Mitigation function is the detection of a rollover critical situation and to prevent the vehicle rollover. This is done by active brake interventions on selected wheels, thereby reducing the forces that cause a roll-over situation.

E. Brake Disc Wiping (BDW)

Water on the brake disc leads to a delay in brake response time. The purpose of the function Brake Disc wiping is to remove the moisture when driving in wet conditions automatically & this will help to get quick response from Brake and have a better deceleration.

F. Electronic Brake Pre-fill (EBP)

The Electronic Brake Prefill (EBP) function reduces the air gap of the brake pad and the brake disc. The function is triggered after a sudden release of the accelerator pedal due to an unexpected emergency brake situation. By actively pre-filling the brake-system the brake response time is reduced and results in a shorter stopping distance.

G. Hydraulic Brake Assist (HBA)

In a dangerous emergency situation, most of the drivers don't utilise the full available performance of the brake system, as they may apply brake too soft due to Panic. The HBA function detects the critical situation and builds up additional brake pressure to reduce the braking distance.

H. Hydraulic Fading Compensation (HFC)

In dangerous fading situations most drivers operate the brake pedal with a small or regular braking force and they never reach to the maximum possible vehicle deceleration. The HFC function improve the stopping distance by eliminating required pressure build-up lag by the driver.

J. Dynamic Wheel Torque By Brake (DWT-B)

The main goal of the function is to improve the agility of a vehicle and to enable a more direct steering. This is mainly achieved by braking interventions at the inner wheels during turning. DWT-B reduces understeer tendency of the car and a higher curve speed can be achieved.

K. Hill Hold Control (HHC)

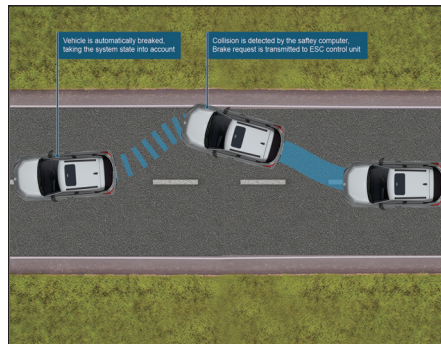
Hill Hold Control is a comfort function. The main intend is to prevent the vehicle from rolling backwards while driving off up-hill on an inclined surface.

L. Panic Brake Alert (PBA)

Panic brake alert warns the surrounding

vehicles when an emergency or heavy braking takes place. The function will trigger Hazard lamps automatically, which will provide an immediate warning to vehicles directly behind and nearby. With PBA, surrounding drivers and vehicles have more time to respond against slowdown vehicles. By providing additional warning to improve road safety, PBA reduces the amount and degree of injuries caused by rear end collisions that occur during heavy braking

M. After Impact Braking (AIB)



- In the event of primary collision there

are chances that vehicle can no longer be safely controlled. Accident analysis has shown that an active brake intervention would mitigate the effect of the subsequent collisions.

- After impact braking system is activated automatically and brakes the car in a safe manner to mitigate secondary collision.
- Hazard & brake lights are triggered to intimate surrounding users of an emergency situation. Warning lights will continue flashing after vehicle comes to a standstill.
- The driver can override the system by depressing the brake/acc pedal if there is a risk of being hit by following traffic.
- The basic assumption is that the brake system is intact after the primary impact.
- Mitigate impact/severity of subsequent collisions.

SAFETY

GUIDELINE FOR PREVENTING FIRE AND ELECTRIC SHOCK

- Make sure the charge station's supply cable is positioned so it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- There are no user serviceable parts inside the charging gun. Contact TATA MOTORS EV Authorised Service Centre should you experience any problems with the charging gun. Do not attempt to repair or service the charge station or charging gun yourself – may result in injury.
- Do not operate your charge station and gun if it or the supply cable is visibly damaged. Contact your Service Representative for service immediately. Refer to the 'Emergency and Break-down' section in this manual for information on the Service Representative in your area.
- Do not place fingers inside the coupler on either end of the charging gun.
- Do not allow children to operate this device. Adult supervision is mandatory

when children are in proximity to a charge station that is in use.

- Not for use in commercial garages.

NOTE

- *During normal operation, the charging gun or couplers may feel warm. If either coupler or the charging gun feels hot during charging, unplug the gun and have a qualified electrician inspect the connections before you continue charging.*
- *Charging station and domestic plug point must be approved/certified by a qualified electrician before using the charging gun. Coupler Receptacle has to have proper Grounding, electrical connection and has to contain a Residual-Current Circuit Device (RCD).*
- *Charging should be done in Ignition OFF state.*

WARNING

- Unplug both couplers of your Portable Charging Gun before cleaning.
- The charger generates electromagnetic waves that can seriously impact medical electric devices such as an implantable cardiac pacemaker in a person. When a person has an implant like the one mentioned above, make sure to ask the medical team and the manufacturer whether charging your EV will impact the operation of the medical electric device implant. In such case, do not go near the vehicle when it is charging.
- Ensure that the charging gun is always stored in a safe place. Do not expose it to rain or wet conditions. Avoid pouring or dripping water or other liquids over it. If water penetrates the electrical devices, the risk of electric shock increases. Ensure that all plugs and cables are free of

moisture before using the charging gun. Never connect the charging gun to the mains with wet or moist hands or when the charging gun is wet.

 **CAUTION**

- Do not use a damaged charging station, domestic plug point or charging port. Both charging gun couplers must fit tightly into receptacles that are in good condition. Using the charger with a worn or damaged port may cause burns or start a fire.
- Make sure that the device is always stored in a safe place. Do not expose the device to rain or wet conditions. DO NOT use this product if the EV charge connector/cable is damaged. During charging the vehicle must not be exposed to rain, lightning and snow.

SAFETY

ANTI-THEFT DEVICE-IMMOBILIZER/ PEPS

Immobilizer system is designed to prevent vehicle theft by electronically disabling the vehicle ignition system. The vehicle can be started only with vehicle's original Immobilizer ignition key which has an electronic identification programmed code.

NOTE

Use only Flip key, the other should be kept in a safe location. Note down "key Tag no." information (and keep it safe) which is required while getting new/spare keys. Remember that it is not possible to prepare new/spare keys without the "key Tag number." Take precaution about Flip key, as without Flip key vehicle cannot be started.

Vehicle Condition	Immobilizer Lamp Status	Vehicle State	Meaning / Function Of The State
Ignition OFF	Blinking	Locked	Vehicle Immobilized and awaiting electronic key
Ignition ON	OFF	Unlocked	Normal condition and ready to start the vehicle
Ignition ON	ON	Locked	<ul style="list-style-type: none">• Problem with key (Wrong key used to start vehicle)• Problem with Immobilizer system. Contact a TATA MOTORS EV Authorised Service Centre.
Ignition ON	Blinking	Unlocked	Contact a TATA MOTORS EV Authorized Service Centre immediately.

HIGH VOLTAGE BATTERY SYSTEM

Temperature Limits

Battery pack and vehicle can operate safely in limits from 0°C to 45°C.

NOTE

To control the battery temperature of the high voltage battery the air conditioner is used to cool down the battery and may switch on automatically without request from control panel which may generate noise from operation of the air conditioner compressor and cooling fan.

HV Battery Life & Maintenance

This Vehicle comes with a standard battery warranty as mentioned in warranty section. Regular service of the vehicle and charging protocol to be followed to maximize the battery life.

Energy Information

The vehicle battery pack has a maximum energy as specified in Technical Specification. Energy retention capacity deteriorates

over several cycles of usage and hence range deterioration happens over-time.

This decrease in range during the end of life of battery is expected and is not considered as a malfunction of the battery pack. During these conditions, it is recommended to contact an authorized service center for inspection.

Brake Energy Recovery System

The vehicle features energy regeneration system, which regenerates expended energy during coasting or braking during the drive. This system allows the battery to be recharged under the above mentioned conditions.

Please note, the regeneration system does not fully recharge the battery, it only provides a chance to recover a portion of energy that would be lost during braking. When you release the accelerator or press the brake pedal, energy flows from wheels to high voltage battery, thereby charging it.

Regeneration is done by converting driving force (kinetic energy) into electrical energy that is stored in the Li-ion battery while the vehicle is decelerating or being driven downhill. This is called regenerative braking

Heavily Discharged High Voltage System

In the case of a heavily discharged HV battery, there is a chance that the low voltage battery is discharged as well. In this case, please contact your nearest TATA MOTORS EV Authorised Service Centre for further assistance. Do not try to jump start the vehicle or tow the vehicle without guidance from the service assistant.

Heated High Voltage Battery

In such a condition, the battery has safety logics to limit the performance or disconnect by itself with prior warning. The vehicle should be stopped and allowed to cool down and TATA MOTORS EV Authorised Service Centre must be contacted for rectification.

BATTERY AND COMPONENT

Long Storage of Vehicle With Respect To HV Battery Pack

The HV battery undergoes discharge at a rate of approximately 3% over a period of 30 days in storage. Do not allow the vehicle to be discharged to 0% in storage. It is recommended that the vehicle must be charged to a charge level in between 30% to 50% before leaving the vehicle for long time storage. After this time period the vehicle must be charged to 100% using Normal Charging before use.

High Voltage System Failure

In the case of high voltage system failure, which may arise due to various reasons, contact TATA MOTORS EV Authorised Service Centre for further assistance.

Predicting Energy Usage

The vehicle battery energy usage is displayed in the instrument cluster in the form of estimated range. This range is updated by the system algorithm, depending on the driving conditions.

Displayed range in the instrument cluster is a tentative number based on drive route,

driving pattern and usage pattern history over the past drives. It is recommended keep a 20km buffer in estimated range before planning the trip

Disposal

The disposal of an HV Battery must be done with utmost care and will be carried out by TATA MOTORS EV Authorised Service Centre after sales service at the end of the battery life time or if the battery pack has passed its warranty period.

NOTE

- *It is advised to contact TATA MOTORS EV Authorised Service Centre which shall guide & help in dismantling, handling and disposal through agencies who are certified by central/state pollution control board & obtain certificate of disposal from these agencies as proof of sustainable disposal.*
- *If you decide not to use the recommended TATA MOTORS EV Authorised service center or TATA MOTORS EV Authorised Workshop*

to dispose of your high voltage battery, the responsibility of the consequences of environmental pollution or accidents must be borne solely by you, the owner of the vehicle.

- *Customers who wish to dispose of battery by themselves shall deal only with registered entities (list of these is available on the CPCB/SPCB website) after duly verifying validity of necessary registration documents. After disposal the EPR certificate has to be obtained by the customer from the entity. It is request that customer shall provide this certificate to nearest TATA MOTORS EV Authorised Service Centre which is to be kept for records & submitted to central pollution control board as proof of disposal according to policy guidelines.*

WARNING

EV battery contains materials like Lithium Iron, graphite, plastic & steel etc which can have impact on environment and are harmful if not handled/disposed of carefully. There is a risk of severe burns and electrical shock that may result in serious injury while additionally posing a risk of environmental damage.

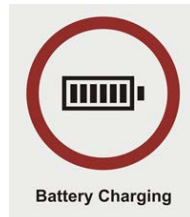
TIPS TO CONSERVE BATTERY LIFE

1. Battery Charging

It is advisable to charge the vehicle upto 100%. This ensures accurate SoC calculation and consistent energy content intake during charging. Charging to 100% also maintains battery health for longer time and ensures better range throughout the life cycle of the vehicle.

It is also advisable to slow or home charge the vehicle to 100% as much as possible. Slow Charging and full charging is the best way to charge your vehicle to maintain the health of the high voltage battery.

After every 4 fast charging cycles, it is advisable to slow or home charge the vehicle to 100% SoC



2. Cell Balancing or Equalization

Cell balancing or equalization and SoC calibration happens during charging, especially at higher SoC, > 90%. This causes charging to take longer time above 90%. Allow the vehicle to reach 100% SoC before terminating the charging session, as both cell balancing and SoC calibration are essential steps for any battery to perform optimally for a prolonged time.



3. Extreme Temperatures

Extreme temperatures impact upon how well a battery can maintain its level of charge. Avoid charging the high voltage battery when it is hot and vehicle is driven for long distances especially in summers. Allow vehicle temperature to cool down before charging. It is always



BATTERY AND COMPONENT

better to charge EV when ambient temperature is low especially at night.

4. Vehicle Parking

Avoid parking vehicle in direct sunlight for long duration. Try to park it under shade, tree etc. This helps in keeping battery temperature low resulting enhance battery life over the life cycle.



INSTRUCTIONS TO FOLLOW

Instructions:

- It is recommended to charge the vehicle to 100% every time, whenever vehicle is being charged.
- Try to maximize the use of slow / AC Charging however in case of use of fast charging, after a maximum of 4 continuous fast charging cycles/opportunity charging cycles (Opportunity Charging – where end SoC is below 100% SoC) it is mandatory to use slow/AC Charging and charge the vehicle to 100% SoC.
- At least once a month or after every 4 fast /opportunity charging cycles whichever is earlier, one Slow/AC Charging till 100% SoC is must for SoC Calibration & Cell Balancing.
- Avoid charging vehicle under heavy rain / thunderstorms
- Avoid driving vehicle below 10% SoC.
- Make sure the charge station's supply cable is positioned so it will not be stepped on, tripped over, or otherwise

subjected to damage or stress.

- There are no user serviceable parts inside the charging gun. Contact TATA MOTORS EV Authorised Service Centre should you experience any problems with the charging gun. Do not attempt to repair or service the charge station or charging gun yourself may result in injury.
- Do not operate your charge station and gun if it or the supply cable is visibly damaged. Contact your Service Representative for service immediately. Refer to the 'Emergency and Breakdown' section in this manual for information on the Service Representative in your area.
- Do not place fingers inside the coupler on either end of the charging gun.
- Do not allow children to operate this device. Adult supervision is mandatory when children are in proximity to a charge station that is in use.
- Not for use in commercial garages.
- Slow Charging only happens in park brake engaged condition. So always

keep the park brake engaged during a charging session

- Change of vehicle state (Ignition OFF to Ignition ON or vice-versa) should be avoided while charging
- Post switch off the charger, provide min 5 seconds for touching and pulling out the gun.
- If the charging gun removed and reinsertion required it could be done after at least 10 seconds of removal of the charging gun from Socket.
- Do not disengage/play around with the Park brake/hand brake while vehicle in fast charging condition.
- Overcurrent and leakage current protections are given in the home charging box and charging gun. The RCBO should always be in ON state during normal charging use-case and there should be no error (Red) LEDs on the charging gun. In case any tripping of RCBO is observed or error LEDs start blinking on the Charging gun, please contact TATA MOTORS EV Authorised Service Centre.

CHARGING

- Home charging box comes with a key and lock. It is recommended to lock the box during overnight charge or when the charging box is not in use to avoid misuse of charging point.

WARNING

Unplug both couplers of your Portable Charging Gun before cleaning.

NOTE

During normal operation, the charging gun or couplers may feel warm. If either coupler or the charging gun feels hot during charging, unplug the gun and have a qualified electrician inspect the connections before you continue charging.

CAUTION

Do not use a damaged charging station, plug point or charging port. Using the charger with a worn or damaged port may result in unanticipated consequences.

WARNING

The charger generates electromagnetic waves that can seriously impact medical electric devices such as an implantable cardiac pacemaker in a person. When a person has an implant like the one mentioned above, make sure to ask the medical team and the manufacturer whether charging your EV will impact the operation of the medical electric device implant. In such case, do not go near the vehicle when it is charging.

WARNING

Ensure that the charging gun is always stored in a safe place. Do not expose it to rain or wet conditions. Avoid pouring or dripping water or other liquids over it. If water penetrates the electrical devices, the risk of electric shock increases. Ensure that all plugs and cables are free of moisture before using the charging gun. Never connect the charging gun to the mains with wet or

moist hands or when the charging gun is wet.

NOTE

Charging station and domestic plug point must be approved/certified by a qualified electrician before using the charging gun. Coupler Receptacle has to have proper Grounding, electrical connection and has to contain a Residual-Current Circuit Device (RCD).

CAUTION

Make sure that the device is always stored in a safe place. Do not expose the device to rain or wet conditions. DO NOT use this product if the EV charge connector/cable is damaged. During charging the vehicle must not be exposed to rain, lightning and snow.

NOTE

Charging should be done in Ignition OFF state.







IMPORTANT TIPS

Do's and Don'ts

- Do not allow the vehicle to be discharged to 0% in storage.
- Long duration Parking
 - Avoid parking vehicle below 20% SoC continuously for two weeks (<14 days)
 - Ideal condition to park vehicle for longer duration (> 14 days) is with 40% to 60% SoC (Disconnect the Aux battery – Ve terminal for longer duration parking)
 - After the resting period the vehicle must be charged to 100% using Slow/AC Charging before use.
- During the resting period, the user may choose either of the following options to prevent discharge of low voltage battery.
 - Periodically (weekly once) user may switch on the remote Air conditioning for 20-30 mins. This wakes up both the high voltage and low voltage systems and prevents low voltage battery from getting discharged.
 - If possible, user may choose to disconnect the negative terminal of the low voltage battery. This results in complete vehicle sleep and minimum loss of charge for both low voltage and high voltage batteries
- Do not direct high pressure washer fluid/ water jets (Pressure above 0.5 bar) at electrical devices and connector during washing. This is to prevent malfunction/failure of electrical system due to water ingress. No High pressure washing in motor compartment, Under-floor battery pack and CCS Charging port.
- Drive through calm water only and only if it is not deeper than 300mm and at this depth, the vehicle speed to be maintained at creep speed.
- If car gets completely or partially submerged in water, switch off the ignition, evacuate the car and call RSA (Roadside Assistance) at 18002098282 for assistance.
- As EV service requires certain skillsets and trained manpower, it is always recommended to get the car serviced or repaired at only TATA MOTORS EV Authorised Service Centre.
- Always check the SoC level before start of journey & ensure car is adequately charged. You may check the SoC level on the mobile app also.
- Remote AC command not to be executed through mobile app while/during the charge initiation process.
- If AC is switched ON remotely using Zconnect, it is required to switch it off using the Zconnect app before unlocking the vehicle. If it is not followed, the vehicle requires two ignition ON cycle to move as it will not move in the first ignition ON cycle.

CHARGING

TYPES OF CHARGING

S.N	Types Of Charging	Charging Component Specification	*Charging Time In Hours	Charging Time In Soc Band	Charge Gun	Power Source
1	Normal/AC Charging	<ul style="list-style-type: none"> Nominal Voltage: 230V AC RMS single Phase 50Hz Power Rating: 3.3kW AC RMS Rated Current 13AAC RMS 	13.5 (Option I) 9.4 (Option II)	10-100%		
2	AC Charging (WMU)	<ul style="list-style-type: none"> Nominal Voltage: 230 V AC RMS single Phase 50Hz Power Rating: 7.2kW AC RMS Rated Current 32AAC RMS 	5.0 (Option I) 3.6 (Option II)	10-100%		
3	Fast/DC Charging	<ul style="list-style-type: none"> Power Rating: 50kW <p>Charging station voltage capability should be greater than or equal high voltage battery pack nominal voltage.</p>	0.56	10-80%		

*Under standard test condition.

1. Normal / AC Charging

- In electricity grid, electric power is AC (alternating current) by nature. However, electric power in battery is DC (Direct Current) by nature. Hence, to charge an electric car by AC grid, power has to be converted from AC to DC. And to convert AC power to DC power On-board Charger is used. This type of charging is called Normal charging/AC charging.
- Normal charging is recommended for usual charging of the vehicle. This charging method is most suitable for parking spots where the car will stay parked for longer duration of time.

Precautions For Normal Charging

1. Proper maintenance of earthing pit is must. Add water & add salts at regular intervals into the earth pits in order to maintain the value of earth resistance. Check annually the condition of the electrodes so as to add or replace electrodes.
2. The electrical socket used for EV charging and its associated wiring

should be able to supply 15A dedicated load continuously.

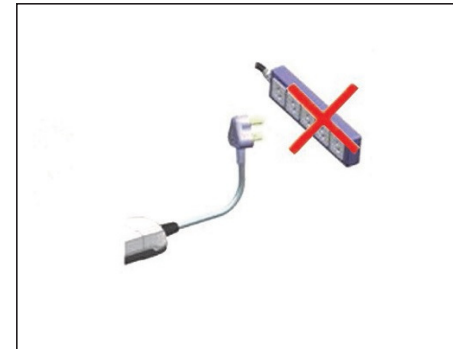
3. Vehicle charging port must be free of dust, water or snow while connecting the charging gun; if not proper cleaning method must be used to remove dust, water and ice.
4. Don't try to pull off the charging gun during charging.
5. Don't pull out the charging gun if it is in locked condition as excess force can break or damage the locking mechanism.

Normal Charging Procedure

1. Engage the Parking Brake. (Charging won't start if parking brake is not engaged).
2. Connect the plug to AC power socket.



3. DO NOT plug into a power strip.



CHARGING

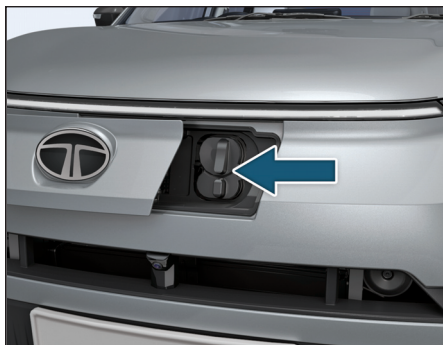
4. Open the protective cap on Charging Gun.



5. Press the 'Charging opening switch' to open the charging inlet flap.



6. Open the protective cap on Charging Inlet.

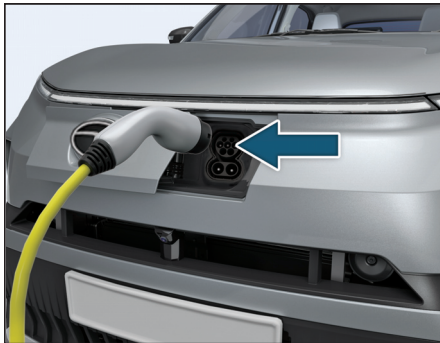


7. Before connecting the charging gun to vehicle charging socket, make sure the gun lock is released.

CAUTION

- If the Gun Lock is not released please don't insert the Charging Gun forcefully into the socket. It may damage the Charging Socket.
 - Don't use the electric connection with extension or power strip for the slow charging or AC charging of the vehicle, this will lead to heat up the cables and charging gun. Prolong charging IN such condition may lead to melting of wire and charging gun.
8. If the actuator is engaged and the gun is not getting inserted properly, contact TATA MOTORS EV Authorised service centre.
9. Remove any dust on the Charging Gun and Charging Inlet. Connect the charging gun to vehicle AC Charging Inlet.

CHARGING



10. Switch on the AC supply

11. Charging Gun will be locked after

switching on the AC supply. You will hear a “click” sound, when the gun is connected correctly.



NOTE

When vehicle is in Charging Mode, it will not go in Drive (D) or Reverse(R).

12. Normally the car starts automatically charging. If not, please refer 'Troubleshooting Guide for Normal Charging' table.

13. Open the door and see instrument cluster for State of Charge, Time to

Charge and Gun connection status.

14. In case the park brake is not engaged or partially engaged the charging won't start and 'Engage Park Brake to start charging' message will be displayed on instrument cluster.

NOTE

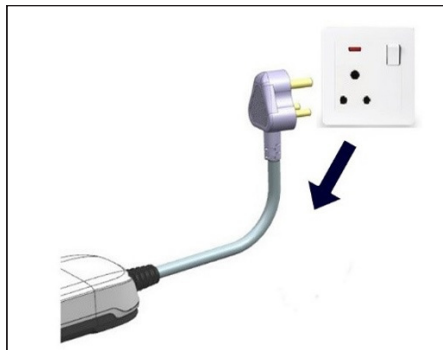
Infotainment and cabin cooling can be used during charging of the vehicle by putting the vehicle in Ignition.

15. To stop the charging, switch off the AC power supply.

16. The charging gun will be unlocked after switching off the AC supply and pressing charging gun unlock switch

17. Pull out the plug.

CHARGING



- Put on the protective caps on both Charging Gun and Vehicle Inlet.

i NOTE

Once Normal charging is completed, 90 seconds of time gap is required before the vehicle can be started. After turning off the vehicle, wait for four seconds if you want to start the vehicle again.

i NOTE

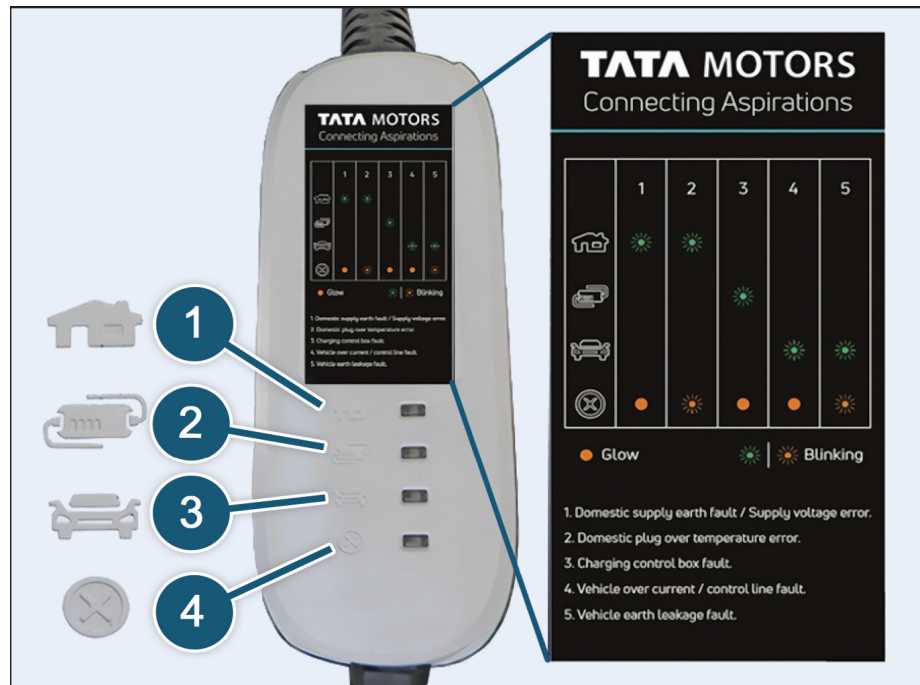
In emergency charging shutdown conditions, Gun won't be unlocked. Contact TATA MOTORS EV Authorised Service Centre.

i NOTE








In unforeseeable circumstances if the charging gun is stuck to the socket after charging is done, user has to contact the service personnel. No mechanical override to remove the charging gun is available for user.

Normal Charging Control Box Indications:

1. Home
2. Control Box
3. Vehicle
4. Fault























CHARGING



Working State	Home	Control Box	Vehicle	Fault	Example	Description
Self-inspection state	Blink	Blink	Blink	Blink		Self-inspection for system
Standby state	On	Off	Off	Off		No fault Check for engagement of park brake
				Blink		Plug temperature is high
Charging state	On	On	Blink	Off		No fault
				Blink		Plug temperature is high
Charging stopped	On	On	On	Off		No fault
				Blink		Plug temperature is high

Troubleshooting Guide For Normal Charging

Refer the below table if charging is not starting or if it stops abruptly. The below symbols of 'House', 'Control Box', 'Vehicle' and 'Fault' can be seen on the control box beside the respective LEDs.

Fault Category	Indication	Home	Control Box	Vehicle	Fault	Recommended Action
						
Interface fault in home	   	Blink	Off	Off	On	Improper earth connection. Check the earth pit. Short circuit between PE and phase. Error in domestic supply side. "Stop Charging"
	   	Blink	Off	Off	Blink	AC voltage is either less than 190V or more than 250V. Error in domestic supply side. "Stop Charging" Proper connection of plug and socket should be ensured. Also, check socket rating and use 15A socket
Control box fault	   	Off	Blink	Off	On	Contact TATA MOTORS EV Authorised Service Centre
	   	Off	Blink	Off	Blink	

CHARGING

Fault Category	Indication	Home	Control Box	Vehicle	Fault	Recommended Action
Vehicle box		Off	Off	Blink	On	Go to nearest TATA MOTORS EV Authorised Service Centre
		Off	Off	Blink	Blink	

Legend



2. AC Charging (Wall Mount Unit)

This type of charging will help customer to improve the charging time for vehicle charging.

AC (WMU) Procedure

1. Parking brake should be in engaged condition (Charging won't start if parking brake is not engaged).
2. Press the 'Charging opening switch' to open the charging inlet flap.



3. Open the protective cap on Charging Inlet (AC side).
4. Remove the charging gun from the WMU. (WMU will be separately installed at customer end)



5. Open the protective cap on WMU Charging Gun.



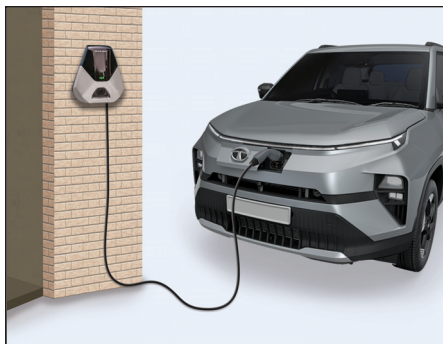
CHARGING

- Before connecting the WMU charging gun to vehicle charging socket, make sure the gun lock is released.
- If the actuator is engaged and the gun is not getting inserted properly, contact TATA MOTORS EV Authorised Service Centre.
- Remove any dust on the Charging Gun and Charging Inlet. Connect the WMU charging gun to vehicle AC WMU Charging Inlet.



- Scan the RFID provided, on the WMU to start charging.

- Charging gun will be locked automatically. You will hear a “click” sound, when the gun is connected correctly.



- Normally the car starts automatically charging. If not, please refer ‘Troubleshooting Guide in WMU’s owners’ manual.
- Open the door and see instrument cluster for State of Charge, Time to Charge and Gun connection status.
- To stop the charging, scan the RFID on WMU.
- The charging gun will be unlocked

after pressing the fascia switch on the dashboard panel. Pull out the gun.

- Put on the protective caps on both Charging Gun and Vehicle Inlet. Place the Charging gun back and close the charging inlet flap.

3. Fast / DC Charging

- Fast charging of electric vehicle is achieved by using Fast/DC charging stations; they convert the AC power from the grid to DC power and can directly charge the HV battery pack thus bypassing the On-Board Charger.
- Fast charging can be done wherever Fast/DC charging station is available. User can charge at high speeds at public charging stations.

NOTE

Battery performance and durability can deteriorate if the fast charger is used constantly. Use of Fast Charging should be minimized in order to help prolong high voltage battery life.

i NOTE

After a maximum of four fast charging cycles, the battery pack you must use Normal charging to 100% State of Charge for the optimum performance of the high voltage battery pack.

- Electric vehicle can be fast charged using any fast charging station or equipment compliant to Combined Charging System standard having Type 2 connector (CCS Type 2).

i NOTE

Depending on the condition and durability of the high voltage battery, charger specifications, charger rating, and ambient temperature, the time required for charging the high voltage battery may vary.

Fast Charging Procedure

1. Engage the Parking brake. (Charging won't start if Parking brake is not engaged).
2. Pull out the Charging Gun from

DC/Fast Charging Station.

3. Open the protective cap on Charging Gun.



4. Pull the 'Charging-inlet Flap Open Lever' to open the charging door.
5. Open the charger-inlet flap.
6. Before connecting the charging gun to vehicle charging socket, make sure the gun lock is released.

⚠ CAUTION

If the Gun Lock is not released please don't insert the Charging Gun forcefully

into the socket. It may damage the Charging Socket.

7. Remove any dust on the Charging Gun and Charging Inlet.
8. Connect the charging gun to vehicle Charging Inlet.
9. Switch on the DC charging station supply.



10. Charging Gun will be locked after switching on the DC charging station.
11. You hear a "click", when the Gun is connected correctly, Click sound is be-

CHARGING

cause of Gun locking after supply is switched on.



12. Normally the car starts automatically charging. If not, please refer Charging Gun's Fault Indication & Indication Priority Table on the charging station.

i NOTE

When vehicle is in Charging Mode, it will not go in Drive (D) or Reverse (R).

13. To know the State of Charge, Time to Charge and Gun connection status please see instrument cluster. This sta-

tus is displayed only when driver door is opened.

14. SoC can also be identified from front of vehicle on CPL.
15. In case the park brake is not engaged or partially engaged the charging won't start and 'Engage Park Brake to start charging' message will be displayed on instrument cluster.

i NOTE

Infotainment and cabin cooling can be used during charging of the vehicle by putting the vehicle in Ignition.

16. To stop the charging, switch off DC charging station.
17. The charging gun will be unlocked 15 seconds after switching off the supply from DC charging station. For fast charging no fascia switch input is required. It unlocks automatically.
18. Put on the protective caps on both Charging Gun and Vehicle Inlet.

i NOTE

If you remove the charging gun from the vehicle and if you wish to reinsert the gun to recharge the vehicle, please wait for at least 10 seconds before charging gun is plugged again.

i NOTE

In emergency charging shutdown conditions, Gun won't be unlocked. Contact TATA MOTORS EV Authorised Service Centre.

CHARGING DO'S AND DON'TS

- The charging gun provided for home charging has to be stored safely and securely in the trunk of the vehicle or has to be plugged on to the Home Charging Box in locked condition.
- The wall box charging unit is also used for slow or home charging. It comes with a key and lock. It is recommended to lock the home charging box when the vehicle is kept for overnight charging or when nobody is around while the vehicle is being slow charged. This ensures that the charging unit along with the charging gun cannot be misused or stolen.
- Wet surfaces are good conductors of electricity. Though the vehicle is equipped with safety mechanisms to protect users, it is advisable to take a few precaution while plugging in for charging. Hence, before charging, ensure that the power source socket, the charging gun and the charging port (CCS2) port in the vehicle are dry. Also ensure that you are standing on dry ground and your hands are dry as well while using the high voltage charging equipment.
- Usage of damaged cables, Power Source socket and vehicle side CCS2 port must be avoided as they may result in electrical hazard and inconsistent charging experience.
- While plugging in for home charging, ensure power source is off. Subsequently ensure charging gun is connected at both ends – One at power source and the other at vehicle's CCS2 port. Then switch ON the power source switch to commence charging. Confirm that the vehicle is charging from the green charging tell tale displayed on the instrument cluster. The cluster remains ON to display charging status for 60 sec after the start of charging.
- If charging gun is removed before 100% charging and again needs charging upto 100%, it is advisable to wait for at least 10 seconds before reinserting the gun in the charging port.
- Once charging is complete and gun is removed from the charging port, it is advisable to pause for 30 sec before switching on the car to start driving.
- When the vehicle is shutdown after drive, it is advisable to pause for at least 10-15 sec before charging. It allows the vehicle's electrical system time to de-energize and stabilize before the charging commences.

KEYS

A key is an electronic access and authorization system available as a standard feature with your vehicle.

Unlocking Principle

The transponder in the ignition key carries a Unique Identification Code (UID). The vehicle unlocks when the code on the key matches with the code on the Battery Management System (BMS). In case of PEPS variant, Immobilizer function is provided by PEPS ECU.

Loss of Keys

If one of the keys is lost, Contact the TATA MOTORS EV Authorised Service Centre immediately.


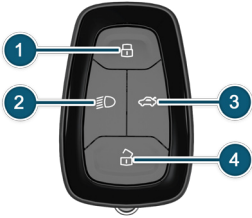
- Do not leave the key in high temperature areas. The transponder in it will behave abnormally when reused.

WARNING

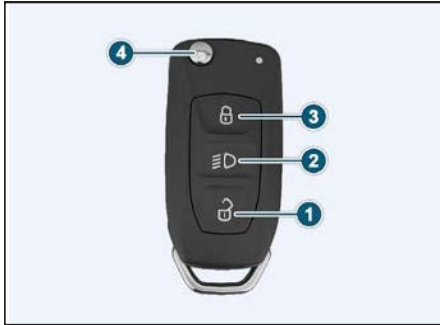
- Do not turn 'ON' ignition switch by using key with any type of metal wound around its grip or in contact with it. This may be detected as abnormal condition by immobilizer and prevent vehicle from starting.

OPENING AND CLOSING

TYPES OF KEYS (if equipped)

S N	Name	Remote Key	Description
1.	Flip Key		<ol style="list-style-type: none">1. Unlocking all doors2. Approach Light / follow me / Tail gate opening3. Locking all doors4. Key blade in / out button
2.	Smart Key (PEPS)		<ol style="list-style-type: none">1. Locking all doors2. Approach light / Follow me3. Tail gate opening4. Unlocking all doors

Flip Key With Remote



1. Unlocking all doors
2. Approach Light / follow me / Tail gate opening
3. Locking all doors
4. Key blade in / out button

1. Unlocking All Doors

To unlock all doors, press unlock push-button (1) once. Unlocking will be confirmed by single flash of turn indicators.

2. Approach Light / Follow Me

Press approach light button (2) once, low beam, position lamps and roof lamp will

turn 'ON'. This feature helps to find and reach the parked vehicle or to reach home in dark/ cloudy condition after parking. To switch 'OFF' the approach lights, press and release the same button or it automatically turns 'OFF' after approx. 30 seconds.

Tail Gate opening

Electric tail gate opening can be done through long press (4 sec) approach light button (2) on remote key.

3. Locking All Doors

To lock all doors, press lock push-button (3) once. Locking will be confirmed by two flashes of turn indicators.

If lock button is pressed on the remote key with the driver door open, locking-unlocking takes place with audible warning sound. If any other door is open, the vehicle gets locked but indicators do not flash.

4. Key Blade In / Out Button

Press button (4) to flip out the key blade. For folding, press the button (4) and fold the key blade inside.



NOTE

Key Blade should not be folded without pressing the button. Also, it should not be forced in any direction apart from folding direction to avoid damage to Flip Mechanism.

Manual Operation of Central Door Locking / Unlocking

All doors can be locked / unlocked operating driver door using either key blade from outside or knob from inside.

OPENING AND CLOSING

Flip Key Features

Vehicle Search

In vehicle locked condition if lock button on remote key is pressed the turn indicators of vehicle flashes 4 times.

Automatic Activation Of Immobilizer

If key is removed from ignition, the vehicle will be immobilized automatically even if you forget to lock the vehicle.

Auto Locking / Unlocking Of Doors / Auto Relock

Vehicle doors get automatically locked when all doors are closed and the vehicle speed crosses 15 kmph.

When ignition key is taken out all the doors get automatically unlocked.

Also, when unlocked with remote key and if no door is opened within 30 seconds, vehicle doors get automatically locked.

Anti-grab / Anti-scan Coding

The remote control set of this security system is protected against the use of devices called 'scanners' and 'grabbers' which can record and reproduce some types of re-

mote codes.

Important

- Don't operate Unlock push-button of remote while in the vicinity of your vehicle, as it could lead to an unintentional unlocking your vehicle.
- Don't use discharged batteries in remote, as it could damage the remote.
- For battery replacement procedure refer maintenance section.
- Don't remove the battery connection of the vehicle while the vehicle has been locked by remote.

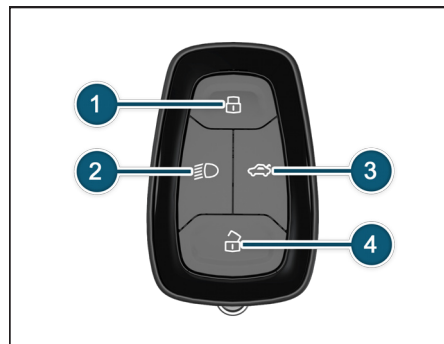
Force Panic ON Operation

Force Panic ON operation When vehicle is in OFF condition, if we press lock button and unlock button simultaneously, Force panic operation gets activated. In this case, turn indicators of vehicle start flashing and horn will blow automatically. Force Panic OFF operation.

Force Panic OFF Operation

By pressing any button of flip key, Force panic operation gets deactivated.

Smart Key (PEPS)(if equipped)



Keep the smart key with user to perform the passive access. It is used for locking, unlocking and starting the vehicle.

1. Locking all doors
2. Approach Light / Follow me
3. Tail gate opening
4. Unlocking all doors

1. Locking All Doors

Press the lock button once (1) to lock all the doors of the vehicle. Successful lock will be indicated by two flashes of turn signal indicators. If lock button is pressed on the key with the any door open, locking-unlocking takes place with audible warning indicators do not flash.

2. Approach Light / Follow me

This feature helps to find and reach the parked vehicle. When you press approach light button (2) once, low beam, roof lamp and position lamps will turn 'ON'. This feature helps to find and reach the parked vehicle or to reach home in dark/ cloudy condition after parking. To switch 'OFF' the approach lights, press and release the same button or it automatically turns 'OFF' after certain time.

3. Tail Gate Opening

Press the tail gate opening button once (3) to unlock the tailgate with in authentication range of Smart key i.e. 1 to 1.5 meters.

NOTE

If smart key battery is low/drained or vehicle battery is low/drained, user can unlock and enter into vehicle by using mechanical key blade, which is present inside the smart key.

4. Unlocking All Doors

Press the unlock button once (4) to unlock all the doors. Successful unlock will be indicated by one flashes of turn signal indicators.

Emergency Key Blade IN / OUT



Slide the knob (1) to release the key. Pull

the key blade (2) out.

Smart Key Features

Vehicle Search

In vehicle locked condition, if lock button on smart key is pressed, the turn indicators of vehicle flashes 4 times. In vehicle locked condition, if lock button on smart key is pressed, the turn indicators of vehicle flashes 4 times.

Auto Locking / Unlocking Of Doors / Auto Relock

In PEPS variants, door will get unlocked when ignition is OFF by pressing Start Stop switch. In PEPS variants, door will get unlocked when ignition is OFF by pressing Start Stop switch.

Anti-grab / Anti-scan Coding

The remote control set of this security system is protected against the use of devices called 'scanners' and 'grabbers' which can record and reproduce some types of remote codes.

Important Tips

- Don't operate Unlock button of remote in the vicinity of your vehicle, as it

OPENING AND CLOSING

could lead to an unintentional unlocking your vehicle.

- For battery, replacement procedure refer 'MAINTENANCE' section.
- Do not remove the battery connection of the vehicle while the vehicle has been locked by remote.

Smart Key Precautions

1. If smart key is close to radio transmitter such as radio station or an airport which can interfere with normal operation of the transmitter.
2. If smart key is near a mobile two way radio system or a cellular phone, then it will not work properly.
3. If another vehicle's smart key is being operated close to your vehicle, signal will fluctuate.

NOTE

Keep smart key away from electromagnetic materials that blocks electromagnetic waves to the key surface.

Force Panic ON Operation

When vehicle is in OFF condition, if we press lock button and unlock button simultaneously, Force panic operation gets activated. In this case, turn indicators of vehicle start flashing and horn will blow automatically. When vehicle is in OFF condition, if we press lock button and unlock button simultaneously, Force panic operation gets activated. In this case, turn indicators of vehicle start flashing and horn will blow automatically.

Force Panic OFF Operation

By pressing any button of smart key, Force panic operation gets deactivated.

DOORS

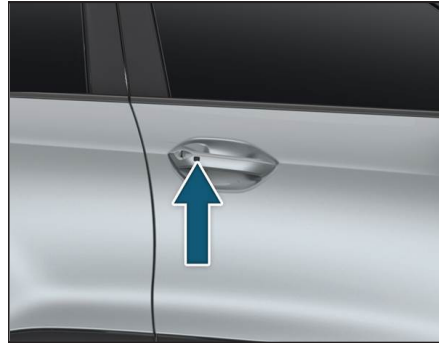
Option 1- Door Locking / Unlocking With Key From Outside



Driver door can be locked or unlocked from outside using the key blade.

Insert the key and turn it clockwise to lock and anticlockwise to unlock the door.

Door Locking / Unlocking Using Door Handle Switch (DHS)



To lock/unlock all the doors without operating smart key button/ key blade. Press the door handle switch (DHS) provided on the driver door to lock/unlock all the four doors except Tail gate.

i NOTE

- *Authentication range for smart key shall be 1 to 1.5 meters from outside the respective door or tail gate.*

- *Passive entry only works during ignition off.*

Horn Honking When Door Locking Using Door Handle Switch (DHS)

If vehicle is in unlock condition and smart key is not available, (i.e. Smart Key is present away from authentication range) and if you try to lock the vehicle through door handle switch then vehicle horn honking gets activated for 9 sec.

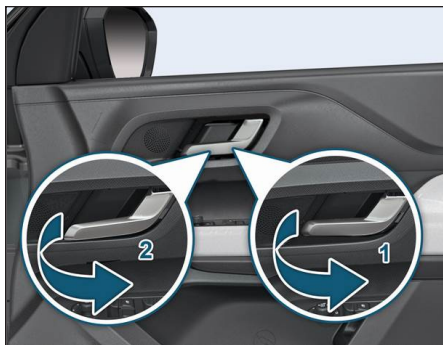
If vehicle is in unlock condition and Smart key is present inside the vehicle. If you try to press the door handle switch then vehicle horn honking gets activated for 9 sec.

OPENING AND CLOSING

Locking / Unlocking The Doors From Inside



All doors can be opened from inside by pressing knob on driver door and independently on other doors.



Pull the door opening knob (1) and then opening lever (2).

i NOTE

There is a single pull override feature on driver door. All door can be unlocked by inner handle without operating lock knob of inner handle.

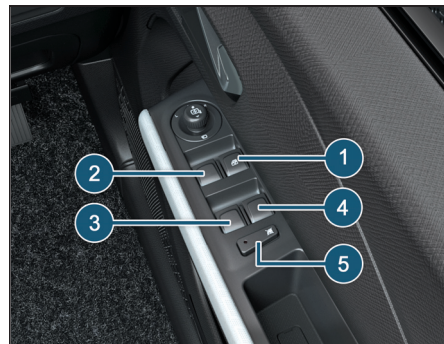
Rear Door Opening

Door opening handle is provided on the side of the window.

To open the door, press the lever provided inside the handle and pull.

WINDOWS

Power Windows



Window glasses 1-2-3-4 on all four doors can be operated by switches provided on the main control panel located on the driver's arm rest. They work only when the key is in the 'IGN ON' position.

i NOTE

Power windows can be operated for 30 seconds in 'IGN OFF' and 'KEY OUT' positions, provided the doors are closed.

Express Down

Window glass can be opened by a single long press of the switch (1). Express down feature is provided for the driver's door only.

Inhibit Switch

When switch (5) is pressed, amber light turns 'OFF'. The individual switches provided on other doors are not functional. It can be only operated by driver side switch. As the switch is depressed amber light turns ON and individual switches became functional.

WARNING

- If children operate the windows they could get trapped, particularly if they are left unsupervised. There is also a risk of injury.
- Activate the window inhibit feature when children are travelling. When leaving the vehicle, always take the key with you and lock the vehicle. Never leave children unsupervised in the vehicle.

Individual Switches

Individual switch has been provided on all doors.



To close the glass pull the switch in upward direction.

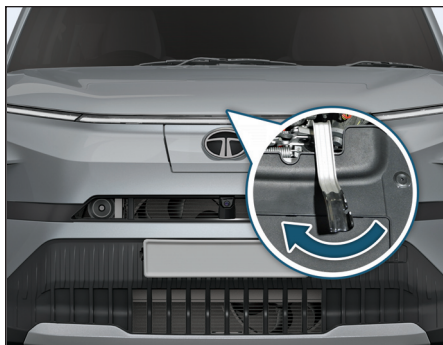
To open the glass press the switch in downward direction.

OPENING AND CLOSING

BONNET AND CHARGING FLAP

Bonnet Opening

1. Make sure that the vehicle is in neutral and the parking brake is engaged.
2. Pull the bonnet release lever. The bonnet will pop up slightly.
3. Raise the bonnet slightly and with your finger slide the secondary lock lever.



i NOTE

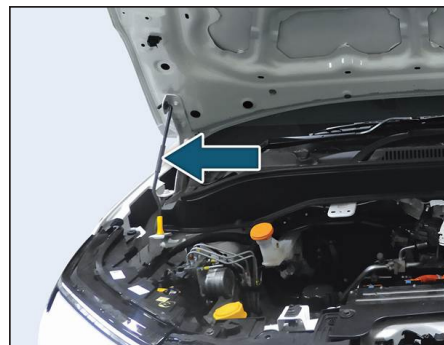
Make sure that the wiper arms are not raised before you lift up the bonnet to avoid damaging the wiper arms and the bonnet.

4. Lift the bonnet up. Pull the bonnet stay rod from its clip and insert the free end into the slot provided on frame.

⚠ CAUTION

Insert the stay rod into the hole securely. If the rod drops off, your body

may be caught below the bonnet.



Bonnet Closing

1. To close the bonnet, hold the bonnet by one hand, disengage the stay rod and clamp it back properly.
2. Lower the bonnet close to the bumper, then let it drop down.

⚠ WARNING

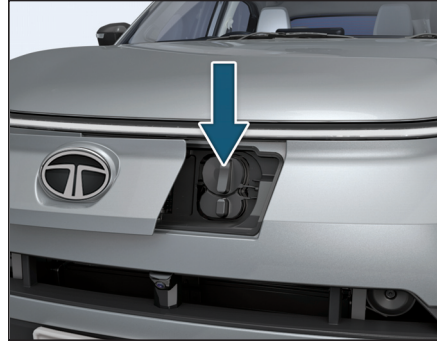
Ensure that the bonnet is properly locked before driving or it can fly up unexpectedly during driving.

Battery Charging Flap Opening



For Opening

1. Make sure that the vehicle is in neutral and the parking brake is engaged.
2. To release the charging flap, press the switch located on fascia switch. The cover will pop up slightly.
3. Move the cover at your left.
4. For opening, pull the charging cap.



Emergency Charging flap opening

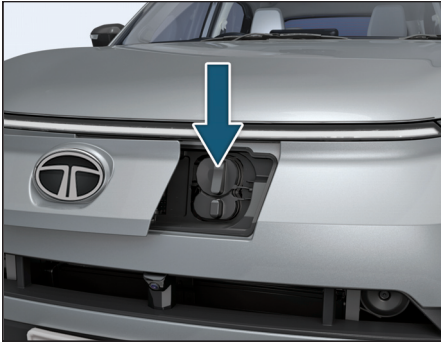
In case of electrical malfunction, you can unlock the opening flap from inside of bonnet as per procedure given below

1. Open the bonnet.
2. Then pull the cable of charging cover, as shown below.



3. Move the cover at your left and open the charging flap, pull the charging cap.





OPENING AND CLOSING



If charge cap needs replacement, make sure that it is replaced by a genuine cap at TATA MOTORS EV Authorised Service Centre only.

For closing push the charging cap, till it gets locked.

TAIL GATE OPENING

Option	Image	Operation
<p style="text-align: center;">Option I Using Flip Key</p>		<p>Long press approach light button on remote, as unlatching sound is heard from tail gate, release the button. To close, slam the tail gate to latch and it gets locked</p>
<p style="text-align: center;">Option II Using Smart Key</p>		<p>Press a tail gate opening button on remote and release. To close, slam the tail gate to latch and it gets locked. Note: vehicle to be in authentication range.</p>
<p style="text-align: center;">Option III Through Fascia switch</p>		<p>To open the tail gate, press the switch located on fascia switch. Note: If vehicle is in locked condition then tail gate unlatch via fascia switch will work only in ignition ON condition.</p>
<p style="text-align: center;">Option IV Using DHS on tail gate</p>		<p>DHS on tail gate is pressed with valid key in the authentication range, the tail gate gets unlatched. To close, slam the tail gate to latch then it gets locked. If the valid smart key is left inside the trunk then tail gate gets unlocked.</p>

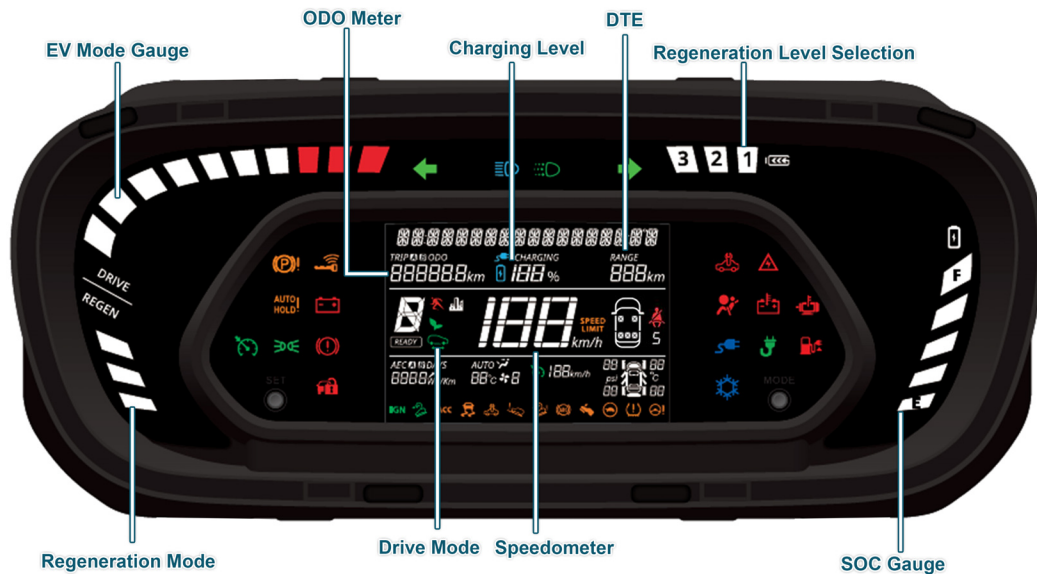
OPENING AND CLOSING

NOTE

- *During closing Tail gate if doors are in locked condition and valid smart key is inside the trunk, then Tail be unlocked by pressing tailgate switch.*
- *Tail gate once unlatch it will not get locked automatically with other doors.*
- *For Tail gate unlatch remote operation, vehicle shall be in OFF mode.*
- *If doors are in unlocked condition, Tail gate can be unlocked via Tailgate handle switch independent of smart key. Avoid keeping smart key inside the boot space area while closing Tailgate.*

INSTRUMENT CLUSTER

DIGITAL DISPLAY (4" INCH CURVE) OPTION II



NOTE: All indicators shown may not be applicable to your vehicle

Gauge Name	Information	Note/Warning
Speedometer	The Speedometer Indicates the actual vehicle speed in km/h	<ul style="list-style-type: none"> At every key IN and Ignition ON, the speedometer Bar moves to MAX and return to '0' position. This is welcome strategy and self-check feature In vehicle running condition if the Speedometer is not showing the Vehicle speed, then take the vehicle to TATA MOTORS EV Authorised service center.
Odometer	Odometer Indicates distance traveled by vehicle.	<ul style="list-style-type: none"> The odometer reading does not return to 0 when maximum value is reached, the display will freeze to maximum value.
SoC Gauge	SoC (State of Charge) gauge indicates the battery state of charge to user in percentage	<ul style="list-style-type: none"> When battery SoC goes below 5%, first Bar in gauge will start blinking. Do not drive the vehicle with low SoC.
EV mode Gauge	<ul style="list-style-type: none"> This function provides instantaneous power consumption mode of vehicle during driving and displayed in the instrument cluster. During the IGN ON of the vehicle, EV mode gauge will starts sweep from REGEN mode to DRIVE mode and then back to the REGEN mode to indicate the welcome strategy behavior. For DRIVE mode, LED BARs will be ON as per the power consume 	When all functional modes are activated, then take the vehicle to TATA MOTORS EV Authorized service center.

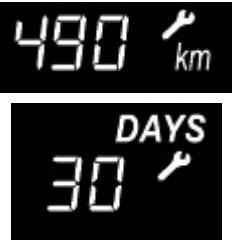

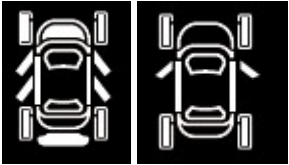
INSTRUMENT CLUSTER




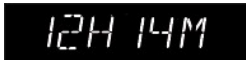
Gauge Name	Information	Note/Warning
	<p>in ECO & SPORT drive by taking instantaneous power consumption input.</p> <ul style="list-style-type: none"> For REGENERATION mode, LED BARs will be ON as per energy recuperation while driving by taking instantaneous power consumption input. 	
(Distance To Empty) DTE	<ul style="list-style-type: none"> Range indicates approximate distance (km) that the vehicle can travel with current battery charge. Range shall be indicated both in IGN ON & IGN OFF conditions. In IGN OFF when charger is connected and charging is happening then Range value will display as long as screen is activated in the cluster. 'RECHARGE' shall be displayed which indicates that it's the time to take your vehicle to the nearest charging station and the distance that a vehicle can travel with current charge is 20 Kms. 	<ul style="list-style-type: none"> If Range is displayed as '—', take vehicle to TATA MOTORS EV Authorised Service Centre station. The Range values may vary significantly based on driving conditions, driving habits, and condition of the vehicle. The Range value is an estimate of the available driving distance. Change of distance unit is not applicable.

Gauge Name	Information	Note/Warning
Regeneration Level Selection	<ul style="list-style-type: none"> This function provides Regeneration Level settings to user from Minimum to Maximum in steps of Level 0, Level 1, Level 2 and Level 3 of vehicle during driving and displayed in the instrument cluster. 	<ul style="list-style-type: none"> The “Maximum” Regen Level setting provides the maximum amount of regenerative braking power & it recaptures the most energy and reduces wear & tear on the brakes. The “Minimum” Regen Level setting incorporates a reduced regenerative braking force that recaptures less energy but allows the vehicle to coast further than in the “Maximum” Regen Level.










INSTRUMENT CLUSTER







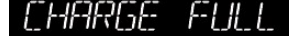


DRIVER INFORMATION SYSTEM (DIS)

Driver Information	System Image	Description
SERVICE REMINDER	 <p>The image shows two digital displays. The top display shows '490 km' with a wrench icon to the right. The bottom display shows '30 DAYS' with a wrench icon to the right.</p>	<p>This indicates how many days/ kilometres are left until service is due. If service is overdue, it will display "0" km or "0" days and a spanner symbol will blink every time ignition is ON for a few seconds. Never reset the display between service intervals as it may give incorrect readings. The information is retained in the service interval display even after the vehicle battery is disconnected.</p> <p>NOTE: This option is for indicative purpose only. Keep track of your odometer reading and follow the maintenance schedule. Spanner symbol will be continuously "ON" when service is overdue.</p>
OUTSIDE AMBIENT TEMPERATURE	 <p>The image shows a digital display showing '35°C'.</p>	<p>This displays outside ambient temperature in units of °C with the resolution of 1°C.</p> <p>Note: If display shows '- -', take your car to TATA MOTORS EV Authorised Service Centre.</p>
DOOR AJAR (if equipped)	 <p>The image shows two car icons from a top-down perspective. The left icon shows the front and rear doors open. The right icon shows the front and rear doors closed.</p>	<p>This feature monitors the Door Input and warns Driver if any Door or trunk lid is open</p> <p>NOTE: If any other door is open roof lamp will be 'ON' provided that roof lamp switch is in ON position.</p>









Driver Information	System Image	Description
GEAR FOR DISPLAY		<p>Current gear engaged by the transmission shall be displayed on DIS.</p> <p>The Gear mode displays as R, N, D</p> <p>Note: When there is a failure in the system, instead of showing R, N, D display for Gear shall be blank. If display for Gear is blank, then take your vehicle to TATA MOTORS EV Authorised Service Centre.</p>
SEAT BELT REMINDER		<p>The seatbelt warning indicator remains ON for 4 seconds, when ignition is turned ON. The warning lamp remains ON till all occupied seats belts are buckled.</p> <p>If seatbelt remains unbuckled and vehicle speed goes beyond 15 km/ hr, Seat belt telltale will also start flashing along with audio alarm during Final Warning.</p> <p>Note: Buckle the seat belt to stop audible warning and telltale OFF.</p>
VEHICLE STATUS - READY		<p>This function displays that vehicle ready to move and in running</p>
TIME TO CHARGE		<p>This function indicates the time required to charge the battery to 100%.</p> <p>Time remaining to charge displayed on cluster in Hrs. & Mins</p> <p>Note - Time to charge screen comes only in charging ON and IGN OFF condition for 60 Sec and 5 Sec for every interrupt.</p>









INSTRUMENT CLUSTER

Driver Information	System Image	Description
CHARGING LEVEL		This function indicates Charging Level in %. Note - If display shows '- -', then take your car to TATA MOTORS EV Authorised Service Centre
WELCOME		WELCOME text message comes 'ON' for 4 seconds when Ignition is change from OFF to ON.
DOOR OPEN		DOOR OPEN" text warning comes 'ON' for 4 seconds when any Door is Open.
PARK BRAKE ALERT		PARK BRAKE ALERT text warning comes 'ON' for 4 seconds when Vehicle Speed is above 5 Kmph and Park Brake is engaged.
FASTEN DRIVER SEAT BELT		FASTEN DRIVER SEAT BELT text warning comes 'ON' for 4 seconds when Driver seat belt is not fasten and Vehicle speed is above 15 Kmph.
FASTEN CO-DRIVER SEAT BELT		FASTEN CO-DRIVER SEAT BELT text warning comes 'ON' for 4 seconds when Co-Driver seat belt is not fasten and Vehicle speed is above 15 Kmph
ACCESSORY ON		ACCESSORY ON text warning comes 'ON' for 4 seconds when Accessory Vehicle Power Mode is ON.
IGNITION ON -		IGNITION ON text warning comes 'ON' for 4 seconds when Ignition Vehicle Power Mode is ON.
STEER FAIL VISIT SERV CENT		STEER FAIL VISIT SERV CENT text warning comes 'ON' for 4 seconds when Steering System is Fail.








Driver Information	System Image	Description
		
STEER FAIL VISIT STOP		STEER FAIL VISIT SERV CENT text warning comes 'ON' for 4 seconds when Steering System is Fail.
DRIVE READY		DRIVE READY text warning comes 'ON' for 4 seconds when Vehicle is Ready to Drive.
CHARGER CONNECTD		CHARGER CONNECTD text warning comes 'ON' for 4 seconds when Vehicle Charger is connected.
AUX BATTERY LOW		AUX BATTERY LOW text warning comes 'ON' for 4 seconds when Auxiliary battery is low.
CHARGE NOT FULL BAT SOC XX PERNT		CHARGE NOT FULL BAT SoC XX PERNT text warning comes 'ON' for 4 seconds when Vehicle Charger is Removed & Battery is not Fully Charge.
CHARGE FULL		CHARGE FULL text warning comes 'ON' for 4 seconds when Vehicle Charging is full.
PRK BRK SW FAULT VISIT SERV CENTRE		PRK BRK SW FAULT VISIT SERV CENT text warning comes 'ON' for 4 seconds when Park Brake Switch is in Fault State.
MALFUNCTION VISIT SERV CENTRE		IGN OFF TAKE KEY OUT text warning comes 'ON' for 4 seconds when Ignition is OFF.

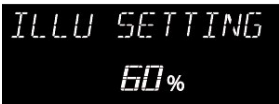




INSTRUMENT CLUSTER

Driver Information	System Image	Description
LOW SoC S MODE DEACTIVATED		LOW SoC S MODE DEACTIVATED text warning comes 'ON' for 4 seconds when S Drive Mode is selected with Vehicle Battery Low Condition.
STOP VEHICLE TO SHUTDOWN		STOP VEHICLE TO SHUTDOWN text warning comes 'ON' for 4 seconds when PEPS System in fault state.
KEY BATT LOW (FOR PEPS)		KEY BATT LOW text warning comes 'ON' for 4 seconds when UID key battery is low.
KEY OUT OF RANGE (FOR PEPS)		KEY OUT OF RANGE text warning comes 'ON' for 4 seconds when UID key is not inside the vehicle.
PRESS BRAKE		PRESS BRAKE text warning comes 'ON' for 4 seconds when BRAKE is not pressed to crank the vehicle.
SERVICE DUE		SERVICE DUE text warning comes 'ON' for 4 seconds when service is overdue.
LOW BRAKE FLUID		LOW BRAKE FLUID text warning comes 'ON' for 4 seconds when brake fluid is low.
OVER SPEED		OVER SPEED text warning comes 'ON' for 4 seconds when display speed crosses 120 Km/Hr.

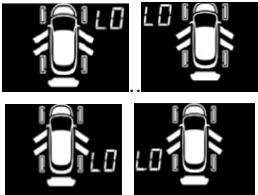
Driver Information	System Image	Description
TAKE A BREAK		TAKE A BREAK text warning comes 'ON' for 4 seconds when driver drives continuously for prolonged duration. Note: TAKE A BREAK text warning comes 'ON' for 4 seconds again with specific duration if vehicle is not stopped and continuously driven.
UNABLE TO RESUME (if equipped)		UNABLE TO RESUME text warning comes 'ON' for 4 seconds when cruise function is unable to resume/activate.
CRUISE OVERRIDE (if equipped)		CRUISE OVERRIDE text warning comes 'ON' for 4 seconds when cruise function is override by user.
HAPPY BIRTHDAY (if equipped)		HAPPY BIRTHDAY Text comes 'ON' for 4 seconds on owner's birthday.
MOTOR TEMP HIGH DRIVE SLOW		MOTOR TEMP HIGH DRIVE SLOW text warning comes 'ON' for 4 seconds when Motor Temperature is high.
HV BATTERY LOW PLEASE RECHARGE		HV BATTERY LOW PLEASE RECHARGE text warning comes 'ON' for 4 seconds when there is Low State of Charge.
HV CRITICAL ALERT		HV CRITICAL ALERT text warning comes 'ON' for 4 seconds when there is critical alert in HV System.
LIMITED PERFORM- ANCE		LIMITED PERFORMANCE text warning comes 'ON' for 4 seconds when Limited Performance Mode Activated

INSTRUMENT CLUSTER

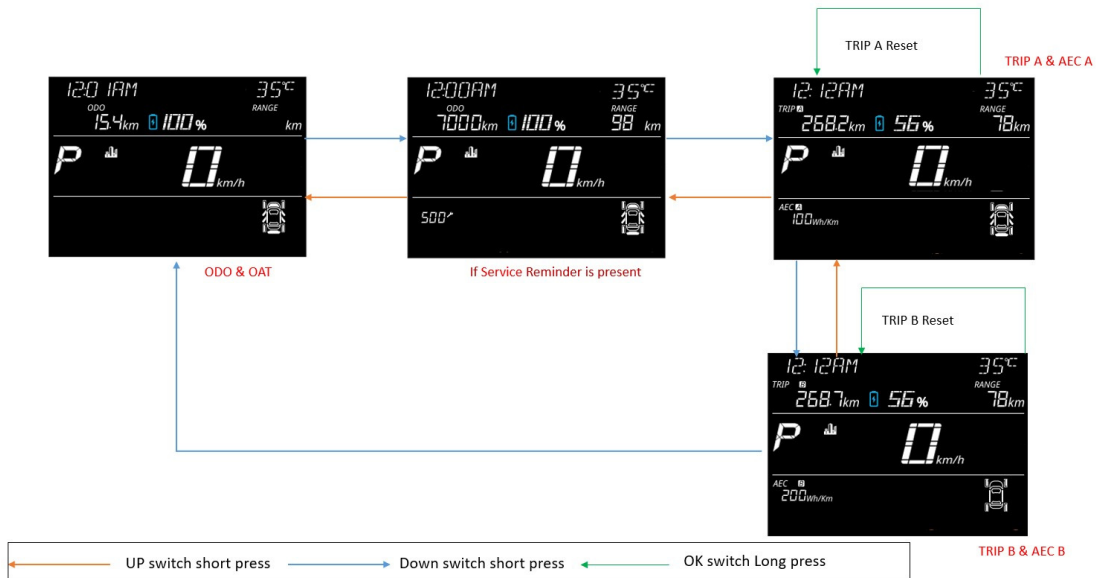
Driver Information	System Image	Description
ENGAGE PARKBRAKE TO START CHRGING		ENGAGE PARKBRAKE TO START CHRGING text warning comes 'ON' for 4 seconds when Vehicle Charger is connected.
CRUISE ON		CRUISE ON text warning comes 'ON' for 4 seconds when Cruise function is ON by user.
CRUISE OFF		CRUISE OFF text warning comes 'ON' for 4 seconds when Cruise function is OFF by user.
CRUISE NOTDOABLE		CRUISE NOTDOABLE text warning comes 'ON' for 4 seconds when Cruise is not Doable
CRUISE RESUMED		CRUISE RESUMED text warning comes 'ON' for 4 seconds when Cruise is RESUMED.
SLOW CHARGE WARNING		It is recommended to slow charge vehicle to 100% SoC to ensure consistent performance and better health of high voltage battery. Once this message appears in cluster, it is recommended that user slow charges vehicle's high voltage battery to 100% SoC.
CRITICAL BATTERY MALFUNCTION		This message will appear in cluster along with audio warning to "Evacuate the vehicle". In case there is a critical malfunction in high voltage battery which can lead to thermal damage, this message will appear in cluster. Customer is recommended to park vehicle in safe zone and evacuate to avoid injury.

Driver Information	System Image	Description
NIGHT TIME ILLUMINATION CONTROL		"ILLU SETTING" text warning comes 'ON' for 4 seconds at the time of illumination setting Dashboard Illumination in Night time can be controlled in 5 steps as per user's convenience using SET and MODE button. Refer settings flow.
iTMPS WARNING - FILL AIR RESET SYS- TEM		"FILL AIR RESET SYSTEM" text warning comes 'ON' for 4 seconds when any tire pressure is Low in vehicle tires.
iTMPS WARNING - TPMS ERROR VISIT SERV CENT		"TPMS ERROR VISIT SERV CENT" text warning comes 'ON' for 4 seconds when there is any fault in iTMPS System.
iTMPS WARNING - TO RESET TPMS HOLD SET BUTTON		"TO RESET TPMS HOLD SET BUTTON" text warning comes 'ON' for 4 seconds when TPMS reset active request from ABS ECU
REAR SEAT BELT INDICATOR		If Rear Passenger (Right / Middle / Left) is present and its seat belt is not buckled and IGN is ON then Telltale will be ON as initial warning with No audio chime. If Rear Passenger (Right / Middle / Left) seat belt remains unbuckled and vehicle speed goes above 15 km/ hr, Then Seat belt telltale will also start flashing along with audio alarm during

INSTRUMENT CLUSTER

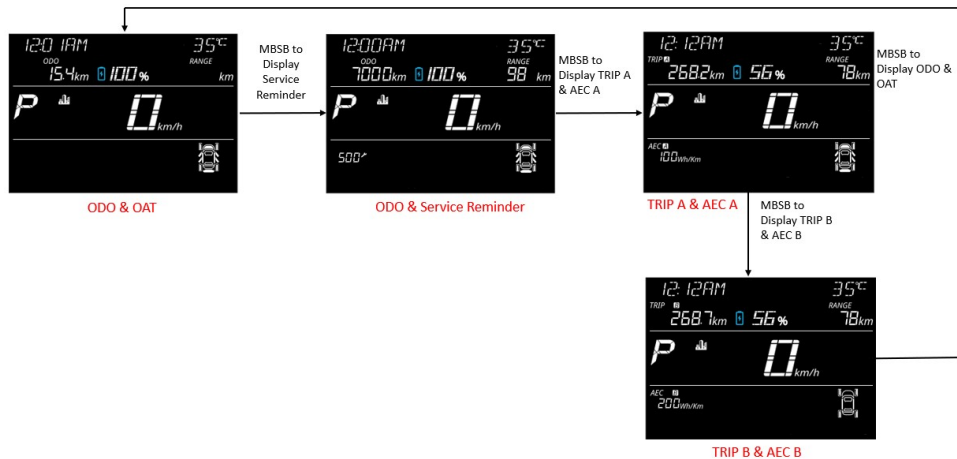
Driver Information	System Image	Description
		Final Warning. Note: Buckle the Rear Passenger (Right / Middle / Left) seat belt to stop Audible warning and telltale OFF.
i-TPMS	 The image contains four separate icons of a car from a top-down perspective, arranged in a 2x2 grid. Each icon shows a white car silhouette on a black background. In each icon, the text 'LO' is positioned near one of the four tires, indicating a low tire pressure warning. The 'LO' text is white and appears to be part of the instrument cluster display.	Text "LO" near to respective tyre and tyre symbol will blink for 4 Seconds if tyre pressure is low along with Text Message "FILL AIR RESET SYSTEM".

Driver Information System (DIS) Setting Option I

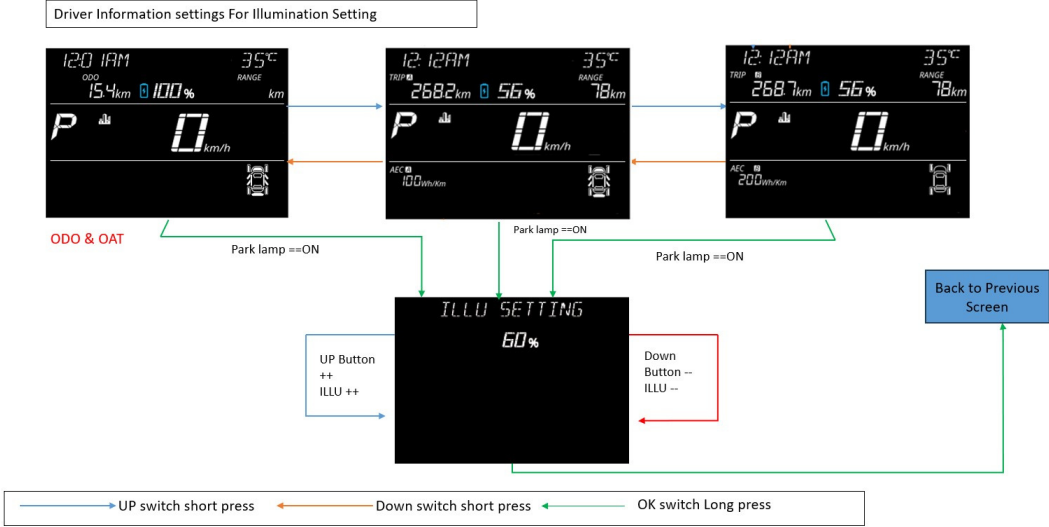


INSTRUMENT CLUSTER

Driver Information System (DIS) Setting Option II

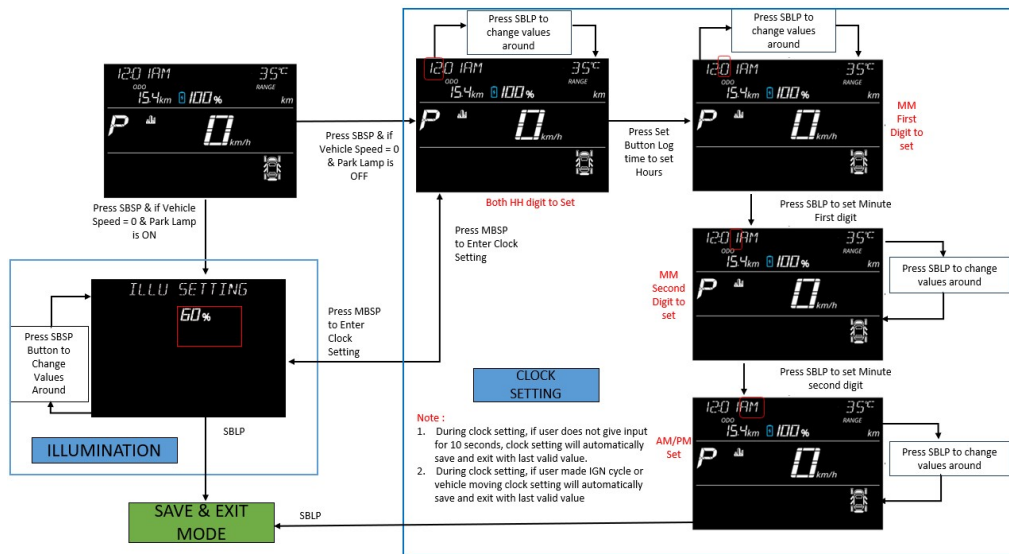


Illumination Setting Option I

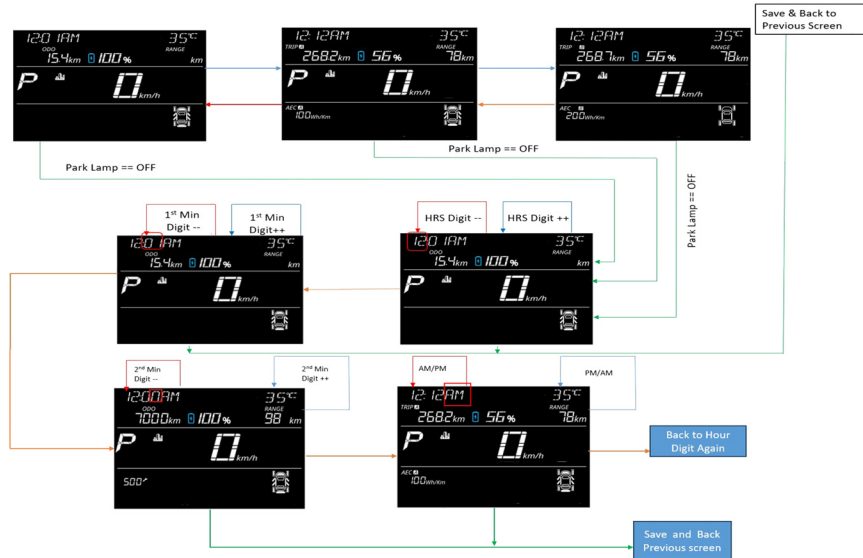


INSTRUMENT CLUSTER

Illumination And Clock Setting Option II



Clock Setting Option I

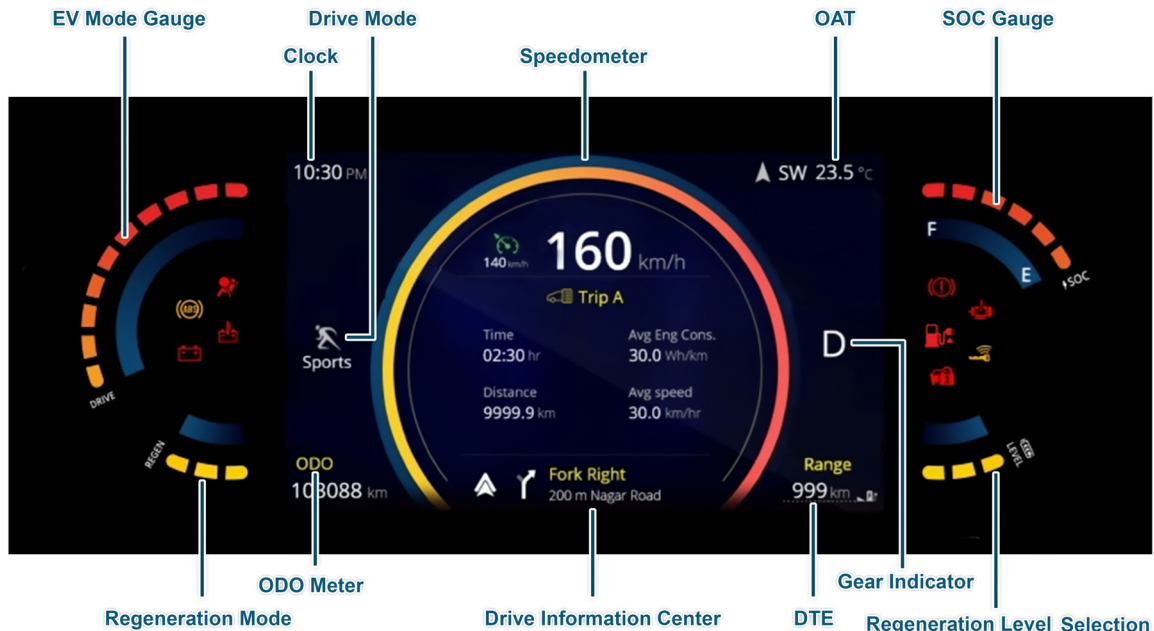


Note:

1. SBSP – Set Button Short Press
2. MBSP – Mode Button Short Press
3. SBLP – Set Button Long Press

INSTRUMENT CLUSTER

DIGITAL DISPLAY (7" Inch)(If equipped)



NOTE: All indicators shown may not be applicable to your vehicle

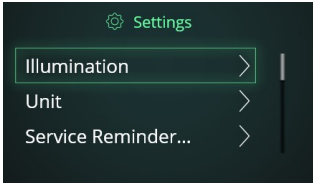


INSTRUMENT CLUSTER

Gauge Name	Information	Note/warning
Speedometer	The Speedometer Indicates the actual vehicle speed in km/h	<ul style="list-style-type: none"> At every key IN and Ignition ON, the speedometer Bar moves to MAX and return to '0' position. This is welcome strategy and self-check feature In vehicle running condition if the Speedometer is not showing the Vehicle speed, then take the vehicle to TATA MOTORS EV Authorized service centre.
Odometer	Odometer Indicates distance traveled by vehicle.	<ul style="list-style-type: none"> The odometer reading does not return to 0 when maximum value is reached, the display will freeze to maximum value.
SoC Gauge	SoC (State of Charge) gauge indicates the battery state of charge to user in percentage	<ul style="list-style-type: none"> When battery SoC goes below 5%, first Bar in gauge will start blinking. Do not drive the vehicle with low SoC.
EV mode Gauge	<ul style="list-style-type: none"> This function provides instantaneous power consumption mode of vehicle during driving and displayed in the instrument cluster. During the IGN ON of the vehicle, EV mode gauge will starts sweep from REGEN mode to DRIVE mode and then back to the REGEN mode to indicate the welcome strategy behavior. For DRIVE mode, LED BARs will be ON as per the power consume 	<p>When all functional modes are activated, then take the vehicle to TATA MOTORS EV Authorized service centre.</p>





INSTRUMENT CLUSTER




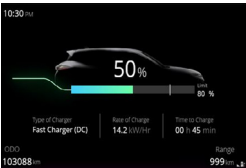
Gauge Name	Information	Note/warning
	<p>in ECO & SPORT drive by taking instantaneous power consumption input.</p> <ul style="list-style-type: none">• For REGENERATION mode, LED BARs will be ON as per energy recuperation while driving by taking instantaneous power consumption input.	
Regeneration Level Selection	<ul style="list-style-type: none">• This function provides Regeneration Level settings to user from Minimum to Maximum in steps of Level 0, Level 1, Level 2 and Level 3 of vehicle during driving and displayed in the instrument cluster.	<ul style="list-style-type: none">• The “Maximum” Regen Level setting provides the maximum amount of regenerative braking power & it recaptures the most energy and reduces wear & tear on the brakes.• The “Minimum” Regen Level setting incorporates a reduced regenerative braking force that recaptures less energy but allows the vehicle to coast farther than in the “Maximum” Regen Level.

DRIVER INFORMATION SYSTEM (DIS)





Driver Information	System Image	Description
SERVICE REMINDER		<p>User can select Service Reminder Screen using controls on steering wheel to navigate & by pressing Set Button in Settings Screen. Service reminder is a feature to alert the user for service action. When distance since last service meet the maximum distance criteria, a service screen will get activated for the user to indicate the service of the vehicle has to be done along with the telltale indication. User can reset the Service Reminder Symbol by right/left & SET buttons on the steering wheel.</p>
OUTSIDE AMBIENT TEMPERATURE		<p>This displays outside ambient temperature in units of °C with the resolution of 1°C. Note: If display shows ' - ', take your car to TATA MOTORS Authorized Service Centre.</p>
DOOR AJAR (if equipped)		<p>This feature monitors the Door Input and warns Driver if any Door is Open NOTE: If any other door is open roof lamp will be 'ON' provided that roof lamp switch is in ON position.</p>



INSTRUMENT CLUSTER

Driver Information	System Image	Description
CURRENT GEAR INDICATION		<p>Current gear engaged by the transmission shall be displayed on DIS.</p> <p>Note: If <i>D</i> is displayed, it means 'Fault' condition. In such case, take vehicle to authorized TATA MOTORS Authorized service Centre.</p>
SEAT BELT REMINDER		<p>The seatbelt warning indicator remains ON for 4 seconds, when ignition is turned ON. The warning lamp remains ON till all occupied seats belts are buckled.</p> <p>If seatbelt remains unbuckled and vehicle speed goes beyond 15 kmph, then final audio warning will go more than 90 seconds</p> <p>Note: Once the seatbelts are fastened, the buzzer and warning lamp turns OFF. Seatbelt reminder remains OFF when reverse gear is engaged.</p>
I-TPMS		<p>When any of the Tire Pressure drops significantly below Recommended levels then I-TPMS Isolated / Non-Isolated system telltale comes ON with "Check all tire Pressure and Reset the TPMS system" Text Message.</p>
TPMS ERROR VISIT SERV CENTRE		<p>When there is fault in I-TPMS Isolated / Non-Isolated system the cluster will show the Text Warning.</p>


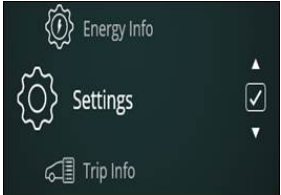

Driver Information	System Image	Description
CHARGER NOT CONNECTED		<p>This function displays the Charger Connected status information. When charger is not connected.</p>
		<p>When Charger is connected and not charging in IGN ON.</p>
CHARGER CONNECTED		<p>When Charger is connected and charging ON in IGN ON.</p>
		<p>When charger is connected in IGN OFF.</p>



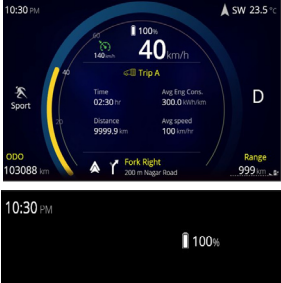
INSTRUMENT CLUSTER

Driver Information	System Image	Description
ENERGY FLOW ANIMATION AND ENERGY HISTOGRAM	 <p>The image shows a circular energy flow gauge with a green needle pointing to 100%. A blue arrow points from the battery icon to the motor icon, indicating forward energy flow. The speedometer shows 60 km/h. The background features a city skyline icon and a histogram.</p>	<p>This indicate the energy flow from the battery to the front wheels via electric motor or the flow to battery from high voltage components in case of regenerative braking. Animation = Forward (Battery to Motor)</p>
	 <p>The image shows a circular energy flow gauge with a green needle pointing to 100%. A blue arrow points from the motor icon to the battery icon, indicating reverse energy flow. The speedometer shows 60 km/h. The background features a city skyline icon and a histogram.</p>	<p>Animation = Reverse (Motor to Battery)</p>
IVI INFO ON IC	 <p>The image shows a circular IVI info screen with a green needle pointing to 160 km/h. The screen displays trip data: Time 02:30, Avg Eng Cons. 300.0 kWh/km, Distance 9999.9 km, Avg speed 100 km/hr. Below the screen, red arrows point to 'FM Source' and 'Station Name' labels.</p>	<p>The IVI data including media Meta data, Navigation data is shared from HU via CAN interface to be projected on IC. IVI Info will not be displayed, if Settings screen is requested.</p>
AVERAGE ENERGY ECONOMY FOR TRIP A AND TRIP B	 <p>The image shows a circular average energy economy screen with a green needle pointing to 0 kWh/km. The screen displays trip data: Time 02:30, Avg Eng Cons. 300.0 kWh/km, Distance 9999.9 km, Avg speed 100 km/hr. A blue arrow points to the 0 kWh/km value.</p>	<p>Displays “Average Energy consumption” for trip A or B since it was reset Resolution: 0.1 Wh/Km Average Energy Consumption shall Reset to 0 when respective Trip meter is reset.</p>

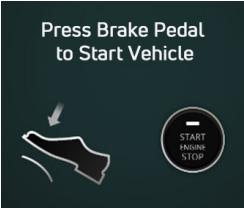
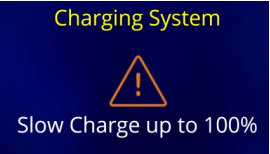

Driver Information	System Image	Description
	 <p>The screenshot shows a digital instrument cluster with a central speedometer. The speedometer needle is at 0. The display includes: <ul style="list-style-type: none"> Time: 02:30 hr Distance: 9999.9 km Avg Speed: 100 km/hr Avg Trip Cons: 300.0 kWh/km Range: 999 km Temperature: SW 23.5 °C Gear: D Mode: Sport ODO: 103088 km Navigation: Fork Right 200 m Heug Road A blue arrow points to the 'Trip B' indicator on the left side of the speedometer. </p>	<p>Average Energy Economy shall be displayed as '—.'for initial 0.5 km of respective trip. Once 0.5 km distance is covered, Average Energy Economy shall be displayed.</p> <p>Even after 0.5 km distance covered for particular trip, Average Energy economy is displayed as '—'take vehicle to TATA MOTORS Authorized Service Centre.</p> <p>Note:</p> <ul style="list-style-type: none"> • AEE value is estimate of Energy economy. It may vary significantly based upon driving conditions, driving habits and condition of vehicle. • Average Energy Consumption shall get Reset to 0 when Battery is removed and refitted.
<p>DISTANCE TO EMPTY</p>	 <p>The screenshot shows the same digital instrument cluster as above. The speedometer needle is at 0. The display includes: <ul style="list-style-type: none"> Time: 02:30 hr Distance: 9999.9 km Avg Speed: 100 km/hr Avg Trip Cons: 300.0 kWh/km Range: 999 km Temperature: SW 23.5 °C Gear: D Mode: Sport ODO: 103088 km Navigation: Fork Right 200 m Heug Road A blue arrow points to the 'Range' indicator at the bottom right of the speedometer. </p>	<p>DTE indicates approximate distance (km) that the vehicle can travel with current battery charge.</p> <p>DTE shall be indicated both in IGN ON & IGN OFF conditions.</p> <p>In IGN OFF when charger is connected and charging is happening then DTE value will display as long as screen is active in the cluster.</p> <p>'RECHARGE' shall be displayed which indicates that it's the time to take your vehicle to the nearest charging station and the distance that a vehicle can travel with current charge is 20 Kms.</p>

INSTRUMENT CLUSTER

Driver Information	System Image	Description
INFOTAINMENT INFORMATION ON INSTRUMENT CLUSTER DISPLAY UNIT		The instrument cluster will display information like media, navigation and FM.
SETTINGS SCREEN		User can enter into setting screen by pressing select button while being in setting screen. Following screen gets displayed into setting screen:
ILLUMINATION SETTING		User can select Illumination Setting by Scroll down & pressing Set Button in Setting Screen provided park lamp ON. User can increase the illumination from (20% to 100%) in 5 steps by using UP & SET Button. User can decrease the illumination from (100% to 20%) in 5 steps by using DOWN & SET Button.
SERVICE REMINDER RESET		User can select Service Reminder Screen by Scroll down & pressing Set Button in Setting Screen. User can reset (Yes / Cancel) the Service Reminder by UP / DOWN & SET Buttons.

Driver Information	System Image	Description
	 <p>A dark-themed dialog box titled "Service Reminder Reset". It contains the text "Reset Service Reminder?" and two buttons: "Button" (highlighted in green) and "Cancel".</p>	<p>Note: In the Setting menu if there is no user input for 10 secs the previous screen shall be displayed.</p>
<p>CLOCK</p>	 <p>The instrument cluster displays a digital clock at the top left showing "10:30 PM" with an upward arrow. The speedometer shows "0 mph". Other metrics include "Avg Eng Cons. 300.0 kWh/km", "Distance 9999.9 km", and "Avg speed 100 km/hr".</p>	<p>Instrument Cluster equipped with digital clock which indicates current time in 12 / 24 hours mode.</p>
<p>STATE OF CHARGE</p>	 <p>The instrument cluster displays a SoC gauge at the top left showing "100%". The speedometer shows "40 km/h". Other metrics include "Avg Eng Cons. 300.0 kWh/km", "Distance 9999.9 km", and "Avg speed 100 km/hr". Below the main cluster, a separate SoC gauge shows "100%" with a battery icon.</p>	<p>SoC (State of Charge) gauge indicates the battery state of charge to user in percentage.</p>

INSTRUMENT CLUSTER

Driver Information	System Image	Description
PRESS BRAKE PEDAL		<p>Before you start the vehicle, press the brake pedal and then press the start/stop button.</p>
SLOW CHARGE UP TO 100%		<p>It is recommended to slow charge vehicle to 100% SOC to ensure consistent performance and better health of high voltage battery. Once this message appears in cluster, it is recommended that user slow charges vehicle's high voltage battery to 100% SOC.</p>
CRITICAL BATTERY (THERMAL RUNAWAY) MALFUNCTION		<p>This message will appear in cluster along with audio warning to "Evacuate the vehicle". In case there is a critical malfunction in high voltage battery which can lead to thermal damage, this message will appear in cluster. Customer is recommended to park vehicle in safe zone and evacuate to avoid injury.</p>

Driver Information System (DIS) Setting

Operate the Up & down and Set Switch on steering wheel to see the Trip Info, Drive Assist, Vehicle Info, Notification, Navigation, Layout and Settings Window.

Operate the Set Switch on steering wheel to reset TRIP A, AEE A, Average Speed A, Trip Time A (When TRIP A is displayed) and reset TRIP B, AFE B, Average Speed B and Trip Time B (When TRIP B is displayed).

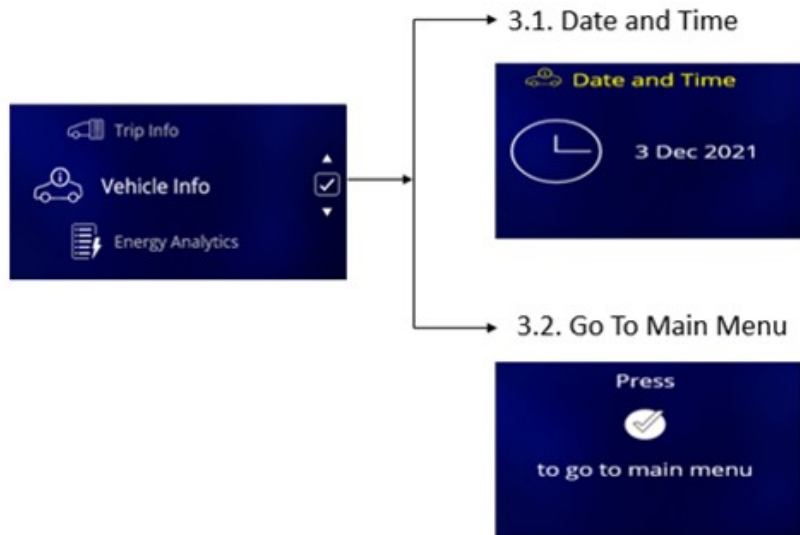


INSTRUMENT CLUSTER

Trip Information

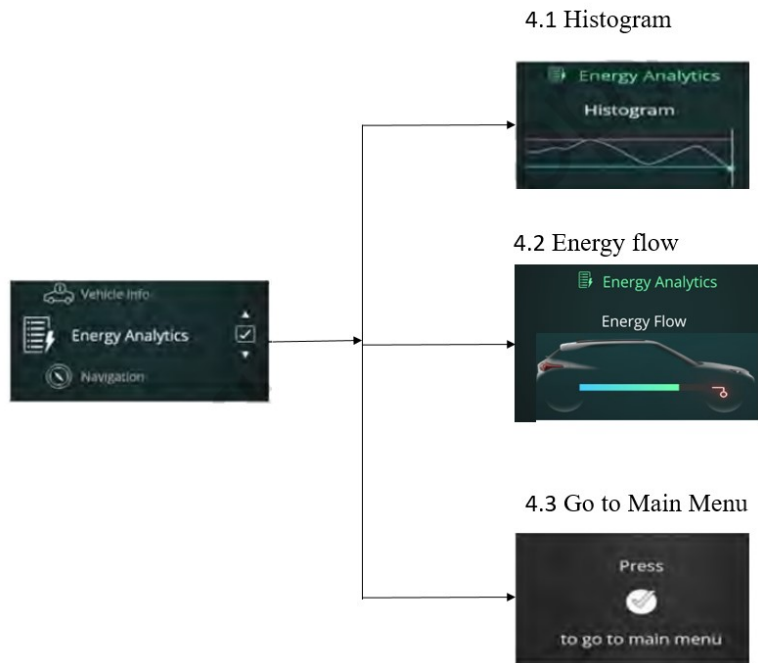


Vehicle Information

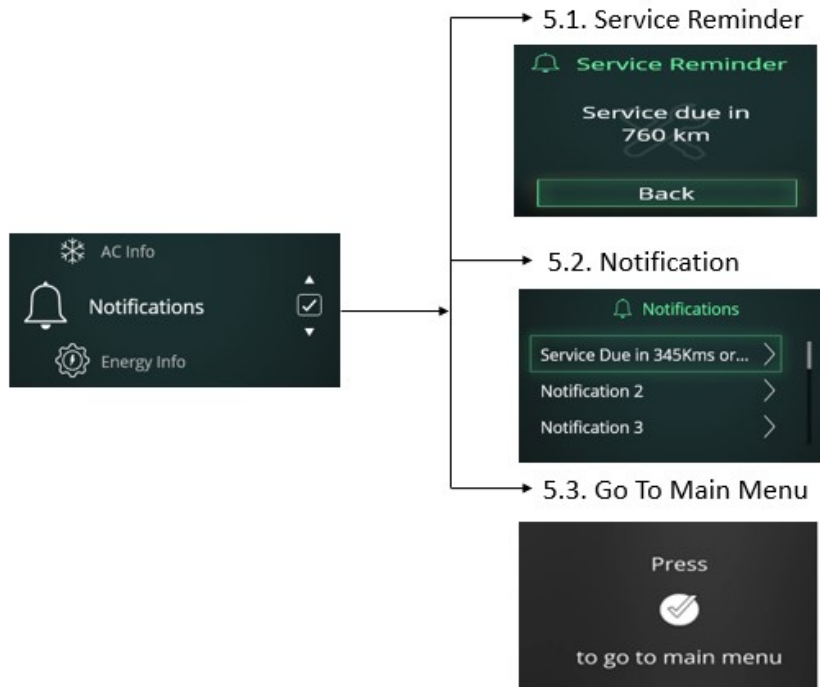


INSTRUMENT CLUSTER

Energy Analytics

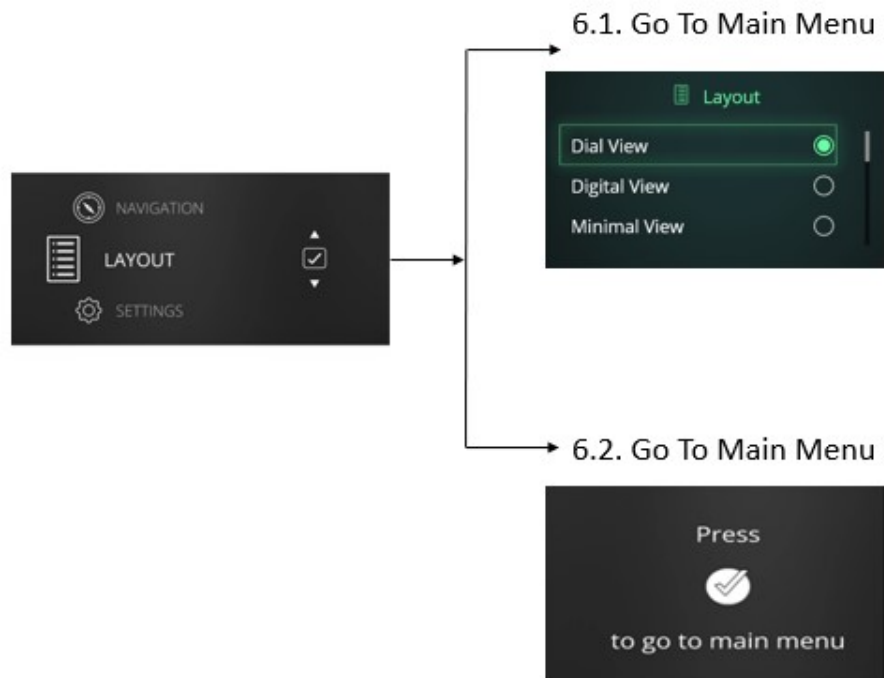


Notification

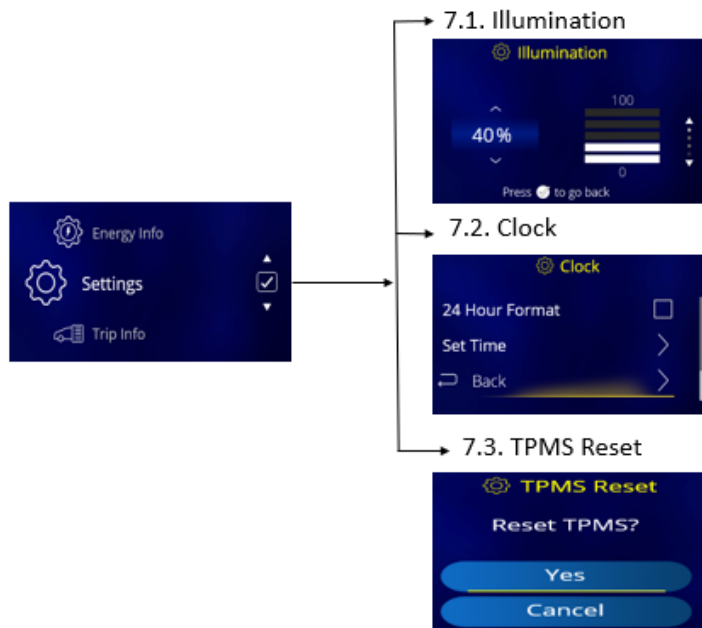


INSTRUMENT CLUSTER

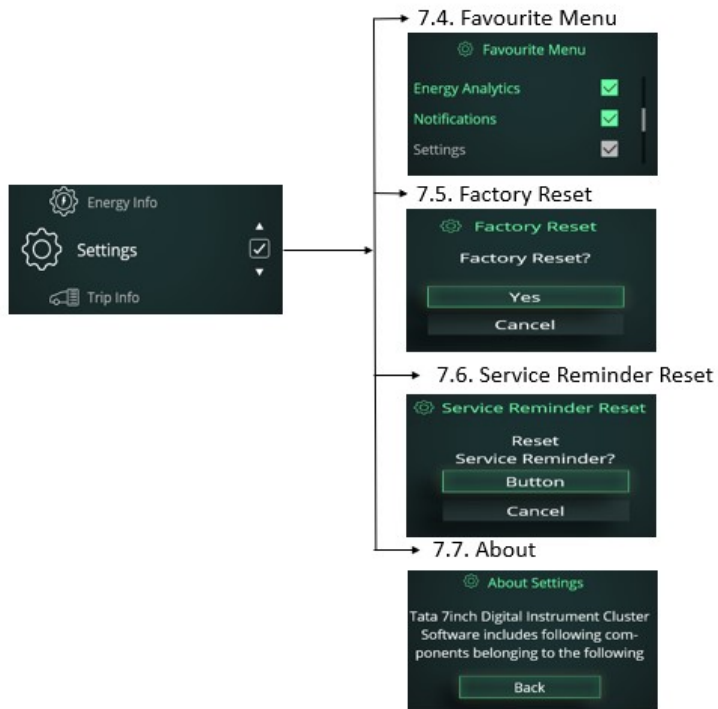
Layout



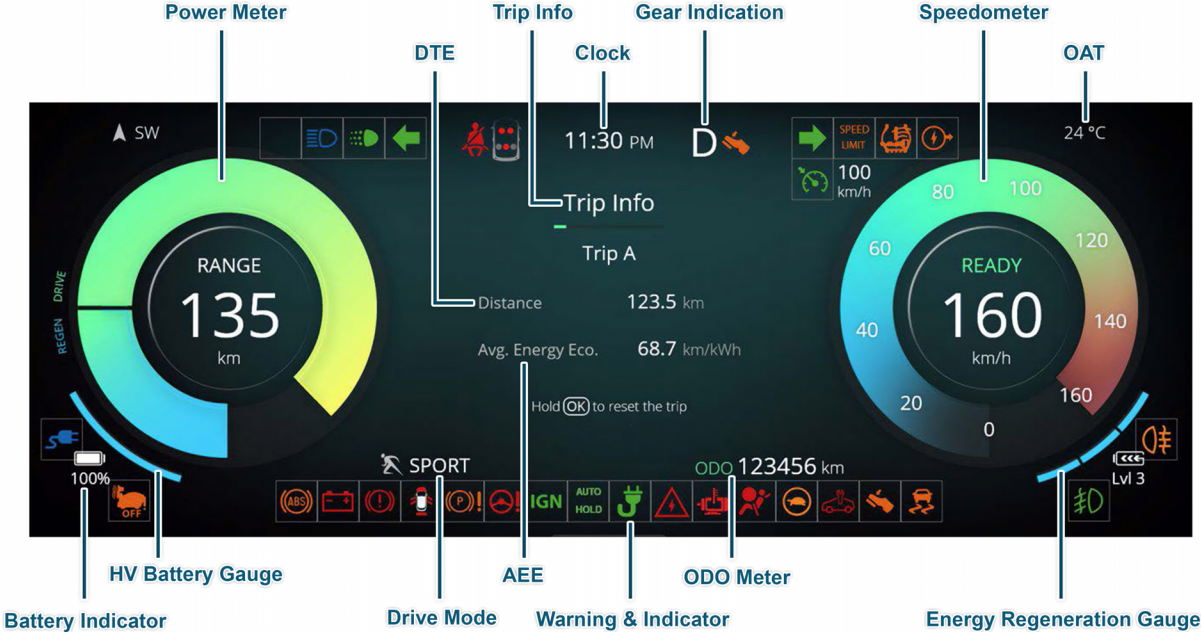
Setting Screen



INSTRUMENT CLUSTER



DIGITAL DISPLAY (10.25" Inch)



NOTE: All indicators shown may not be applicable to your vehicle

INSTRUMENT CLUSTER

Gauge	Information	Note/Warning
Speedometer	The Speedometer Indicates the actual vehicle speed in km/h	<ul style="list-style-type: none"> At every key IN and Ignition ON, the speedometer Bar moves to MAX and return to '0' position. This is welcome strategy and self-check feature
Power Meter	Power Meter indicates energy consumption rate when the vehicle is powered by electric force, when it is recovering energy and when regeneration is limited during accelerating or maintaining speed.	<ul style="list-style-type: none"> At every key in and Ignition ON, tachometer moves to MAX and returns to '0' position. This is a welcome strategy and a self-check feature. Distance to empty may differ from the actual driving distance based on driving conditions, driving style and condition of vehicle.
Odometer	Odometer Indicates distance traveled by vehicle.	<ul style="list-style-type: none"> The odometer reading does not return to 0 when maximum value is reached, the display will freeze to maximum value.
HV Battery Gauge	The HV Battery Gauge displays Charging Completed as per Set Limit	<ul style="list-style-type: none"> Bar Graph is used for display SoC %. The Gauge Indication shall change the Colour based on the SoC available 0-10% - Red Solid ON 11-100% - Blue; (All the values are configurable) When the cluster detects Low battery level, It blinks last battery bar with 1Hz frequency and charge battery is symbol is continue ON state.

Gauge	Information	Note/Warning
		<ul style="list-style-type: none"> • When there is 1 – 2 bars left, the vehicle speed is limited and then eventually vehicle will turn OFF. Charge the vehicle • If there is any fault in the system, battery low warning symbol shall blink. Take your vehicle to the nearest TATA MOTORS EV Authorised Service Centre. • When driving on highways, make sure the battery is charged enough
Average Energy Economy	Display shows the Average Energy of consumption" at regular time interval in bar graph.	<ul style="list-style-type: none"> • Maintain AEE bar graph above 15 km/l to achieve battery economy
Battery indicator	The battery shows the Battery percentage at different level	<ul style="list-style-type: none"> • When low battery warning indicator on and pop up message is displayed, charge the vehicle.
Energy Regeneration Gauge	Energy recuperation simply means recovering the energy from braking. Regenerative Braking System saves energy generated while slowing down or braking of the car. This energy is stored back in the battery for later use. There are 3 levels at which energy recovery is done.	<ul style="list-style-type: none"> • If there is any fault in the system, battery low warning symbol shall blink. Take your vehicle to the nearest TATA MOTORS EV Authorised Service Centre.
Trip Meter info	<p>Trip Meter A</p> <p>Trip A Indicates distance traveled by vehicle since last reset within the range of 0 km to 9999.9 km with the resolution of 0.1 km.</p>	<ul style="list-style-type: none"> • Trip A can be RESET to 0 by pressing Set switch when display is in a TRIP A mode. • Trip B can be RESET to 0 by pressing Set switch when display is in a TRIP B mode.

INSTRUMENT CLUSTER

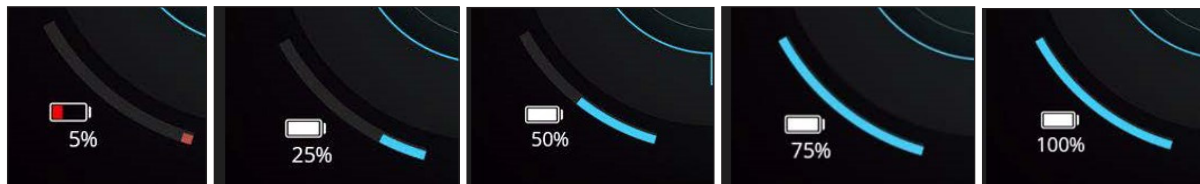
Gauge	Information	Note/Warning
	Trip Meter B Trip B Indicates distance traveled by vehicle since last reset within the range of 0 km to 9999.9 km with the resolution of 0.1 km.	

State of Charge (SoC) Gauge For High Voltage Battery

Provided in the instrument cluster as a telltale. It shows the charging status of the high voltage battery. Low charge or minimum position on the indicator indicates that there is not enough energy in the high voltage battery.

Full charge or max position indicates that the HV battery is fully charged.

- When driving on highways, make sure to check in advance if the HV battery is charged enough.
- When the bar turns red on the high voltage charge indicator, the low charge warning lamp turns ON to alert you of the battery level.
- At <25% SoC, Sports mode cannot be selected. Max speed can be attained. At <10% SoC, limp mode gets activated and speed limits are triggered.



Action to be Taken When Charging Stops Abruptly

- Check the reason for interruption of charging.(Refer 'Troubleshooting guide for Normal Charging' table).

- Switch off the AC supply.
- Remove the charging gun from the charging inlet.
- Wait for 5 minutes.
- Restart the charging. (Refer charging procedure).

Cleaning of Charging Inlet

Covering the charging gun and charging inlet by dust cap will ensure protection from water and dust.

Precautions to be Taken While Cleaning the Charging Inlet

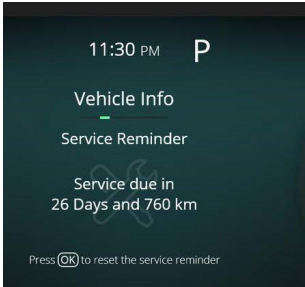

- Keep the vehicle lid always closed
- When the lid is open ensure that dust caps are in closed position
- During normal charging, make sure that DC charging cap is closed
- In case of any dust/mud/snow accumulation in the charging port and also on CCS2 especially actuator area, it can be cleaned with blowing air before charging.
- Allow the water to drain completely through drain holes.
- Allow the charging port to dry completely.




***i* NOTE**

Water entering into the charging port will always be drained through the drain system. If water is stagnant in charging port area call TATA MOTORS EV Authorised service centre to rectify the issue.



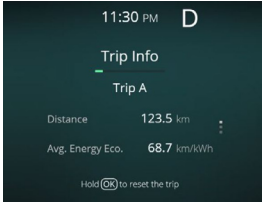
INSTRUMENT CLUSTER

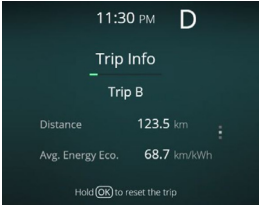
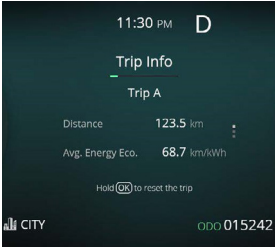

DRIVER INFORMATION SYSTEM (DIS)

Driver Information	System Image	Description
SERVICE REMINDER		<p>This indicates how many days/kilometres are left until service is due. If service is overdue, it will display “0” km or “0” days and a spanner symbol will blink every time ignition is ON for a few seconds. Never reset the display between service intervals as it may give incorrect readings. The information is retained in the service interval display even after the vehicle battery is disconnected.</p> <p>NOTE: 1. This option is for indicative purpose only. Keep track of your odometer reading and follow the maintenance schedule. 2. Spanner symbol will be continuously “ON” when service is overdue.</p>
OUTSIDE AMBIENT TEMPERATURE		<p>Displays outside ambient temperature in °C.</p> <p>NOTE: The temperature sensor is in the front bumper of the vehicle, therefore the temperature reading can be affected by heat reflection from the road surface. This can cause an incorrect temperature reading when speed is under low speeds or when stopped.</p> <p>If display shows ‘- -’, take your car to TATA MOTORS EV Authorised Service Centre.</p>

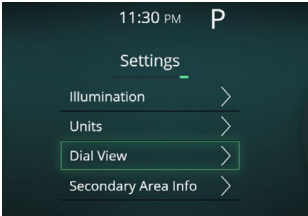
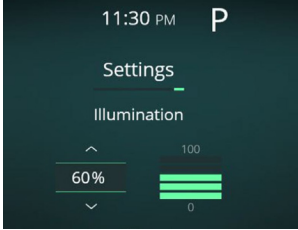
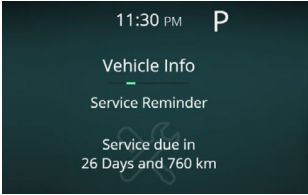
Driver Information	System Image	Description
DOOR AJAR (if equipped)		<p>This feature monitors the Door Input and warns Driver if any Door is Open</p> <p>NOTE: If any other door is open roof lamp will be 'ON' provided that roof lamp switch is in ON position.</p>
CURRENT GEAR INDICATION		<p>Current gear engaged by the transmission shall be displayed on DIS.</p> <p>Note: If <i>F</i> is displayed, it means 'Fault' condition. In such case, take vehicle to authorized TATA MOTORS EV Authorised service Centre. In case of Manual Transmission the Gear number will be displayed when the clutch is fully released.</p>
SEAT BELT REMINDER		<p>The seatbelt warning indicator remains ON for 4 seconds, when ignition is turned ON. The warning lamp remains ON till all occupied seats belts are buckled.</p> <p>If seatbelt remains unbuckled and vehicle speed goes beyond 15 kmph, then final audio warning will go more than 90 seconds</p> <p>Note:</p> <p>Once the seatbelts are fastened, the buzzer and warning lamp turns OFF. Seatbelt reminder remains OFF when reverse gear is engaged.</p>

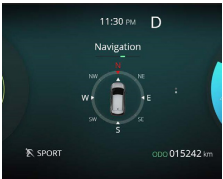

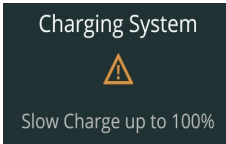
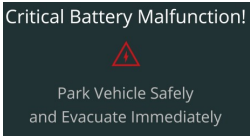
INSTRUMENT CLUSTER

Driver Information	System Image	Description
i-TPMS ERROR CONT SERV CENT -	 <p>The image shows a dark screen with a green icon of a car and a person, followed by the text "TPMS Malfunction" and "Contact Service Centre" in green.</p>	<p>i-TPMS ERROR CONTACT SERV CENT" text warning comes 'ON' for 4 seconds when iTPMS system malfunction. Take your vehicle TATA MOTORS EV Authorised Service Centre.</p>
i-TPMS TYRE PRESSURE MONITORING SYSTEM (if equipped)	 <p>The image shows a digital instrument cluster with a blue background. It features a central speedometer showing 0 km/h, a "Check Tyres" warning icon, and "Ok" text. Other indicators include "Sport", "P", "15242 km", and "Range 370.5 km".</p>	<p>When any of the Tire Pressure drops significantly below Recommended levels then I-TPMS Isolated / Non-Isolated system telltale comes ON with "Check all tire Pressure and Reset the TPMS system" Text Message.</p>
AVERAGE ENERGY ECONOMY FOR Trip A and Trip B	 <p>The image shows a digital instrument cluster displaying trip information. At the top, it shows "11:30 PM" and "D". Below that, it says "Trip Info" and "Trip A". The data shown is "Distance 123.5 km" and "Avg. Energy Eco. 68.7 km/kWh". At the bottom, it says "Hold [OK] to reset the trip".</p>	<p>Displays "Average Energy consumption" for trip A or B since it was reset Resolution: 0.1 Wh/Km Average Energy Consumption shall Reset to 0 when respective Trip meter is reset. Average Energy Economy shall be displayed as '—.'for initial 0.5 km of respective trip. Once 0.5 km distance is covered, Average Economy shall be displayed. Even after 0.5 km distance covered for particular trip, Average Energy economy is displayed as '—.'take vehicle to TATA MOTORS EV Authorised Service Centre. Note:</p>

Driver Information	System Image	Description
		<ul style="list-style-type: none"> • AEE value is estimate of Energy economy. It may vary significantly based upon driving conditions, driving habits and condition of vehicle. • Average Energy Consumption shall get reset to 0 when Battery is removed and refitted.
DISTANCE TO EMPTY		<p>DTE indicates approximate distance (km) that the vehicle can travel with current battery charge. DTE shall be indicated both in IGN ON & IGN OFF conditions. In IGN OFF when charger is connected and charging is happening then DTE value will display as long as screen is active in the cluster. 'RECHARGE' shall be displayed which indicates that it's the time to take your vehicle to the nearest charging station and the distance that a vehicle can travel with current charge is 20 Kms.</p>
INFOTAINMENT INFORMATION ON INSTRUMENT CLUSTER DISPLAY UNIT		<p>The instrument cluster will display information like media, navigation and FM.</p>

INSTRUMENT CLUSTER

Driver Information	System Image	Description
SETTINGS SCREEN		<p>User can enter into setting screen by pressing select button while being in setting screen.</p> <p>Following screen gets displayed into setting screen:</p>
ILLUMINATION SETTING		<p>User can select Illumination Setting by Scroll down & pressing Set Button in Setting Screen provided park lamp ON.</p> <p>User can increase the illumination from (20% to 100%) in 5 steps by using UP & SET Button.</p> <p>User can decrease the illumination from (100% to 20%) in 5 steps by using DOWN & SET Button.</p>
SERVICE REMINDER RESET		<p>User can select Service Reminder Screen by Scroll down & pressing Set Button in Setting Screen.</p> <p>User can reset (Yes / Cancel) the Service Reminder by UP / DOWN & SET Buttons.</p> <p>Note: In the Setting menu if there is no user input for 10 secs the previous screen shall be displayed.</p>

Driver Information	System Image	Description
COMPASS SCREEN		Compass Feature shall be used for navigation and orientation that shows direction relative to the geographic cardinal directions
CHARGING LIMITS		Set charging limit of the battery. The target charging level can be changed by 10%. Once the charging is completed as per set limit, the message is displayed
SLOW CHARGE UP TO 100%		It is recommended to slow charge vehicle to 100% SOC to ensure consistent performance and better health of high voltage battery. Once this message appears in cluster, it is recommended that user slow charges vehicle's high voltage battery to 100% SOC.
CRITICAL BATTERY (THERMAL RUNAWAY) MALFUNCTION		This message will appear in cluster along with audio warning to "Evacuate the vehicle". In case there is a critical malfunction in high voltage battery which can lead to thermal damage, this message will appear in cluster. Customer is recommended to park vehicle in safe zone and evacuate to avoid injury.

INSTRUMENT CLUSTER

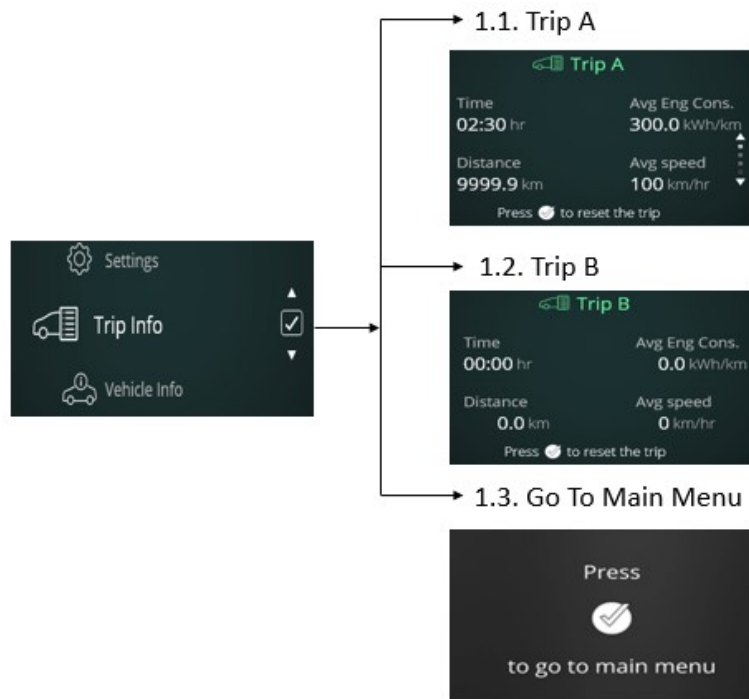
Driver Information System (DIS) Setting

Operate the Up & down and Set Switch on steering wheel to see the Trip Info, Drive Assist, Vehicle Info, Notification, Navigation, Layout and Settings Window.

Operate the Set Switch on steering wheel to reset TRIP A, AEE A, Average Speed A, Trip Time A (When TRIP A is displayed) and reset TRIP B, AFE B, Average Speed B and Trip Time B (When TRIP B is displayed).

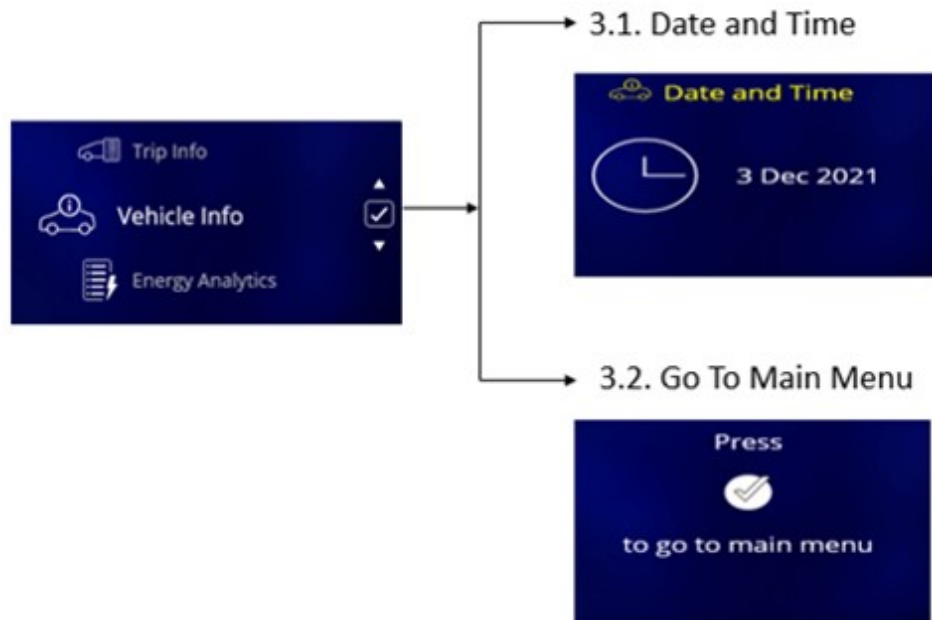


Trip Information

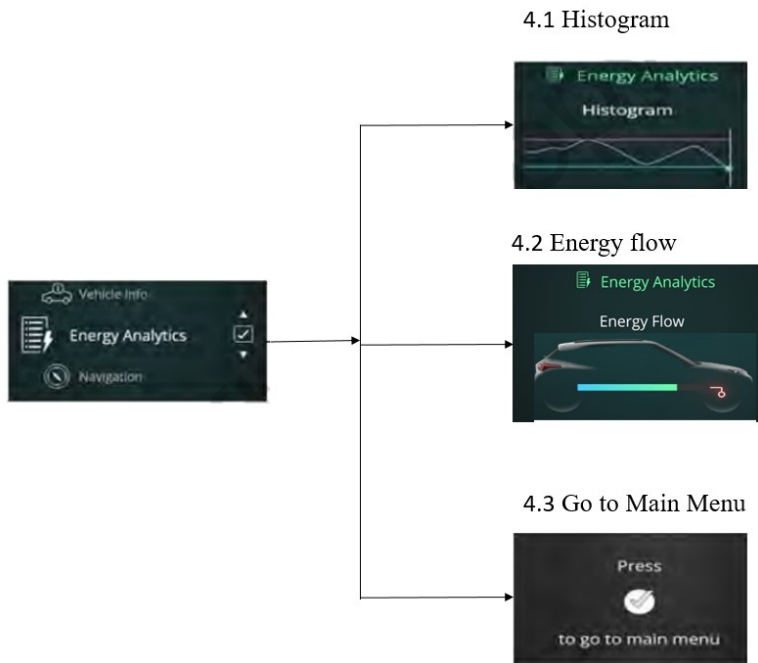


INSTRUMENT CLUSTER

Vehicle Information

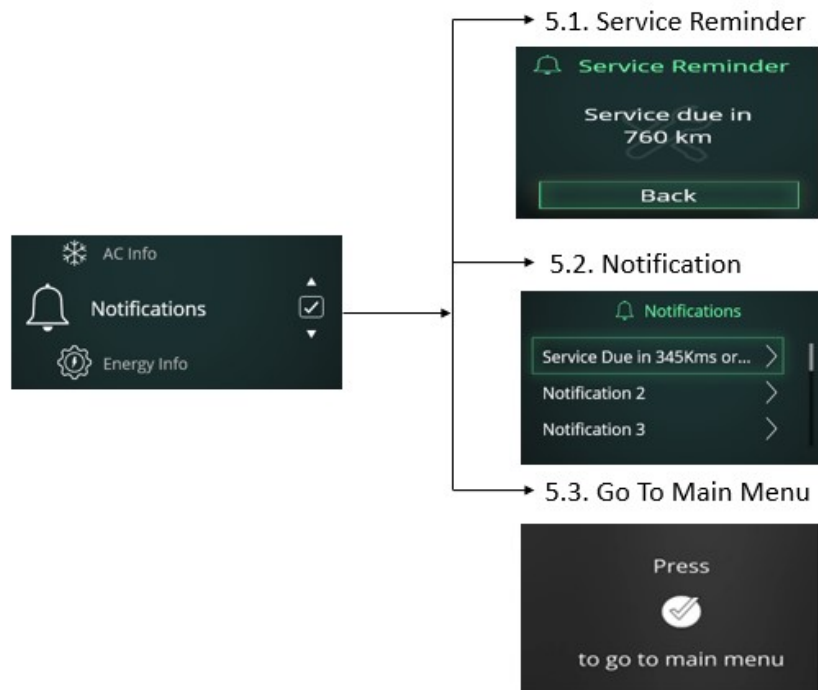


Energy Analytics

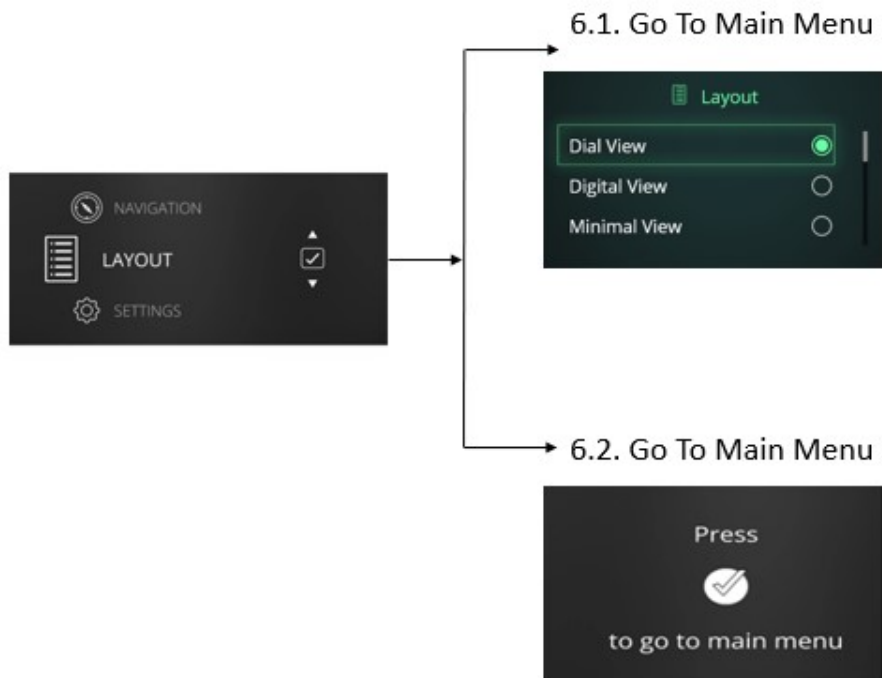


INSTRUMENT CLUSTER

Notification

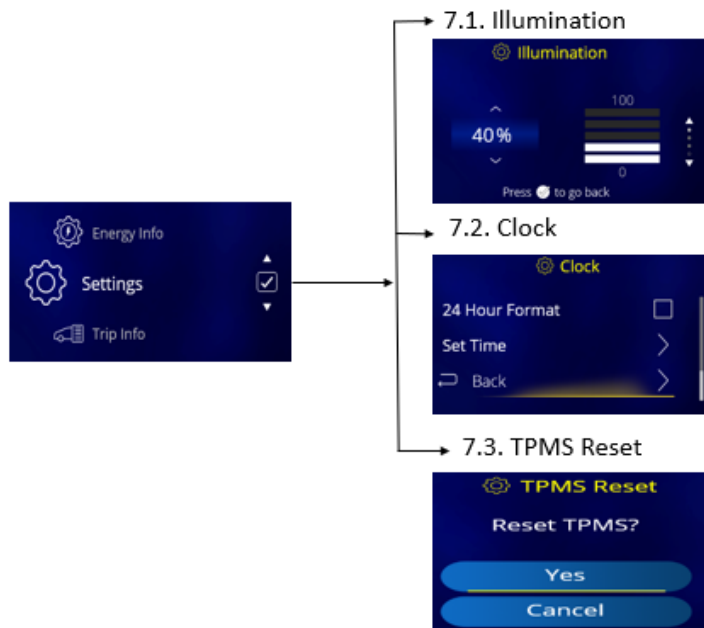


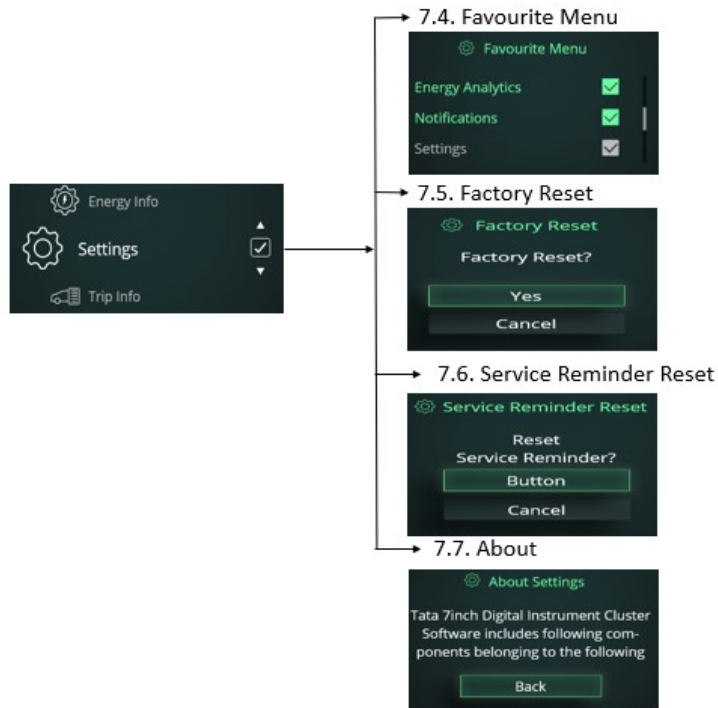
Layout



INSTRUMENT CLUSTER



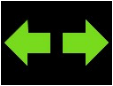
Setting Screen
















INSTRUMENT CLUSTER







WARNINGS and INDICATORS

Warning Lamps	Color	Indicator	Remarks
Service Indicator	Amber/Red		<p>In case of Power Train Sensors (AC Charging Inlet Temperature Sensor, AC Linear Pressure Sensor etc.) & Actuators (Fan, Pump, Regen Switch, Eco / Sport Switch etc.) failure then this Amber indicator will glow.</p> <p>When there is high severity then Red indicator will glow. Please take your vehicle to nearest TATA MOTORS EV Authorised Service Centre at the earliest.</p>
Immobilizer (if equipped)	Red		<ol style="list-style-type: none">1. This lamp comes on when the system disables vehicle start if the original key is not used.2. Lamp blinks: Vehicle is in immobilized condition when key is not inserted.3. Lamp ON: Problem with key/system. Contact a TATA MOTORS EV Authorised Service Centre.4. Lamp OFF: Normal condition (Authenticated user) and vehicle will start.
Turn Signal	Green		<p>Indicates direction indicated by the turn signal.</p> <p>Blinks along with buzzer while operating left/right turn indicator only when ignition is switched 'ON'. The direction indicator arrow on Instrument Cluster flashes along with external indicator lights as selected. Both Tell tales shall blink simultaneously when Hazard switch is pressed irrespective of Ignition ON and the Tick-Tock sound shall be given when any one or both the Tell tales are ON.</p>





Warning Lamps	Color	Indicator	Remarks
High Beam	Blue		This lamp comes on when the high beam headlamps are switched 'ON' or flashed.
LV Battery charging	Red		This symbol lights up when the 'IGN' is turned 'ON' and should go 'OFF' after the vehicle starts. NOTE: If it remains 'ON' while the vehicle is running, it indicates that the battery is not getting charged. Switch off all unnecessary electrical equipment and get the problem attended at TATA MOTORS EV Authorised Service Centre.
Airbag status	Red		This lamp comes on when ignition is switched 'ON' and goes 'OFF' in approx. 4 seconds. If it continuously remains on or blinks then contact the TATA MOTORS EV Authorised service Centre immediately.
Park Brake / Brake Fluid Low / EBD malfunction	Red		Illuminates momentarily when ignition is switched 'ON'. Once parking brake is released, it turns 'OFF'. If it remains 'ON', it indicates. 1. Brake fluid level is low. 2. Park brake is applied & turns 'OFF' when it is released. 3. ABS/EBD system has a fault.
Cruise Control lamp (if equipped)	Green		This symbol lights up when the 'IGN' is turned 'ON' and shall go 'OFF' after 4 sec. The Cruise Control is used to indicate the status of cruise control system to the driver. Lamp ON indicates cruise control feature is present and it is activated.
EPAS	Amber		Illuminates momentarily when ignition is switched 'ON'. Illuminates when there is a fault in the EPAS. Contact the TATA MOTORS EV Authorized Service Centre immediately.






INSTRUMENT CLUSTER

Warning Lamps	Color	Indicator	Remarks
Driver Seat Belt Indicator	Red		<p>Seat belt warning indicator comes 'ON' for 4 seconds, when ignition is turned 'ON' irrespective of seat belt buckle status.</p> <p>If seat belt is not fastened then Telltale will be ON as initial warning with No audio warning i.e. chime. If seat belt remains unbuckled & vehicle speed goes above 15 kmph, Final Warning will start with audio chime for 93 seconds continuously.</p> <p>NOTE:</p> <ul style="list-style-type: none"> • Once the seat belt is fastened, the buzzer & warning indicator will go 'OFF'. • Seat belt indicator & audio alarm remains OFF when reverse gear is engaged.
AVH Indicator (If equipped)	Amber		<p>AVH Indicator turns 'ON' for 4 seconds, when ignition is turned 'ON' irrespective of input state.</p> <p>This feature monitors AVH function in ESP system and warns the driver in case of AVH function malfunction.</p>
ABS	Amber		<p>Illuminates when ignition is switched 'ON' and goes 'OFF' in 3 seconds. Illuminates continuously if there is any malfunction in ABS. Normal braking system will be operational without assistance of ABS. Contact a TATA MOTORS EV Authorised Service Centre immediately.</p>
Key Not Detected (if equipped)	Amber		<p>This lamp comes on when the Valid Smart key is not detected inside the vehicle.</p>
Press / Brake Pedal to Start vehicle (if equipped)	Amber		<p>This lamp comes on with IGN ON till user presses the brake pedal to start the vehicle.</p>






Warning Lamps	Color	Indicator	Remarks
Daytime running lamps DRL (if equipped)	Green		This lamp comes on when the Daytime Running lamp is 'ON'.
Door Ajar lamp (if equipped)	White / Red		All four door and Tail gate are indicated independently when the respective door or tail gate is open.
ECO	Green		Illuminates momentarily when ignition is switched 'ON'. When ECO lamp is ON, it indicates the car is in 'Economy' drive mode.
CITY	Blue		Illuminates momentarily when ignition is switched 'ON'. If CITY lamp is ON, it indicates 'City' drive mode, which is default mode.
SPORT	Amber		This symbol comes ON when SPORT driving mode is activated.
Speed limit warning indicator	Amber		When the vehicle speed crosses 80 kmph, then speed limit warning indicator turns 'ON' along with an audio chime for every two minutes (audible warning). When the vehicle speed is reduced below 75 kmph, then the speed limit warning indicator and the audio warning will turn off.






INSTRUMENT CLUSTER

Warning Lamps	Color	Indicator	Remarks
			<p>If vehicle speed crosses 120 kmph, the speed limit warning indicator flashes along with an audio warning for every two sec one beep (audible warning) until the vehicle speed is above 120 kmph.</p> <p>When the vehicle speed is reduced below 115 kmph, then speed limit warning indicator turns 'ON' along with an audio chime for every two minutes one beep (audible warning)</p>
iTPMS (Isolated/Non-Isolated)	Amber		<p>1. This symbol comes ON and blink for 4 second if Tyre Pressure is LOW/HIGH, Tyre temperature is HIGH, Tyre air pressure leakage. After 4 second symbol will continuously ON till warning is present.</p> <p>2. This symbol comes on and blink for 10 second if TPMS system has fault and TPMS Sensor fault / missing. After 10 second symbol will continuously ON till fault is present, Please take your vehicle to nearest TATA MOTORS EV Authorised Service Centre at the earliest.</p>
HDC Warning lamp (if equipped)	Amber		<p>Illuminates if Hill Decent Control System is activated. If continuously ON then HDC system is at fault condition, Please take your vehicle to nearest TATA authorized service Centre at the earliest.</p>
HDC ON (if equipped)	Green		<p>Illuminates momentarily when ignition is switched 'ON'. This symbol comes on when the HDC function is activated in the vehicle.</p>
HHC warning lamp (if equipped)	Amber		<p>Illuminates momentarily when ignition is switched 'ON'. If continuously on then HHC, system is in fault condition. Please take your vehicle to TATA MOTORS EV Authorised service Centre at the earliest.</p>



Warning Lamps	Color	Indicator	Remarks
HV Critical Alert	Red		When there is high severity then Red indicator will glow. Please take your vehicle to nearest TATA MOTORS EV Authorised service center at the earliest.
Park Lamp Indicator	Green		Park Lamp Indicators used to display/Indicate the Position Lamp to Driver.
Charging Fail Indicator	Red		This symbol is displayed when the vehicle is not getting charged even if the charger is connected. Contact the TATA MOTORS EV Authorized Service Centre to get the charging fail issue resolved
Charger Connected	Blue		This symbol lights up as soon as the charger is connected for charging the battery
Charging Indicator	Green		This symbol is displayed when your vehicle is getting charged.
Motor High Temperature	Red		This symbol lights up when the temperature of the motor is higher, and motor becomes hot. Park your vehicle safely and wait for the temperature to become normal. If the problem persists, contact the TATA MOTORS EV Authorized Service Centre

INSTRUMENT CLUSTER

Warning Lamps	Color	Indicator	Remarks
Battery High Temperature	Red		This symbol lights up when the temperature of the battery is higher, and battery becomes hot. Contact the TATA MOTORS EV Authorised Service Centre if this indicator is getting on frequently.
Limp Home Mode	Amber		This symbol indicates the vehicle gone into limited performance mode. This usually happens when the battery reaches 10% threshold or if there is any minor fault in power transmission or electrical components.
High Voltage (HV) Alert	Red		This symbol lights up the voltage of the battery is too high and cause damage. Park your vehicle safely and contact the TATA MOTORS EV Authorized Service Centre
Drive Ready	Green		This symbol indicated that your vehicle is ready to drive
zero charge/Low Charge	Red		This feature provides the HV battery Low/Zero Charge Status to the user. A bulb check shall be performed for this TT at every IGN ON for 4 seconds. The TT shall remain ON irrespective of the Input state during these 4 seconds. This tell-tale shall be controlled turned ON/OFF by receiving the SoC input when the SoC level is low TT will turn ON to indicate charging system battery low to the user.

Warning Lamps	Color	Indicator	Remarks
AC ON	Blue		This feature provides AC status to user. A bulb check shall be performed for this TT at every IGN ON for 4 seconds. The TT shall remain ON irrespective of the Input state during these 4 seconds. This Telltale is ON when AC is turn ON by user.
Co-Driver Seat Belt Indicator (Passenger)	Red		If Co-Driver (Passenger) is present and its seat belt is not buckled and IGN is ON then Telltale will be ON as initial warning with No audio chime. If Co-Driver (Passenger) seat belt remains unbuckled and vehicle speed goes above 15 km/ hr, Then Seat belt telltale will also start flashing along with audio alarm during Final Warning. Note: Buckle the Co-Driver (Passenger) seat belt to stop Audible warning and telltale OFF.
Rear Seat Belt Indicator (If equipped)	Red		If Rear Passenger (Right / Middle / Left) is present and its seat belt is not buckled and IGN is ON then Telltale will be ON as initial warning with No audio chime. If Rear Passenger (Right / Middle / Left) seat belt remains unbuckled and vehicle speed goes above 15 km/ hr, Then Seat belt telltale will also start flashing along with audio alarm during Final Warning. Note: Buckle the Rear Passenger (Right / Middle / Left) seat belt to stop Audible warning and telltale OFF
EPB MIL Fault	Amber		In case of malfunction in EBP MIL function in ESP system this indicator will glow. Please take your vehicle to nearest TATA MOTORS EV Authorised Service Centre at the earliest
HDC ON	Green		When ignition is turned 'ON', this symbol comes 'ON' for 4 seconds and goes 'OFF'. This symbol comes on when the HDC function is activated in the vehicle.

INSTRUMENT CLUSTER

Warning Lamps	Color	Indicator	Remarks
AUTO Vehicle HOLD(AVH) Warning	Amber		In case of malfunction in AVH function in ESP system this amber indicator will glow. Please take your vehicle to nearest TATA MOTORS EV Authorised service centre at the earliest
ESP (if equipped)	Amber		Illuminates momentarily when ignition is switched 'ON'. If continuously ON then ESP system is at fault condition, Please take your vehicle to nearest TATA MOTORS EV Authorised Service Centre at the earliest.

DISPLAY MESSAGES ON INSTRUMENT CLUSTER (IF EQUIPPED)**Warning Messages**

Sn	Warning / Information Title	Warning Message Title	Warning Message On Instrument Cluster
1	Fasten Seat Belt - Driver	Seat Belt Reminder	Fasten Driver Seat Belt
2	Speed Limit Warning	Speed Limit Warning	Over Speeding Detected Slow Down
3	Drive Control Shift Denied	Drive Mode Warning	Drive Control Shift Denied
4	Hill Hold Control Failure	Hill Hold Control	Malfunction Detected Contact Service Center
5	Hill Decent Control Failure	Hill Decent Control	Malfunction Detected Contact Service Center
6	Charging Level Low State	Charging Level Warning	Charging Level Low
7	Fasten seat belt front passenger	Seat Belt Reminder	Fasten Front passenger Seat Belt
8	Transmission Failure Limp home Activated Visit Service Center	Transmission System	Malfunction Detected Contact Service Center

INSTRUMENT CLUSTER

Alert Messages

Sn	Alert / Information Title	Alert Message Title	Action To Be Taken
1	Service Reminder Days	Service Due in/Service Overdue by "value" days	Contact to TATA MOTORS EV Authorised Service Centre
2	Park Brake Engaged	Brake Alert	Park Brake Engaged
3	Charging Full	Battery Fully Charged	Remove Charger Safely
4	Service Reminder Kms	Service Due in/Service Overdue by "value" km	Contact to TATA MOTORS EV Authorised Service Centre
5	Charging below 100%	Battery XX% Charged Range YYY kms	Remove Charger Safely
6	Auto Headlamp	Lamp Alert	Auto Headlamp Activated
7	Battery Low & user changes gear to S	Sport Mode Not Recommended	Change gear to any Eco or City mode
8	Charging ON Park brake OFF	Engage Park Brake to Start Charging	Engage Park Brake to Start Charging
9	HV Critical alert	Critical Alert Contact Service Center	Contact TATA MOTORS EV Authorised Service Centre
10	Slow Down Vehicle Speed	Slow Down to Turn Off Vehicle	Press the brake pedal to slow down vehicle
11	Slow Charge up to 100% Slow Charge up to 100%	Slow Charge up to 100% Slow Charge up to 100%	It is recommended that user slow charges vehicle's high voltage battery to 100% SoC.
12	Critical Battery Malfunction	Park vehicle safely and Evacuate Immediately	It is recommended to park vehicle in safe zone and evacuate to avoid injury.

Interrupt Messages

Sn	Alert / Information Title	Action To Be Taken
1	Rotate steering wheel (In ESCL jam condition)	Press Start Button while Turning Wheel
2	Drive Alert - Tea Break	Take a Break
3	Steering Failure-Visit Garage	Steering Failure Contact Service Center
4	Steering Failure-Stop Driving	Steering Failure Stop the Vehicle Safely
5	Door Ajar	Close the door
6	ESCL	Press Start Button While Turning Wheel
7	No Key	Smart Key Out of Range
8	Low Key Battery	Smart Key Battery Low Replace Battery
9	Press Brake Pedal	Press Brake Pedal to Start Engine
10	Drive Modes	Respective drive mode
11	Tea Break	Take a Break
12	Release Park Brake	Press Brake Pedal to Release Park Brake
13	Happy Birthday	Happy Birthday

INSTRUMENT CLUSTER

AUDIO REMINDERS

Sr. No	Feature	Condition	Reminder
1	Parking Lamp 'ON' Reminder	If you forget to turn OFF the park lights and driver door is open	An audio warning will be started. Do not forget to turn OFF your park lights as it may drain the vehicle's battery.
2	Parking brake 'ON' reminder	If Park Brake is applied and vehicle is driven above 5 Km/h, telltale shall blink along with chime continuously. Disengage the park brake to stop the warning.	Tell tale will turn 'ON' and buzzer will provide audio warning continuously. Disengage the park brake to stop audio warning.
3	Reverse Gear reminder	If reverse gear is engaged	The buzzer sound will alert you for 1 second.
4	Driver Seat Belt reminder	If seatbelt is not fastened and vehicle goes above 15 kmph	Then final audio warning will go on for more than 90 seconds. Seat belt tell-tale light will remain continuously ON when audio alarm is active.
5	Front passenger Seat Belt reminder	If front passenger has not fastened seatbelt and if vehicle speed goes above 15 kmph, then final audio warning will go on for more than 90 seconds.	Seat belt tell-tale light will remain continuously ON when audio alarm is active. Note: Fasten the seatbelt to stop audio warning.
6	Drive mode chime	When user switches drive mode from city to eco or city to sport (if equipped)	Sound warning for 1 second will be given to alert user.

Sr. No	Feature	Condition	Reminder
7	Electronic Steering Column Lock (ESCL) chime	This feature informs the driver to rotate steering wheel when ESCL gets engaged inadvertently.	This chime is sounded in IGN OFF mode for 3 secs.
8	High Temperature alert for Motor	When machine and inverter temperature cross the max limit from the BMS	Buzzer will start along with the motor high temperature warning lamp blinking to indicate the user to contact TATA MOTORS EV Authorised Service Centre.. TT and buzzer will be in sync continuously till the state remains TRUE.
9	iTPMS chime	1) If, Tyre Pressure is low Tyre Pressure is high Tyre temperature is high Tyre air pressure leakage 2) If, TPMS system has fault TPMS Sensor fault or missing	iTPMS chimes shall sound for 4 secs and for TPMS fault conditions TPMS chime shall sound for 10 sec.
10	PEPS Key not detected chime	If PEPS key is not detected in the vehicle	Sound warning will be given to alert User
11	Low battery charging Chime	When Auxiliary battery charging fault occurs with high criticality, buzzer will start along with the warning lamp blinking to in	Warning lamp and buzzer will be in alert continuously till the state remains TRUE.

INSTRUMENT CLUSTER

Sr. No	Feature	Condition	Reminder
		dicate the user to contact TATA MOTORS EV Authorised Service Centre.	
12	Charging ON & Park Brake OFF Chime	When charger is connected & Park brake is disengaged.	Sound will be given to alert User
13	Regen Level chime	When Regen level is change.	Sound will be given to alert User
14	Cell Voltage Low Fault chime	If iTPMS alert condition occurs, iTPMS chimes shall sound for 4 secs and for TPMS fault conditions.	Sound will be given to alert User for 10sec.
15	Rear Seat Belt reminder	If Rear Passenger is present & its seat belt remains unbuckled and vehicle speed goes above 15 km/ hr, Final Warning will start.	Audio Chime will continue for 93 seconds. Seat belt telltale will remain continuously ON when audio alarm is active.
16	High Temperature alert for Battery	When maximum battery cell temperature crosses the limit specified	Sound will start along with the battery high temperature warning lamp blinking to indicate the user to contact TATA MOTORS EV Authorised Service Centre. Warning lamp and buzzer will be in sync continuously till the state remains TRUE.

BEFORE YOU START YOUR EV

- Make sure that the area around the vehicle is clear.
- Do a check of the fluid levels - coolant, brake fluid, and windshield washer fluid as frequently as possible.
- Make sure that all windows and lights are clean.
- Examine the tyres for their appearance, inflation pressure and condition.
- Make sure that all doors are closed.
- Position the seat and adjust the head-rests.
- Adjust the inside and outside mirrors.
- Fasten seat belts and ask all passengers to do likewise.
- Do a check of the operation of the warning lights when the power switch is pushed to the ON position. For additional information, refer to “Warning lamps and audible reminders” in the “Instrument Cluster” section of this manual.

Procedure To Start EV

1. With the smart key / flip key sit in the driver's seat (if equipped)/Engage the key in the lock set.
2. Fasten the seat belt before you start the vehicle.
3. Turn off all electrical devices.
4. Make sure to engage the parking brake for your safety.
5. Make sure the accelerator and brake pedal have clearance with your right foot.
6. Make sure to press and hold the brake pedal. Press and hold the brake while pressing the start/stop button or turning the key to on position.
7. The vehicle will get ON in 'P' mode only and it will be automatically selected.
8. When 'Ready' message appears, you can drive the vehicle. Else, you cannot drive the vehicle. Start the vehicle again.

WARNING

When the 'Ready' message is ON and if the gear is in a position other than N (Neutral), the driver can accidentally press the accelerator pedal, causing the vehicle to move unexpectedly.

9. Shift using gear shifter to the desired position (D/R). Parking brake will be still engaged.
10. Release the parking brake and slowly release the brake pedal. See if the vehicle slowly moves forward, then press the accelerator pedal.



STARTING AND DRIVING

NOTE

- If start/stop button is pressed, first press will bring the vehicle to the ACC ON condition. Second press will bring the vehicle to the ignition ON condition. To start the vehicle press the brake pedal. Third press will switch OFF the vehicle.

Procedure To Stop EV

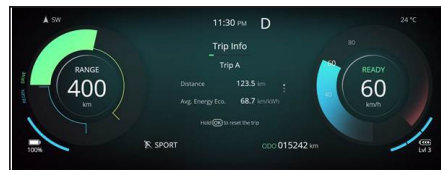
- Hold down the brake pedal until the vehicle comes to halt.
- Continue to press the brake pedal, first shift to N mode and further shift to P mode/engage parking brake.
- Press the start/stop button or turn the key to OFF position to stop the vehicle.

Range of Your EV

Your EV can drive as per given range in below table, when the high voltage battery is 100 per cent charged. However, in certain situations like driving at high speed or when the air conditioner/heater is ON, the distance to empty can reduce significantly, as the high voltage battery consumes more electricity.

S.n.	Variants	Range	Battery State
1	Option I	421 km*	100%
2	Option II	315 km*	100%

* Range mentioned under standard test condition.



If the “—” symbol is displayed, charge the vehicle immediately. After you charge your vehicle, the distance to empty reading may vary significantly depending on previous operating patterns. When previous driving patterns include high speed driving, resulting in the driving battery using more electricity than usual, the estimated distance to empty is reduced.

When the high voltage battery uses a little electricity in ECO mode, the estimated distance to empty increases. Distance to empty may depend on many factors such as the charge available in the high voltage battery, weather, temperature, durability of the battery, geographical features, and driving style. Natural degradation may occur with the high voltage battery depending on the number of years the vehi-

cle is used. This may reduce the distance to empty. Contact your nearest TATA MOTORS EV Authorised Service Centre to replace the battery in that case.

ELECTRIC POWER ASSISTED STEERING (EPAS)

Your vehicle is equipped with electric power assisted steering system. The EPAS system makes steering the vehicle easier with less effort.

In EPAS system, the steering effort becomes heavier as the vehicle speed increases and becomes lighter as the vehicle speed decreases for better control of the vehicle at different vehicle speeds.

If the vehicle is 'OFF' or if the EPAS system becomes inoperative, the vehicle still can be steered with more steering effort.

This EPAS system is available with the following assist features

1. Speed sensitive assist control
2. Active return control

NOTE


- *A click noise may be heard from the EPAS relay after the ignition switch is turned ON or OFF position.*
- *The steering wheel may not unlock normally in some cases when ignition key turned 'ON' or ISS button pressed. If this happens, turn the steering wheel to the right or left slightly to unlock the steering wheel while turning the ignition key or pressing ISS button.*
- *Contact the nearest TATA MOTORS EV Authorised Service Centre if in case of the above scenarios.*

WARNING

In case of below malfunction conditions, then, take your vehicle to the nearest TATA MOTORS EV Authorised Service Centre and have the EPAS system checked as soon as possible.

- Vehicle noise may be heard when the vehicle is driven at low speeds.

STARTING AND DRIVING

- If the EPAS system does not operate normally, the warning light  will illuminate on the instrument cluster. The steering wheel rotation may become difficult to control or operate.
- The EPAS warning light does not illuminate.

STEERING LOCK / UNLOCK AND IGNITION SWITCH

Steering Lock / Unlock



To adjust the steering wheel

1. Adjust the seat to a comfortable position.
2. Push the tilt lever completely down to unlock the steering column.
3. Adjust the steering wheel to the desired position.
4. Pull the tilt lever up completely to lock the steering column.

5. Make sure that steering wheel is securely locked by checking up and down direction.

NOTE

When adjusting the steering wheel, make sure that:

- *You can see control pedals without any obstacles.*
- *You can see all the displays in the instrument cluster clearly.*

WARNING

Before you start the car, make sure the steering wheel position is locked. Do not unlock or adjust the steering wheel while the vehicle is in motion.

Ignition Switch (if equipped)



The ignition switch has the following four positions:

Lock

This is the normal parking position. Key from lock can be removed in this position only.

“LOCK” position prevents normal use of the steering wheel after the key is removed.

To release the steering lock, put the key in the slot and turn it clockwise to one click (ACC).

ACC

Accessories such as the infotainment system can be operated, but the vehicle remains ‘OFF’. Steering gets unlocked.

ON

This is the normal operating position. All electrical systems are ‘ON’.

START

Turn the key further clockwise to the START position, (spring loaded) to start the vehicle. As soon as the vehicle starts, release the ignition key, which returns to ON position. While cranking, all accessories will be momentarily ‘OFF’.

Illuminated Key Ring (if equipped)

When the vehicle is unlocked, the illuminated key ring glows. This helps to locate ignition switch in the dark.

Start /Stop switch (if equipped)



Single press start/stop switch will bring the vehicle to the ACC ON condition (Amber color)

Second press will bring the vehicle to the ignition ON condition (Green color). To start the vehicle press the brake pedal and press the start/stop switch again.

Press the start stop switch again to switch OFF the vehicle.

With EPAS it gets automatically locked and unlocked as the ignition switch is OFF/ON.

STARTING AND DRIVING

DRIVING TIPS

Driving Through Flooded Water
We do not recommend you to drive through flooded water as it may enter the vehicle interior and motor compartment which could damage power electronic , electronic & electrical systems. Judge the depth of water before driving through it.

WARNING

If vehicle is flooded with water, do not attempt to start the vehicle. Tow the vehicle to a safe place. Contact a nearest TATA MOTORS EV Authorised Service Centre.

Driving on a Wet Road

Check wiper blades, lights and brakes for proper functioning and condition.

Check the tyre treads depth, the condition of the tread and tyre.

Avoid harsh braking and sharp turns. It may cause loss of control and lead to a skid. Keep lights 'ON' if visibility is poor

WARNING

On wet road or during light showers, "Aquaplaning" can occur. "Aquaplaning" is the loss of direct contact between the road surface and the vehicle's tyres due to a water film forming between them. Steering or braking the vehicle can be very difficult, and loss of control can occur.

There is no hard and fast rule about aquaplaning. The best advice is to slow down when the road is wet.

NOTE

If you have driven for a long time in heavy rain without braking, there may be a delayed reaction from the brakes when braking for the first time. You have to press the brake pedal more firmly. Maintain a greater distance from the vehicle in front

Driving on snowy roads

While driving on snow, it is advisable to use the snow chain on roads. Follow assembly and safety instruction provided by

the snow chain manufacturers.

WARNING

Wet ice (0°C and freezing rain), snow or ice can be slick and very hard to drive on. The vehicle will have much less traction or "grip" under these conditions. Try to avoid driving on wet ice until the road is salted or sanded.

- Whatever the conditions, drive with caution. Accelerate and slow down with care. If accelerating too fast, the drive wheels will lose even more traction.
- Allow more stopping distance under these conditions. Braking should be started sooner than on dry pavement.
- Allow greater following distances on slippery roads.
- Watch for slippery spots (glare ice). These may appear on an otherwise clear road in shaded areas. If a patch of ice is seen ahead, brake before reaching it. Try not to brake while on the ice, and avoid any sud

den steering maneuvers.

- Do not use cruise control on slippery roads.

WARNING

- While driving on snow or ice, use high quality ethylene glycol coolant
- Your vehicle is delivered with high quality ethylene glycol coolant in the cooling system. It is the only type of coolant that should be used because it helps prevent corrosion in the cooling system, lubricates the water pump and prevents freezing. Be sure to replace or replenish your coolant in accordance with the maintenance schedule
- Before winter, have your coolant tested to assure that its freezing

Night Driving

- Ensure that all lights are working and windshield, window glasses are clean.
- Drive more slowly at night than in the daytime, as the visual range is re-

stricted at night. Maintain a speed such that you can stop within illuminated distance of headlamps.

- Do not use the high beam unless inevitable. It may dazzle the driver of the oncoming vehicle, thus causing an accident.
- Use headlamp main/dip beam to alert other road users on turns/ cross roads etc.
- Use side indicators for lane change or turning

Driving on Gradients

When driving down a hill, ease off on the accelerator to slow down. Do not drive in neutral or turn the vehicle off.

EV's give best range between speeds of 40 – 60 kmph. Therefore they are ideal for city applications. Driving in this range along with following of other points here will add your mileage significantly. A driving speed band of 60 to 80 kmph is recommended on highway. At high speed, the range may result in significant drop in range.

WARNING

On long and steep gradients you must reduce the load on the brakes by taking your foot off the accelerator pedal. This allows you to take advantage of regenerative braking effect and helps avoid overheating of service brakes resulting in reduced braking efficiency.

Driving on Highway

Do not change the accelerator pedal inputs rapidly. GO as smooth as possible. EV's being instantaneous torque and power – there is very little lag in translating the pedal input to vehicle response.

Stopping distance progressively, increases with vehicle speed. Maintain a sufficient distance between your vehicle and the vehicle ahead.

For long distance driving, perform safety checks before starting a trip and take rest at certain intervals to prevent fatigue.

Driving in Heat and cold weather

The heating and cooling on the car uses energy from the battery. Set temperatures

STARTING AND DRIVING

to a comfortable 24° C - 26° C with Auto mode and Econ activated, and see the comfort as well as the range go up significantly

CAUTION

Do not store the vehicle in temperatures below -25°C for more than seven days. If the outside temperature is -25°C or less, the Li-ion battery may freeze and it cannot be charged or provide power to run the vehicle. Move the vehicle to a warm location

TIPS TO GET MAXIMUM RANGE WHILE DRIVING EV

- If safe to do so, modulate the accelerator pedal instead of using the brake pedal when gradually slowing down. Whenever the vehicle is moving and you are not pressing the accelerator pedal, regenerative braking slows down the vehicle and feeds surplus energy back to the HV battery.
- Limit the use of resources such as heating, and air conditioning. If you operate the air conditioner/heater for long duration, it will use too much electricity from HV battery. Turn OFF the heater and air conditioner if you do not need them.
- Using the climate control system to heat the cabin when the outside temperature is below 0°C uses more electricity and affects vehicle range more than when using the heater when the temperature is above 0°C.
- Press and hold the accelerator pedal to maintain speed and drive economically.
- Gradually press and release the accelerator pedal when accelerating or decelerating.
- Do not use unnecessary electrical components while driving.
- Do not load unnecessary items in the vehicle trunk. Any additional load in the car drains the battery. Do not add more accessories, do not keep dead weight in the car, and in general travel as light as possible.
- Do not mount parts on the exterior of the car as it might increase drag.
- Service schedule should be adhered to. Fluid levels should be maintained within tolerance limits. Both of these also helps in realizing the maximum range potential of an electric vehicle
- To optimize driving range use drive/eco mode and maintain the recommended tyre pressure.
- Drive in ECO mode
 - ECO mode helps reduce power consumption by reducing acceleration when compared to the same

accelerator pedal position in the D (Drive) position.

- Drive at a constant speed. Maintain cruising speeds with constant accelerator positions as much as possible.
- Accelerate slowly and smoothly. Gently press and release the accelerator pedal for acceleration and deceleration.
- Vehicle range may be substantially reduced in extremely cold conditions (for example, 0°C).
- Release the accelerator pedal to slow down and do not apply the brakes when traffic and road conditions allow.

Acceleration, Braking and Coasting

Acceleration: This vehicle has a single speed automated gearbox. In accelerating mode, the torque supplied by the motor via the gearbox to the front wheels is linear in nature.

1. Regenerative Braking

- This vehicle is equipped with a regenerative brake system. The primary purpose of the regenerative brake system is to provide some power to help recharge the Li-ion battery and extend driving range.
- The electric motor when decelerating and braking and transforms kinetic energy to electrical energy in order to charge the high voltage battery. (Torque is applied in the opposite direction when decelerating to generate braking force and electricity).
- A secondary benefit is an effect similar to “vehicle braking” seen in IC vehicle cars. Here, it depends on HV battery condition.
- In the Drive mode, when the accelerator is released, the regenerative brake system provides some deceleration



and generates power for the high voltage battery.

- Power is also generated when the brake pedal is applied.
- The calibration on the regen is done in such a way that most people can experience a “single pedal” drive at most times, just lift your feet of the accelerator pedal to slow the vehicle down and gain range. Brake lightly if required
- When you brake and take your foot off the accelerator pedal, more regenerative brake is applied than in the drive mode. However, during high-speed driving you may feel that regenerative brake provides less deceleration than the motor braking in an ordinary vehicle. This is normal.
- Less deceleration is provided by the regenerative brake system when the Li-ion battery is fully charged. Regenerative brake is automatically reduced when the high voltage battery is fully charged to prevent it from overcharging.

STARTING AND DRIVING

- Regenerative brake is also automatically reduced when the battery temperature is high/low to prevent battery damage.
- The brake pedal should be used to slow or stop the vehicle depending on traffic or road conditions. The vehicle brakes are not affected by regenerative brake system operation.
- Use correct Regen Selection for better range.

2. Interior Climate

Heating and Air conditioning system uses energy from the high voltage battery and this reduces range. For maximizing range during air-conditioning on driving, it is recommended to set the air conditioning in Auto mode with Econ activated. Also the set temperature should be set between 24-26 deg C. EV is equipped with Remote Air conditioning. You can remotely start Air Conditioning system. However, this also



Interior Climate

consumes energy from the high voltage battery and reduces the driving range.

3. Driving Speeds

At high speeds, greater than 80kmph, high amount of energy is spent in propelling the vehicle and hence reduces range. Similarly, idling for long duration also reduces range significantly



Driving Speeds

4. Driving Style

Driving behavior has a significant influence on the driving range of an electric vehicle. Frequent and heavy accelerations will have a detrimental impact on car's driving range whereas travelling at a steady pace, in between 40-80 km/hr will help an electric car to maximize range. Predictive driving with gradual acceleration reduces your reliance on hard braking. This helps



Driving Style

conserve energy during acceleration and regenerate optimally during deceleration. However, brake should be applied as necessary to avoid hazards to occupants and surrounding.

5. Tyre Pressure

Maintaining specified Tyre pressure only ensures comfortable ride comfort but also maximizes range by minimizing rolling losses of the vehicle. It is advisable to regularly monitor and maintain the tyre pressure within specified limits.



Tyre Pressure

6. Unauthorized Electrical Accessories

Unauthorized aftermarket electrical accessories can potentially consume higher energy than factory fitted ones and may affect range directly. They can also lead to functional complications and lower component life in the long run. It is recom-

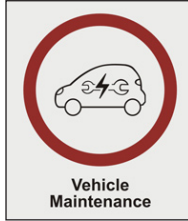


Unauthorized Electrical Accessories

mended to fit only TATA Genuine Accessories at Authorized EV Service stations.

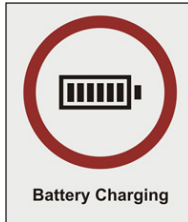
7. Vehicle Maintenance

Vehicle to be serviced regularly as per service schedule in authorized service stations. It helps in maximizing vehicle performance and component life.



8. Battery Charging

For every 4 consecutive fast charges, 1 complete slow charge is recommended (<20% to 100% SoC) to ensure consistent performance and better health of the high voltage battery. This improves charge balancing during charging and deliver better driving range.



9. Dead Weight

Dead weight like bags, boxes etc. which is not required should be removed from the car. This lowers the energy required to propel the vehicle and improves driving range.



STARTING AND DRIVING

Limp Home Strategy

Soc Intervention					
Zone	IPC message and state	Max speed	Acceleration	Grade ability	Cabin cooling
SoC <=25%	If the vehicle is in Sport mode, it will automatically shift to Drive mode which will be shown on cluster	No change	No change	29%	No change
SoC <=10%	Then SoC Gauge 1 st Bar ON with single chime and low charge, Limp Home Tell-tale will be ON & “RECHARGE” will display	50 kmph	Reduced	18%	No cooling
SoC <=5%	SoC Gauge 1st Bar will Blink along with Low Charger tell-tale with continuous chime	50 kmph	Reduced	18%	No cooling

Fault Intervention					
Sr. No.	Telltale Indication	Max. Speed	Acceleration	Gradability	Cabin Cooling
1	HV critical ON + Single Chime. Limp home Telltale blinking	50 kmph	Reduced	20%	No change
2	Limp home Telltale blinking + single chime	50 kmph	Reduced	20%	No change

DRIVE AND GEAR MODES

Drive Modes (if equipped)



Drive mode selection switch
‘ECO’, ‘CITY’ and ‘SPORT’ drive modes are provided. These modes can be used to adjust motor torque characteristics and vehicle performance in line with desired requirement.

Drive mode selection switch is provided on center console for activation.




Limp Home Condition of EV

In situations when certain conditions in the vehicle are not met or when some fault arises in the vehicle, the vehicle control unit intervenes and puts the vehicle into Limp Home Mode. The vehicle will give reduced performance in these situations. These limp home interventions are defined on two levels which are provided in the table.




i NOTE

There will be a single audio chime whenever the vehicle goes into Limp Home Intervention along with the IPC message. Sports mode cannot be selected if the vehicle SoC is below 25% or the vehicle is in limp home mode. If the vehicle is already in sports mode, it will automatically switch to drive mode. A message ‘Gear Shift not allowed’ will be displayed with an audio warning. When level 1 intervention takes place, the vehicle will not start in the next ignition cycle

Limp Home Mode Telltale Warnings

	Blinking	HV Critical Fault Contact TATA MOTORS EV Authorised Service Centre.
	Continuously ON	HV Critical Fault Mobility is not allowed Contact TATA MOTORS EV Authorised Service Centre.
	Continuously ON	Vehicle has entered in Limp Home mode

STARTING AND DRIVING

Drive Mode	Performance
CITY 	Increased Motor Torque and Power output for BALANCED performance.
ECO 	Optimum Motor Torque and Power output for EFFICIENT performance.
SPORT 	Driver can use maximum torque from Motor.

NOTE

When vehicle is in ECO or SPORT mode, by pressing current mode switch again, mode will switch to CITY mode.

Gear Modes (if equipped)



Neutral (N)

The Gear knob is in 'N' gear position and 'N' will be indicated in Instrument Cluster.

Drive Mode (D)

The Gear knob is in 'D' gear position and 'D' will be indicated in Instrument Cluster.

Park (P)

The Gear knob is in 'P' gear position and 'P' will be indicated in Instrument Cluster. When starting the vehicle or parking the vehicle. Apply the parking brake whenever the vehicle is to be parked.

Reverse Gear(R)

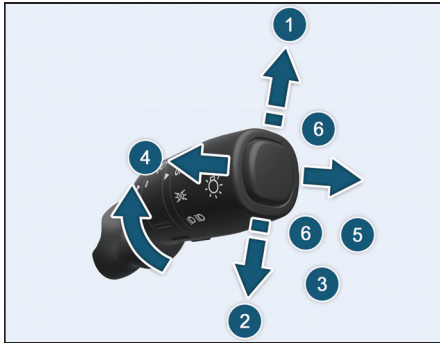
The Gear knob is in 'R' gear position and 'R' will be indicated in Instrument Cluster.

Sport (S)

The Gear knob is in 'S' gear position and 'S' will be indicated in Instrument Cluster.

OPERATING OF LIGHTS AND WIPERS

Combi-switch (RH Stalk)



Left Turn Signal

Move the lever fully upward.

Right Turn Signal

Move the lever fully downward.

i NOTE

When the turn is completed, the signal will cancel and the lever will return to its normal position.

High Beam

Move the lever forward to select the high beam function. Pull the lever back to normal for low beam.

High Beam Flash (Spring Return)

To flash the high beam, pull the lever towards you from the normal position. It will return to its normal position when you release it.

Headlamp Rotary Switch

OFF Position



All lamps will remain 'OFF.'

Parking Lamp



Rotate stalk to turn 'ON' the Parking lamps.

Low Beam



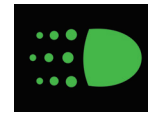
Rotate stalk to turn 'ON' the Low Beam function.

Auto Light (if equipped)



The headlights will be automatically switched ON depending on ambient light conditions (while entering a tunnel or when it is twilight).

Day Time Running Lamps (DRL) (if equipped)



Day time Running Lamps (DRL) are used to increase the visibility of the vehicle to other drivers

during daytime.

1. To activate and deactivate DRL, keep the ignition switch is 'ON' position and switch the parking lamp ON-OFF twice within approx. three seconds.

2. Activation and Deactivation of DRL can be done by DRL soft switch, which is available on the Head Unit Display.

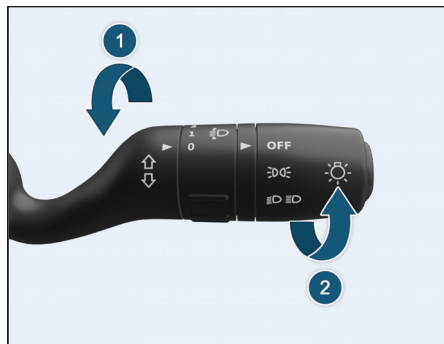
Lane Change Signal (if equipped)

To signal a lane change, move the lever slightly up or down to the point where the turn signal light begins to flash, but the

STARTING AND DRIVING

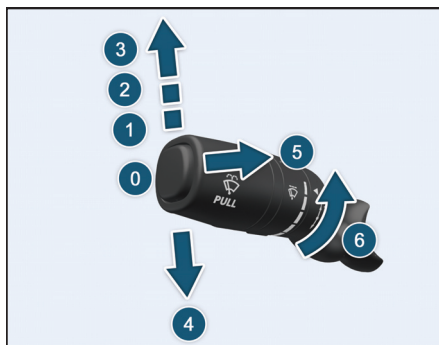
lever does not latch. The turn signal will flash six times automatically.

Head Lamp Leveling Rotary Switch



Inner rotary switch on right hand stalk is provided for head lamp leveling. With the inner rotary switch, Head lamp leveling can be done with head lamp in Low Beam and in 'ON' position. Select correct position before start of trip, when the vehicle is stationary. Depending on the number of passengers and luggage in the vehicle headlamp focus may change. This can be adjusted by rotating the knob to one of the three level positions.

Combi-switch (LH Stalk)



OFF" Position

The wiper is switched 'OFF'.

Intermittent Wipe

Push the stalk upwards to operate intermittent wipe.

Inner rotary switch on left hand stalk is provided for intermittent front wiper delay. The switch has five delay timers.

Slow Wipe

Push the stalk towards position (2) for con-

tinuous slow wipe.

Fast Wipe

Push the stalk towards position (3) for continuous slow wipe.

Flick Wipe (Spring Return)

Pull the stalk downwards and hold it for continuous wipe, the wiper continuously wipes across the windshield at low speed till the stalk is released.



Front Windshield Washer

- Pull the lever little longer, to spray the washer fluid on the windshield.
- The windshield wipers will operate for three cycles after the lever is released and for one more cycle after five seconds.



Manual Mode (if equipped)

- Pull the lever little longer, to spray the washer fluid on the windshield.
- The windshield wipers will operate for three cycles after the lever is released and for one more cycle after five sec-

onds.

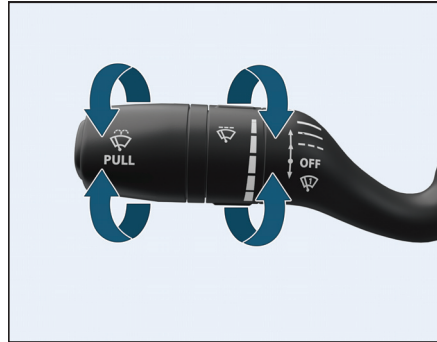
Auto Mode (if equipped)

If your vehicle is fitted with rain sensor, the wipers will automatically wipe the windscreen, if it senses rainfall. Make sure that the wiper stalk is in Auto position.

NOTE

When you start the vehicle, the supply to washer motor is momentarily cut off.

Rear Wash and Wipe (if equipped)



Rain/light Sensor (if equipped)

The integrated rain and light sensor is mounted on front windshield glass to sense rain and light. As per the input from sensor, the wipe and light functions will work automatically.

Horn



Horn is located on steering wheel. Use it whenever required.

WARNING

Check out for No Horn zone, where use of horn is prohibited.

STARTING AND DRIVING

SEATS ADJUSTMENTS

First Row Seats Adjustments

Driver Seat Manual Adjustments



Following seat adjustments can be carried out manually.

1. Driver Seat Backrest Angle Adjustment
2. Driver Seat height adjustment
3. Driver Seat forward/backward adjustment lever

WARNING

Do not adjust the driver's seat while driving. Adjusting the seat while driving could cause the driver to lose control of the vehicle.

1. Driver Seat Backrest Angle Adjustment

To change the seat back rest angle, lean forward slightly and pull up the lever (1). Adjust seat backrest until it reaches desired comfortable position. Make sure that lever returns to its original position and seat is securely latched.

NOTE

Adjust the seat backrest until your arms are slightly angled when holding the steering wheel.

WARNING

Never travel in a moving vehicle with the seat backrest in an excessively reclined position as this can be danger

ous.

You could slide under the seat belt in a collision.

2. Driver Seat height adjustment

To raise the seat, pull and continue pumping the lever (2) in the upward direction until the seat is at the desired height. To lower the seat, pump the lever downward until the seat is at desired height.

3. Driver forward / backward adjustment

Lift lever (3) and slide the seat forwards or rearwards. Release lever and make sure that seat is securely latched.

NOTE

Adjust the driver seat position in such a way that the driver will be able to operate the control pedals conformably.

Co-driver Seat Manual Adjustments



1. Seat Backrest Angle Adjustment
2. Seat forward/backward adjustment lever

WARNING

Do not adjust the driver's seat while driving. Adjusting the seat while driving could cause the driver to lose control of the vehicle.

1. Seat Backrest Angle Adjustment

Similar to driver seat, to change the seat

back rest angle, lean forward slightly and pull up the lever (1). Adjust seat backrest until it reaches desired comfortable position. Make sure that lever returns to its original position and seat is securely latched.

2. Seat forward / backward adjustment

Similar to driver seat, lift lever (2) and slide the seat forwards or rearwards. Release lever and make sure that seat is securely latched.

Seat Ventilation

To start ventilation, press button once.



It has 3 ventilation adjustment in decreasing order and LED glows for each press. To Stop the ventilation long press the button for few seconds.

Default setting is highest speed on first press.

The ventilated seat by default is set to OFF whenever the vehicle START/STOP button is turned on.

STARTING AND DRIVING



i NOTE

Do not apply excessive force on ventilation button as it may get damaged. Button operates with slight finger force as they are electronically controlled.

To protect ventilated seats-

- Use the air ventilation seat ONLY when the vehicle HVAC system is on.
- Never use a liquids like alcohol, high viscosity oils or other to spill on ventilated seats.
- Avoid spillage of liquids on the ventilated seats surface this may lead to blockage of ventilated seat system and may not function properly.
- Do not add seat covers, as it will not allow ventilated seats to function properly.
- Do not keep plastic covers of seat as it is, as it will not allow ventilated seats to function properly.

i NOTE

Ventilated seats to be vacuum cleaned regularly as there are chances of air vent hole blockage after usage.

MIRRORS

Inside Rear View Mirrors (IRVM)



To adjust the mirror move the mirror up, down or sideways manually to obtain the best rear view.

When you drive at night, set the selector tab to select anti-glare mode (if equipped) to reduce glare from the headlights of vehicles behind you.

i NOTE

Use antiglare position only when necessary, as it reduces rear view clarity.

Automatic Dimming IRVM (if equipped)



1. Photocell Sensors
2. ON/OFF button

Automatic dimming rear view mirror automatically controls the glare from the headlights of the car behind you in night time or low light driving conditions. Press ON/OFF button to turn ON the automatic dimming

function.

The LED indicator on the IRVM shows the active status of auto dimming function. The auto dimming IRVM is defaults to the ON position whenever the ignition switch is turned ON and it is switched OFF whenever reverse gear is engaged.

i NOTE

For proper operation, keep the photocell sensors clean and do not cover the area between the IRVM and the windshield.

Outer Rear View Mirrors (ORVM)

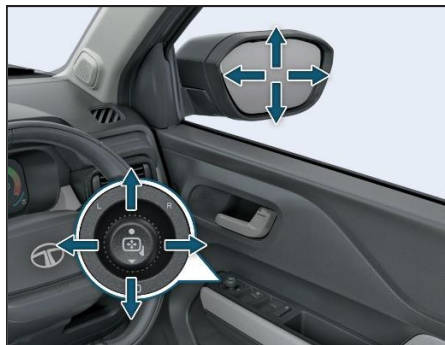
Motorized ORVM Adjustment (if equipped)

The switch to adjust the motorized mirrors is located on the driver's door. You can adjust the mirrors when the ignition switch is in the "ACC" or "ON" position.



STARTING AND DRIVING

To adjust the Mirror



1. Move the mirror selection switch to L (for left side) and R (for right side) to select the mirror you wish to adjust.
2. Use the four positions of the knob to adjust the rear view mirrors to required position.

ORVM Folding

Option 1: Manual Folding

ORVMs can be folded or unfolded manually. This is applicable only for vehicles which are not equipped with motorized folding provision.

Option 2: Auto folding by Smart Key



When you lock the vehicle, ORVMs will be folded automatically.

When you unlock the vehicle, ORVMs will be unfolded automatically.

In case to repeated usage, Mirror Folding/Unfolding will stop functioning and will be re-activated after delay of 2 mins. During that period avoid repeated pressing of Switch.

Option 3: Auto Folding by Knob



To fold / unfold the ORVMs, keep the Selector switch in center position (i.e. neither 'L' nor 'R, position) and then toggle down. This will operate when the ignition switch is in the "ACC" or "ON" position.

Sun Visors

The sun visors can be pulled down to block the glare coming through the windshield. To block the glare from side windows, pull down the sun visor and release it from retainer. Swing the sun visor to the side.

Vanity Mirror (if equipped)

Vanity mirror is provided on the back of the front passenger side sun visor.

DRIVING SUPPORT SYSTEM

Electronic Parking Brake (EPB) (if equipped)



EPB switch is located behind the gear shift knob EPB is applied by pulling up the EPB switch and can be released by pushing down the EPB switch which needs the vehicle to be at ignition ON condition. Always ensure parking brake is released and parking brake warning lamp is OFF before start of the drive. Park brake warning lamp in cluster at vehicle running condition indicates failure in brake system needs to be

STARTING AND DRIVING

checked with TATA MOTORS EV Authorised Service Centre and vehicle needs extreme precaution until you reach TATA MOTORS EV Authorised Service Centre

i NOTE

Apply the parking brake properly before leaving the vehicle and release it before moving.

How to Apply

Depress the Brake pedal & Pull EPB switch upward.

i NOTE

Kindly ensure EPB indication turns on in the Cluster. EPB will be applied automatically if vehicle is turned off and Gear lever is engaged to park position. During parking the vehicle on Steep incline or trailer is attached, kindly ensure EPB can hold the vehicle before leaving.

⚠ WARNING

Do not use parking brake in vehicle during running condition except for emergency situations like service brake failure. It will affect the entire brake system. If the EPB fails to apply, prevent vehicle movement by blocking the rear wheels.

How to Release

EPB will be released only if you press the EPB switch along with Ignition is on or vehicle is running. & Brake pedal is depressed.

Kindly ensure parking brake indication in instrument cluster is turned off after EPB is released

EPB Getting Released Automatically

The following steps to be followed for EPB auto release:

1. Vehicle READY condition
2. Driver door closed & seat belt buckled
3. Gear shift knob in D/R mode
4. Press ACC pedal to drive away

Manual Parking Break (if equipped)

Mechanical parking brake acting on the rear wheels is provided on the vehicle.

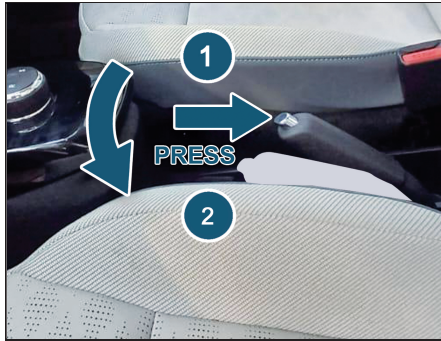


To apply the parking brake, pull the lever up fully. The parking brakes' tell-tale light comes on in the instrument cluster.

a risk of an accident and injury.

i NOTE

Do not use parking brake for braking unless unavoidable circumstances like when service brake is not working properly. The braking distance is considerably longer and the wheels could lock. There is an increased danger of skidding and accidents.



To release it, press the release button (1) and push the lever down (2). Parking brakes tell-tale on the instrument cluster will turn 'OFF' when the lever is fully released.

i NOTE

Apply the parking brake properly before leaving the vehicle and release it before moving.

Ensure Before You Park

- Park the vehicle in a safe place. Switch on the indicator signal before turning to park.
- Apply the parking brake.
- Make sure that all window glasses are closed and all lamps are turned 'OFF'.
- At night, put on the parking lights if required.
- Remove the key from the ignition switch and lock the vehicle.
- Use wheel chocks if the vehicle is parked on a slope.

i NOTE

When parking on a downhill gradient, place the gear lever in 'Reverse' position. While parking on uphill gradient, place the gear lever in the '1st' position.

i NOTE

Never leave children unsupervised in the parked vehicle. They could also operate the vehicle's equipment. There is

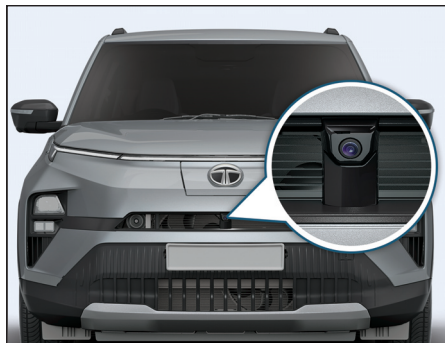
STARTING AND DRIVING

Surround View System (SVS)

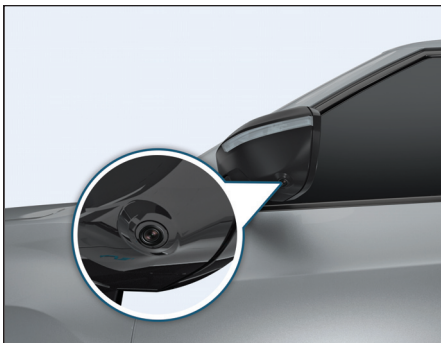
Surround view system displays the surroundings around the vehicle to the driver for safe and comfortable drive.

SVS assists the driver while reversing and maneuvering the vehicle at lower speeds.

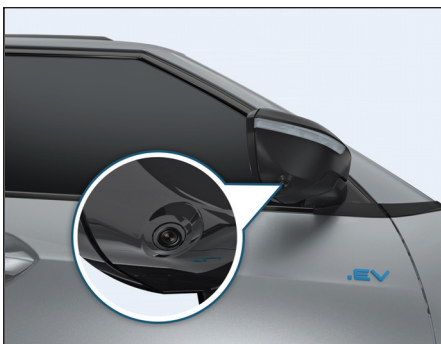
Camera Locations As Shown In The Images



Front Camera



Left Side Camera



Right Side Camera



Rear Camera

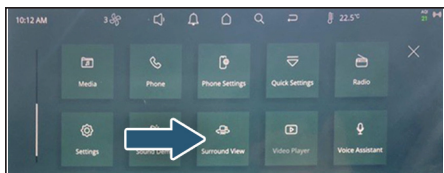
Activation Of SVS

The function is activated when:

1. Surround view soft switch is pressed on Fascia switch



2. Surround view soft switch is pressed on Head unit.



3. The shift lever is in D (Drive), N (Neutral) or R (Reverse) and vehicle speed is under 17 kmph and surround view soft switch is pressed.
4. Engage the reverse gear and vehicle speed is below 17 kmph.

Deactivation Of SVS

SVS function is deactivated when one of the following step is performed.

1. Surround view soft switch is pressed again
2. Vehicle speed is more than 17 kmph
3. Disengage the reverse gear

NOTE

- When vehicle speed is more than 17 kmph, the SVS function will turn off. The function will not automatically turn on again, even though vehicle speed gets below 17 kmph. Press the switch again, to turn on the function.
- When vehicle speed is more than 17 Kmph SVS screen will be switch to only rear view during reverse gear.
- During vehicle speed is more than 17 Kmph and driver activate through soft switch/hard switch rear view shall display to user.

STARTING AND DRIVING

Surround View System Features

The Surround view system has the following features

1. 2D View
2. 3D View
3. Front Corner View
4. Rear Corner View
5. Full View
6. Settings
7. Cancel Icon

2D View

By selecting 2D Icon which is available on the right corner side of the infotainment screen, cameras provide about 360 degree 2D top view of vehicle's surrounding.

In 2D top view mode 4 camera icons will be present around the model car image to switch to different sides of view. The different 2D views are as follows.

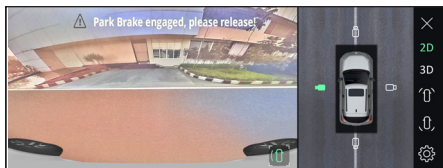
- I. 2D Top view + Front view
- II. 2D Top view + Rear view
- III. 2D Top view + Left view
- IV. 2D Top view + Right view



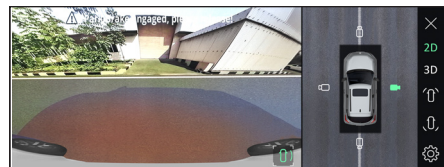
2D Top + Front view



2D Top + Rear view



2D Top + Left view



2D Top + Right view

3D View

By selecting 3D Icon, cameras provide about 360 degree 3D view of vehicle's surrounding on the Infotainment screen

In 3D mode view 8 camera icons will be present around the model car image to switch to different angle of view.



3D view with 8 different views

Front Corner View

If driver wants to focus on the front corner view, then the icon can be pressed to select the view.

By selecting front corner view icon, camera provides a focused view on the front left and right corners to provide a better visibility for safe maneuver.



Fig 3. Front corner view

If driver wants to focus on the rear corner view, then the icon can be pressed to select the view.

By selecting rear corner view icon, camera provides a focused view on the rear left and right corners to provide a better visibility for safe maneuver.

Rear Corner View

If driver wants to focus on the rear corner view, then the icon can be pressed to select the view.

By selecting rear corner view icon, camera provides a focused view on the rear left and right corners to provide a better visibility for safe maneuver.



Fig 4. Rear corner view

STARTING AND DRIVING

Full View

I. 2D Full front view

By selecting 2D front view Icon which is available on the model car image, cameras provides about wide 2D front view of vehicle's surrounding on the Infotainment screen.

Press full view button to view front objects closer and press the same button to go back to the normal 2D front view.



2D Full Front view

II. 2D Full Rear view

By selecting 2D rear view Icon which is available on the model car image, cameras provides about wide 2D view of vehicle's surrounding on the Infotainment screen.

Press full view button to view rear objects closer and press the same button to go

back to the normal 2D rear view.



2D Full Rear View

III. 2D Full Left view

By selecting 2D left view Icon which is available on the model car image, cameras provides about wide 2D view of vehicle's surrounding on the Infotainment screen.

Press full view button to view left objects closer and press the same button to go back to the normal 2D left view.

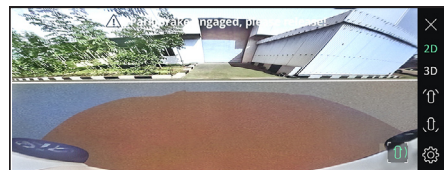


2D Full left view

IV. 2D Full Right view

By selecting 2D right view Icon which is available on the model car image, cameras provides about wide 2D view of vehicle's surrounding on the Infotainment screen.

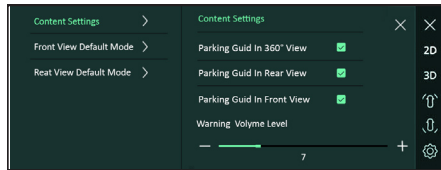
Press full view button to view right objects closer and press the same button to go back to the normal 2D right view.



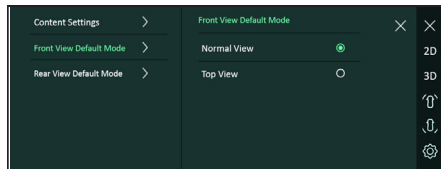
2D Full Right view

Settings

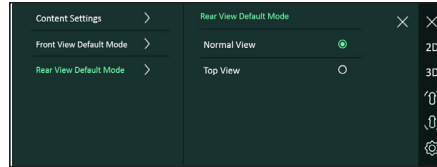
- By selecting the settings icon available on the infotainment screen, driver can change the settings as required.
- User can change the content settings based on the user choice.
- User can change the front and rear default view to any of the view i.e., either normal view or top view



SVS content settings



SVS front view default mode settings



SVS rear view default mode settings

Cancel Icon

By selecting the cancel icon which is available on the top right corner of the infotainment screen, user can exit from the surround view system function.

It can be used for all the SVS features such as 2D, 3D, front & rear corner views. It cannot be visible when vehicle gear state is reverse gear.



Understanding Guidelines Indication Static Guidelines



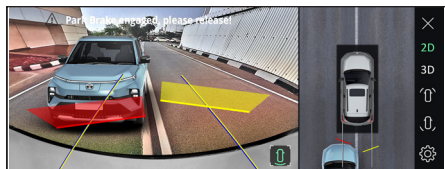
Dynamic Guidelines



Red Line

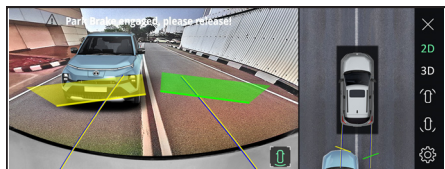
Indicates, if rear objects are in this colored zone, you have to stop the vehicle and not allowed to go backward. If you still go backward, your vehicle will hit the object.

STARTING AND DRIVING



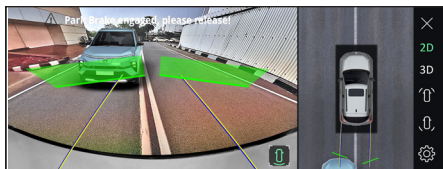
Yellow Line

Indicates, if rear objects are in this colored zone, you have to take utmost care. However, objects fall in this zone, may not hit vehicle.



Green Line

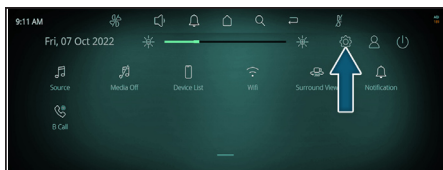
Indicates, if rear object is in this colored zone, you have to be cautious. Still you can go backward safely.



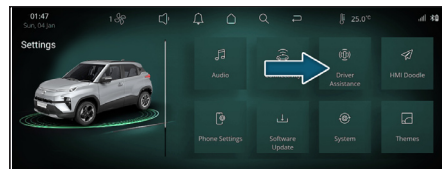
PDC Guidelines Settings

User can change the timer settings for PDC guidelines which is available on the infotainment display

By selecting the infotainment settings icon available on the infotainment screen use able to open the settings options available in the system.

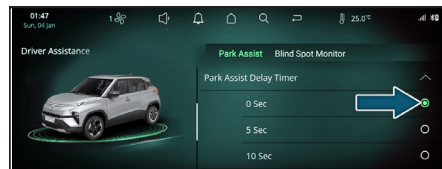


The system will display the below screen when user select the settings icon. Select the driver assistance icon which is available on the screen.



In driver assistance system will provide many other options in that user should select the park assist delay timer. System will provide three different option such as 0sec, 5 sec and 10sec.

Based on the user choice he/she can select any option from the three.



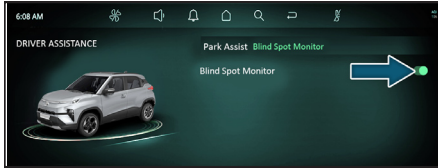
Blind View Monitor

Blind view monitor will helps to reduce the crashes that happens when driver is being overtaken or changing the lanes.

This system should work in ignition on and run condition irrespective of the vehicle

speed.

We can enable/disable the blind view monitor in HMI settings based on the user choice.



Activation Of Blind View Monitor

- This feature is activated when user turn on the left/right turn indicator.
- On activating the right turn indicator, right side rear view should be displayed on the infotainment along with static overlays.



Right rear side view when turn on the right indicator

- On activating the left turn indicator, left side rear view should be displayed on infotainment along with the static overlays.



Left rear side view when turn on the left indicator

Deactivation Of Blind View Monitor

This feature is deactivated when user turn off the left/right turn indicator.

Understanding Static Overlays Indication

Red Line: Indicates, if rear objects are behind this colored line, you are not allowed to change the lane. If you still change the lane, your vehicle will hit the object.

Yellow Line: Indicates, if rear objects are behind this colored line, you have to take utmost care. However, objects fall in this zone, may not hit vehicle.

Green Line: Indicates, if rear object is behind this colored line, you have to be cautious. Still you can safely change the lane.

NOTE

- *When SVS is in active condition then user turn on the left/right turn indicator then system should display the blind view monitoring and if user turn off the turn indicator then system return back to the SVS screen.*
- *When SVS is not in active condition, user turn on the left/right turn indicator then system should display the blind view monitoring. Once user turn off the turn indicator then system return back to infotainment home screen.*

STARTING AND DRIVING

Camera Precaution

WARNING

- As the camera is, IP protected, do not detach, disassemble or modify in any manner from the actual position. This will show required visual information in display.
- Do not use camera when tailgate is open. If tailgate is open, visual information may not be the actual rear view of the vehicle & system will warn with message 'Tail Gate Open, Please close'.
- Do not use camera when driver/passenger door is open. If any one of the door is open, visual information may not be the actual view of the vehicle & system will warn with message 'Door Open, Please close'. And also corresponding door side display shall be in dark image.
- Do not use camera when ORVM is folded. If ORVM is folded, visual information may not be the actual

view of the vehicle & system will warn with message 'ORVM Folded'.

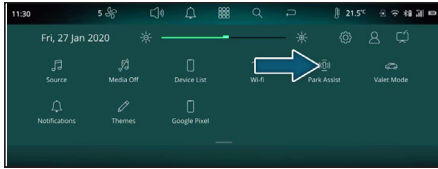
- When the camera is operated under fluorescent lights, sodium light or mercury light etc., illuminated areas on the lens may appear to flicker in the display.
- Do not attach any advertisement or styling or any kind of stickers on top of camera. If this happens, camera cannot provide you the visual image and may damage camera.
- Do not add any accessory, which will obstruct camera field of view.

Rear View Camera



Rear View Camera is a visual reverse guiding system. When reversing or parking, make sure that there are no persons, animals or objects in the area where you are reversing.

The display will be shown on the infotainment screen.



Activation

Reverse gear

This system will start, if reverse gear is engaged, or park assist button (if equipped) is pressed or manual activation is done through Infotainment screen.

Deactivation

System will stop, if reverse gear is disengaged, or park assist button (if equipped) is pressed.

If started through infotainment, the system can be stopped using a cross button on infotainment screen.

Understanding Guidelines Indication



Static guidelines



Dynamic guidelines

Green Line

You can safely reverse the vehicle, but be cautious if objects fall in this zone.

Yellow Line

You have to take utmost care if objects fall in this zone. However, the objects may not hit vehicle.

Red Line

Red line indicates that you have to stop reversing the vehicle. If you still go backwards, the car will hit the obstacle.

Do's And Don'ts

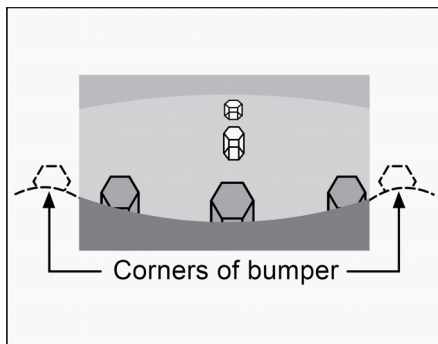
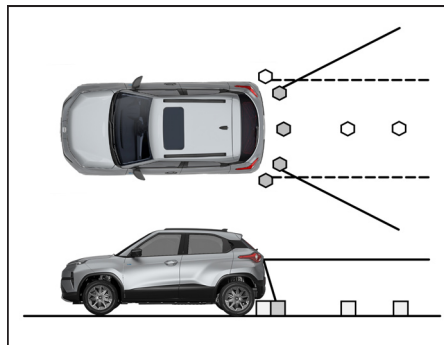
- Do not use camera when tailgate is open. If tailgate is open, visual information may not be the actual rear view of the vehicle & system will warn with message 'Tail Gate Open, Please close.'
- When the camera is operated under fluorescent lights, sodium light or mercury light etc., illuminated areas on the lens may appear to flicker in the display.
- Do not attach any advertisement or styling or any kind of stickers on top of camera. If this happens, camera cannot provide you the visual image and it may damage the camera.

STARTING AND DRIVING

- Do not add any accessory, which will cause blockage to the camera's field of view.

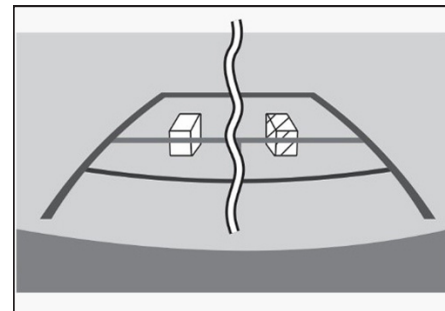
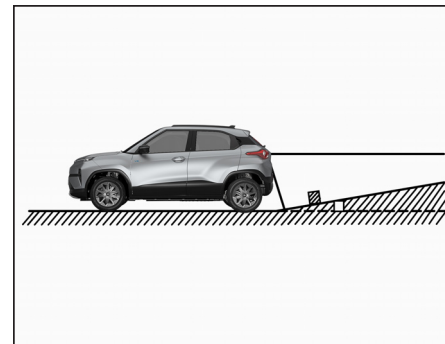
Rear View Camera System Precautions Area Displayed on Screen

The rear view camera system displays an image of the view from the bumper of the rear area of the vehicle.



- The area displayed on the screen may vary according to vehicle orientation conditions.
- Objects, which are close to either corner of the bumper or under the bumper, cannot be seen on the screen.
- The camera uses a special lens. The distance of the image that appears on the screen differs from the actual distance. The camera may not display items that are located higher than the camera's field of view.

When sharp up gradient behind the vehicle

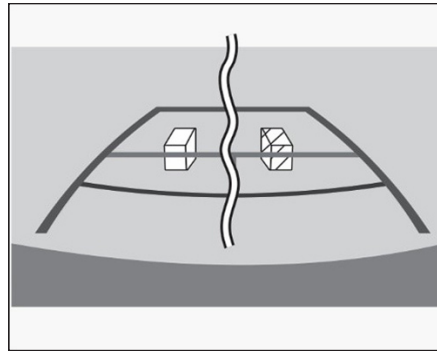
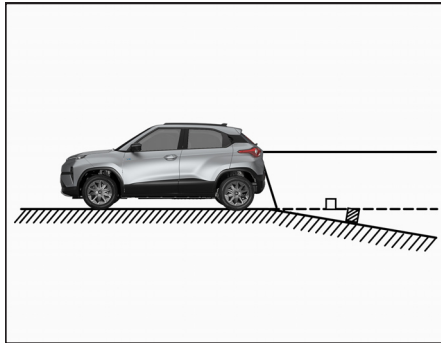


The distance guidelines will appear to be closer to the vehicle than the actual distance.

Because of this, objects will appear to be farther away than they actually are.

In the same way, there will be a margin of error between the guidelines and the actual distance/course on the road.

When sharp down gradient behind the vehicle

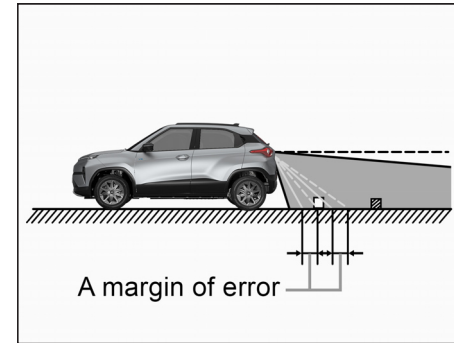


i NOTE

The distance guidelines will appear to be further from the vehicle than the actual distance.

Because of this, objects will appear to be closer than they actually are. In the same way, there will be a margin of error between the guidelines and the actual distance/course on the road.

When any part of the vehicle sags



When any part of the vehicle sags due to the number of passengers or the distribution of the load, there is a margin of error between the fixed guide lines on the screen and the actual distance/course on the road.

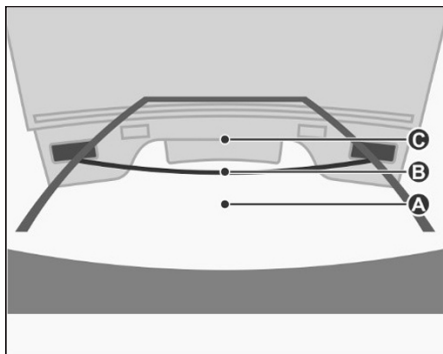
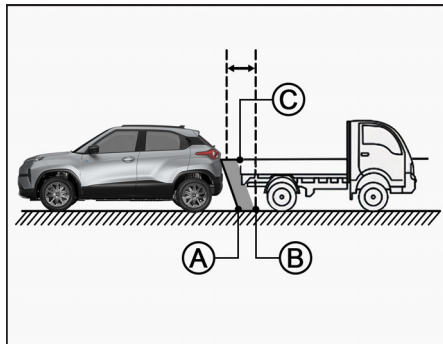
When approaching three-dimensional objects

The distance guidelines are displayed according to flat surfaced objects (such as the road). It is not possible to determine the position of three-dimensional objects

STARTING AND DRIVING

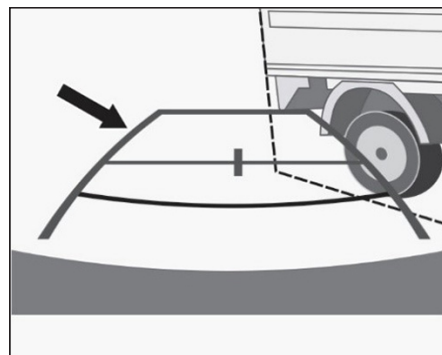
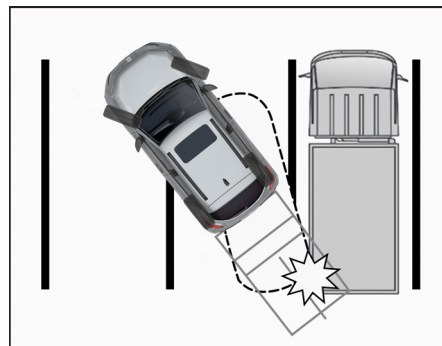
(such as vehicles) using the distance guidelines. When approaching a three-dimensional object.

Distance guidelines



Visually check the surroundings and the area behind the vehicle. On the screen, it appears that a truck is parked at point B. However, in reality if you back up to point A, you will hit the truck. On the screen, it appears that A is closest and C is furthest away. However, in reality, the distance to A and C is the same, and B is further away from A and C.

Vehicle width guidelines



Front Park Assist System (FPAS) (if Equipped)



Activation Conditions

1. Front park assist option can be enabled through Infotainment screen. Go to settings



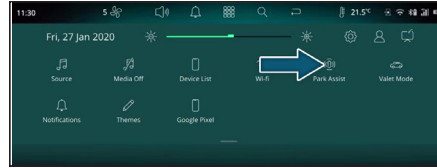
Select Driver Assistance

Visually check the surroundings and the area behind the vehicle. In the case shown below, the truck appears to be outside of the vehicle width guidelines and the vehicle does not look as if it hits the truck. However, the rear body of the truck may actually cross over the vehicle width guidelines. In reality if you back up as guided by the vehicle width guidelines, the vehicle may hit the truck.

Park Assist System (Front and Rear)

Park Assist System is an electronic parking aid that assist you to park vehicle safely when in reverse gear mode. It also provides front part assist (if equipped) if your vehicle speed is below 10Kmph and Front part assist option is enabled through infotainment screen.

It provides audio, visual information through vehicle infotainment system. Select this feature in infotainment display to see any obstacle behind/front of the vehicle.



The system also displays the Park assist screen when the reverse gear is engaged.

WARNING

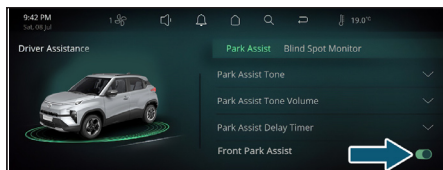
0 to 25 cm obstacle detection performance is not guaranteed due to ultrasonic sensor technology limitation.

Variant where infotainment display is not present and audio warning is given through a buzzer, on activating the Park Assist system, a tone will be played within first two seconds to indicate the proper functioning of the system. After these two seconds, normal functioning of the system will continue. If no tone is heard for first two seconds, it shall mean that Park Assist System is faulty. The owner should, in that case, go to the nearest dealer for rectification.

STARTING AND DRIVING



Enable front park assist option



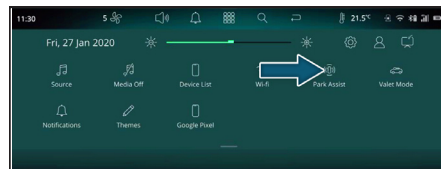
2. If reverse gear is engaged and Front park assist option is enabled through infotainment screen.
3. If user has turned ON Low speed activation from user settings menu and vehicle speed is below 10 kmph (Forward Direction) and some object is detected in the front of the vehicle then audio warning for 10 sec will sound, while the visual warning will continue to be shown till the object is present.

Deactivation Condition

1. System will stop, if reverse gear is disengaged.
2. If vehicle speed is above 10Kmph.
3. If started through infotainment, the system can be stopped using a Front Park Assist option on infotainment screen.

Approx. Distance Range From Bumper (in cm)	Visual Warning	Audible Information
25 – 30	Red Zone	Continuous Beep
31 – 60	Yellow Zone	Fast Beep
61 – 100	Green Zone	Slow Beep

Reverse Park Assist System (RPAS)



Activation Condition

This system will start, if reverse gear is engaged, or park assist button (if equipped) is pressed or manual activation is done through Infotainment screen.

Deactivation Condition

System will stop, if reverse gear is disengaged, or park assist button (if equipped) is pressed.

If started through infotainment, the system can be stopped using a cross button on infotainment screen.

Approx. Distance Range From Bumper (in cm)	Audible Information
25 – 40	Continuous Beep
41 – 80	Fast Beep
81 – 120	Slow Beep

NOTE

Audio warning may come from Infotainment system speaker or through Buzzer, depending on vehicle model and configuration.

Park Assist System Limitations

Park Assist system is not a collision avoidance system. It is solely the driver's responsibility to park the vehicle safely.

Park Assist feature works on ultra sound echo technology, due to which performance is not guaranteed in following scenarios:

- If the object has a sharp edge surface, where surface may divert echoes from

sensor reception.

- If object is mesh fence made up of thin wires, where echoes can't be given by the surface.
- Fast moving objects passes in the sensor's field of detection, where echoes are not processed by the system.
- If object is made/covered by foam or sponge or snow where ultrasonic sound signals are absorbed.
- Objects close to the rear bumper can go undetected by the Reverse Park Assist's field of detection. Driver should use extreme caution while parking the vehicle.
- If height of the bumper is changed due to alteration to the suspension or other causes.
- If the sensor areas are extremely hot from direct sunlight or cold due to freezing weather.
- If Sensors are covered by a hand, sticker, accessory, etc.
- If ultrasonic noise is present around Vehicle due to other vehicle sensors,

horn, engine, air braking system (large vehicles), Exhaust Fans, Wireless transmitters or mobile phones.

- If the vehicle speed exceeds 10kmph, the system will not warn you even though objects are detected, error message 'Vehicle Speed is high, drive slowly!' will appear.
- Driving on uneven road surfaces e.g. Gravel, unpaved roads, Artificial Speed Breakers, or gradient.
- Poles of square/rectangular cross section might not be detected due to the ultrasonic technology limitation.
- If trailer is connected.

WARNING

Due to any reason, if the sensor gets misaligned or loses its intended fitment position, contact your dealer for refitment.

STARTING AND DRIVING

i NOTE

Turning the ignition 'OFF' while the park assist feature is active would disable it.

i NOTE

Parking sensor performance may affect in case use of unauthorized registration plate. Use RTO authorized size registration plate only. High security registration plate dimension in mm – 500 x 120 (Approx).

Park Assist System Preventive Maintenance/cleaning

1. Regularly clean the sensors and keep them free from dust, ice, mud, water, chewing gum etc. for proper working of the system. Use a smooth cloth for cleaning.
2. Do not use water at high pressure for cleaning the sensor.
3. Do not cover the sensors. This will interrupt park assist performance.
4. Do not remove mud, snow on the sen-

sors using stick or hard material. Use normal water and soft cloth.

Park Assist Malfunction Indications

In case of park assist system malfunctions, fault screen may appear on the infotainment system.

Reason for this fault may be

1. Body Control Module Failure
2. Sensor Malfunction
3. Partner components such as Infotainment music system, Instrument Cluster failure

AUTOMATIC VEHICLE HOLD (if equipped)



AVH holds the brakes once vehicle speed reaches zero at traffic lights or a junction, thus avoids unintended vehicle rolling. Once activated through AVH switch Automatic Vehicle Hold maintains brake force even after you release the Brake Pedal. You can then release the brake pedal and remain stopped, even on a hill.

To disengage AVH, press the accelerator pedal

How to Apply

1. Depress the Brake pedal.
2. Ensure seatbelt is fasten and driver's door is closed.
3. Press AVH switch.
4. Auto Hold indication turns on in the Cluster which indicates AVH is turned ON and in Standby mode.
5. When the vehicle reaches the stand-still condition though brake pedal is released AVH holds the vehicle and AVH indication changes the color from white to green.

AVH will be released when accelerator pedal is depressed in R (Reverse), D (Drive).

NOTE

- *When the vehicle is turned off keeping the Auto Vehicle Hold in the ON condition, Auto Vehicle Hold will get released and EPB will get automatically applied.*
-

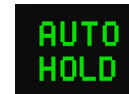
- *For safety, for smooth take off depress the accelerator pedal slowly when the AVH is active.*

Vehicle Hold Warning Indicator

AVH indication and warning lamps turns ON (white which will appear on the cluster is provided below.



AVH indication ON



AVH active indication (Green color)



AVH failure indication (Amber color)

How to Disengage AVH

In Ignition ON Condition depress the Auto hold switch the Auto Hold indication in white color will disappear from the cluster indicating AVH is turned off.

AVH once turned ON will not be turned off

STARTING AND DRIVING

automatically until it is deselected by switch input from user.

NOTE

Auto hold function will not become active if

- *Driver Seat belt is not buckled.*
- *Driver Door is not closed properly.*
- *APB is in applied condition.*

For end user safety Auto hold will shift automatically to EPB in below conditions:

1. Vehicle is in standstill for more than 3 minutes.
2. Gear lever shift from any of Drive (D), Reverse(R) to Park (P) Position for AT Transmission vehicles.
3. If you turn off the vehicle/Ignition in standstill condition.
4. Vehicle is standing on steep slope.

In above conditions AVH indication will change from Green to white and APB indication will turn on in the cluster.

WARNING

If any abnormality is present in the system, AVH malfunction lamp in amber colour will glow which is amber in colour. Kindly do the ignition latch of 30 seconds and check if the same behavior is there. If the Malfunction lamp is still there, get your parking brake system checked with the TATA MOTORS EV Authorised Service Centre.

CLIMATE CONTROL

Air Distribution

The Climate Control regulates the temperature inside the vehicle and filter the dust particles in cabin based on the user set temperature settings. The air is distributed through the vents in the passenger compartment as shown below:

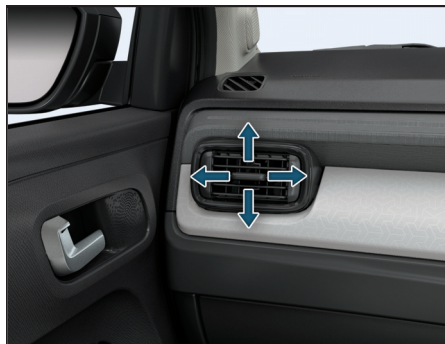


INTERIOR AND EXTERIOR FEATURES

Air Vents

Dashboard Side And Front Centre Vent

Air vents are available on the dashboard. The direction of air flow can be adjusted using sliders on the respective vents.



Dashboard Side Vent



Front Center Vent

FULLY AUTOMATIC TEMPERATURE CONTROL (FATC) (if equipped)

FATC system controls the in-cabin temperature of the vehicle automatically and provides maximum passenger convenience regardless of outside weather conditions.

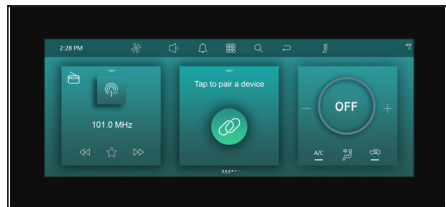
Display Unit



1. AC ON/OFF
2. Blower speed control toggle switch
3. Maximum defrost
4. Rear window demister

5. Fresh air / recirculation
6. Air distribution (mode)
7. OFF mode
8. Auto ON selection
9. Temperature control toggle switch
10. In car Sensor

Display Screen



FATC display is shown on main display screen.

FATC functions can be controlled using both the FATC control panel and the touch screen display.

Whenever the user selects any switch or moves the toggle switch, then the display unit will show the relevant climate information.

Also, when the display is not in climate mode then climate information will be displayed on the all time display available on the top bar and widget.

AC ON / OFF



Select the AC ON/OFF switch to turn the air conditioning ON or OFF. The AC icon activated on the display when the AC is ON.

Blower Speed Control Toggle Switch



Move toggle switch up & down to increase & decrease the blower speed.

Max Defrost



1. It directs the main airflow towards windscreen for faster defrosting. (It also overrides any mode selection you may have made).
2. When you turn off the maximum defrost, the system returns to its former settings.

NOTE

For your safety make sure you have a clear view through all the windows before driving.

Rear Window Demister



Select the rear window demister switch to turn it ON or OFF. The system will be deactivated after 15 min of continuous operation.

INTERIOR AND EXTERIOR FEATURES

Fresh Air / Recirculation



1. When the recirculation switch is turned ON, air from the vehicle's interior is sent throughout the system.
2. When the recirculation switch is turned OFF, air from outside enters into the cabin (fresh mode). Whenever discomfort is felt, switch to fresh air mode.

NOTE

The outside air intakes for the climate control systems are at the base of windscreen. Keep this area clear from leaves and other debris.

Use recirculation mode for faster heating and cooling. However, keeping the system in recirculation mode - particularly when the AC is in OFF - can cause fogging of windows.

Air Distribution (mode)



In AUTO mode, the FATC system will regulate the mode automatically. However, user override is possible with the use of MODE switch to select the desired airflow mode.

Each time you select the MODE switch, the display shows the mode selected.

	Directs air through the center and side air vents
	Directs air through the center, side and foot well vents
	Directs air through the foot well air vents
	Directs air through the defroster & foot well vents (Default fresh air mode)
	Directs air through the defroster vents (Default fresh air mode)

OFF Mode

OFF

Select the OFF switch to turn the system 'OFF'. OFF will be displayed on the infotainment screen.

Auto ON Selection Button

AUTO

To put the automatic climate control in fully automatic mode:

1. Select the 'AUTO' switch.
2. Set the desired temperature by toggle switch. The display will show all the functions during 'AUTO' mode.
3. The system automatically selects the proper mix of conditioned and / or heated air that will, as quickly as possible, raise or lower the interior temperature to your preference.
4. When you set the temperature to its lower limit (LO) or its upper limit (HI),

the system runs at full cooling or heating only. It does not regulate the interior temperature.

i NOTE

In 'AUTO' mode, the FATC system will regulate the blower speed automatically.

Semi-automatic Operation

You can manually select various functions of the climate control system when it is in fully automatic mode. All other features remain automatically controlled. Making any manual selection causes the word 'AUTO' in the display to go OFF and the overridden setting is displayed. System will remain in semiautomatic mode till 'AUTO' is selected again.

Temperature control toggle switch



Move the temperature control toggle switch up to increase the temperature of the air. The desired temperature will be increased by steps of 0.5°C. User can select temperature range from 18°C to 30°C. Move the toggle switch down to reduce the temperature.

When you set the temperature to its lower limit (LO) or its upper limit (HI), the system runs at full cooling or heating only. It doesn't regulate the interior temperature.

INTERIOR AND EXTERIOR FEATURES

FATC Sensors

Solar Sensor

FATC system is fitted with three sensors.(if equipped)

Solar sensor is on the top of the dashboard at the right hand side of defroster grill.

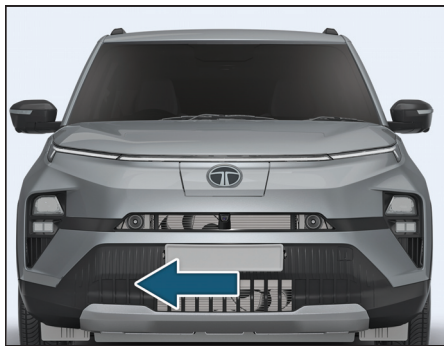
Option I



Option II



Outside Ambient Temperature (OAT) Sensor



Outside Ambient Temperature (OAT) sensor located under the front bumper grill.

In-car Sensor On Control Panel

In-car sensor is located on FATC control panel.

i NOTE

- Do not cover or spill any liquid on sensors.
- Do not cover sensor, this may cause the sensor to malfunction. This may lead to FATC not functioning to desired level.

CABIN AIR PURIFICATION

The Climate Control System fitted with advance filter for cabin air purification.

i NOTE

- Replace the Filter as per Maintenance schedule. More frequent filter replacement are required/ recommended in case of vehicle is driven in heavy dusty conditions. If the vehicle is driven in heavy dusty conditions more frequent filter replacement are required. Replace the filter if you find poor ventilation, cooling or Demisting and poor Air Quality Index (AQI).

Air Quality Index : (If equipped)

- Climate control system fitted with FATC calculates Air Quality Index (AQI) of cabin using PM2.5 AQI Index.
- FATC System in AUTO Mode automatically sets the blower speed and switches to recirculation air mode to improve AQI inside the cabin.
- The calculated AQI is displayed on dis-

INTERIOR AND EXTERIOR FEATURES

play unit along with severity index.



i NOTE

- AQI calculation will be effective after 30secs , ignition ON and no value will be displayed during this period.
- If AQI does not improve in some time get sensor and Cabin filter inspected.

FASCIA SWITCHES



1. Charger flap opening
2. Charging gun lock/unlock
3. Front Fog Lamps (If equipped)
4. Hazard warning switch
5. Tail gate opening
6. Central lock/unlock
7. Surround View System (SVS)

1. Charger Flap Opening

To release the charging flap, press the switch located on fascia switch

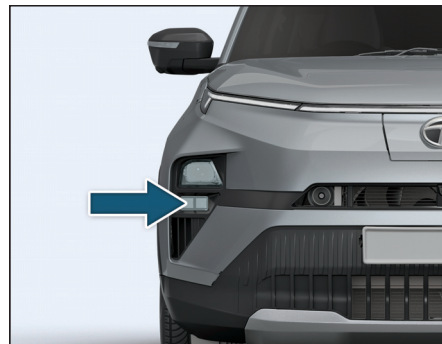
2. Charger Gun Lock/ Unlock

To release the charger gun, press the switch located on fascia switch. Charging socket inlet is located on front bumper.

i NOTE

Make sure both AC slow charging & DC fast charging is De-energised / off state.

3. Front Fog Lamps (if equipped)



The front fog lamps are located on the front bumper. In poor visibility conditions due to fog, snow or rain, the fog lamps

make visibility better and make it easier for other road users to see you. It turns to 'ON' when the fog lamp switch is turned on when the ignition is 'ON' and when the position and parking/ head lamp is 'ON'. An indicator on front fog lamp knob will come on when the front fog light is 'ON'.

4. Hazard Warning Switch

Press the hazard warning switch to activate the hazard warning. All the turn signal lamps will flash simultaneously. To turn OFF, press the switch again.

5. Tail Gate Opening

To unlatch the tail gate, press the switch located on fascia switch.

6. Central Lock/unlock

To open the door, press the Lock/unlock door switch located on the fascia switch.

7. Surround View Camera (SVS)

Press this switch to see the 360°view in the display screen.

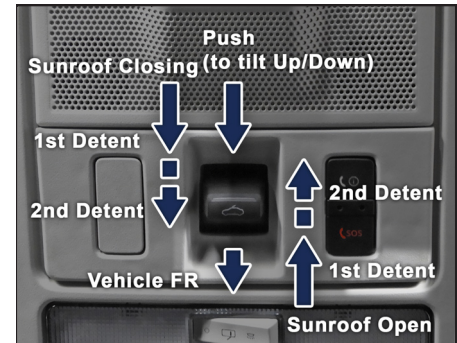
POWER SUNROOF (if equipped)

It bring natural light and fresh air into passenger compartment .The cabin becomes more illuminated and bright which gives pleasant feeling while driving and makes driving experience more enjoyable and relaxed.

Sunroof allows air to flow evenly from the roof which is more quieter and less intrusive than wind blowing through a side window.

Sunroof can be operated by Manual Switch, Voice Command and by Rain Detection/Vehicle Lock.

Manual Switch



This switch is used to open, close, tilt up & tilt down the sunroof as and when required with switch intended operation.

1. Pull the knob away from the windshield to open the sunroof. It will be having two detents.
 - 1st detent Manual (long press) to open and stop at desired position.
 - 2nd detent Express (one touch) to open Sunroof completely.
2. Push the knob towards the windshield to close the sunroof. It will be having

INTERIOR AND EXTERIOR FEATURES

two detents.

- 1st detent Manual (long press) to close and stop at desired position.
 - 2nd detent Express (one touch) to close Sunroof completely.
3. Press at the center of the knob for tilt up/down function. Sunroof switch mounted in overhead console near roof lamp.

Sunshade Open Position



Sunshade Close Position



Sunroof Voice Command

Ensure vehicle is in IGN ON/running condition.

- Enable voice recognition via steering wheel switch or TATA Assist icon from the infotainment screen.



- System will be prompted with “How can I help?”
- Give the “sunroof open/close” command. Sunroof will be opened/closed.

INTERIOR AND EXTERIOR FEATURES



Warning for Voice Command

- Speak the commands /Instruction in a neutral English accent for best results.
- Do not take long pauses (greater than 1 second) while speaking the words in a command. Speak the words of the command at a constant rate.
- Avoid varying your pitch and volume while speaking the commands. Speak clearly and loudly at a reasonable speed.
- Ensure that there is no noise disturbance when you speak the commands like, other passengers in the vehicle

are talking or there is lot of wind noise. Disturbance from external sound sources may result in poor voice recognition.

- Always face forward while speaking your commands as the voice recognition quality is best in this orientation.

Sunroof Closure on Auto Detection of Rain/vehicle Lock

For User Convenience / Protection of vehicle, sunroof will automatically close under following conditions:

- Rain Detection: When sunroof is open and rain is detected (based on Wiper speed is slow/high upon raining), then Sunroof will close automatically
- Vehicle Locking: The sun roof will close automatically when ignition is off and vehicle is locked from out through driver door manual key or by remote key.

NOTE

Combi Switch should be in auto mode to close sunroof with rain sensor.

INTERIOR AND EXTERIOR FEATURES

Automatic Reversal / Anti-pinch Function



If the sunroof senses any obstacle while it is closing then it will reverse its direction and opens the sunroof so that trapped object will get released easily. The auto reverse function may not work if very thin or soft object is caught between the sunroof assembly. Anti-Pinch/ Automatic reversal is a safety feature however to override it and operate sunroof manually, press sunroof close switch within 10 seconds of auto-reversal completion and hold it till sunroof is fully closed.

WARNING

Never try pinching of any part of your body intentionally to activate the Automatic reversal function.

The Automatic reversal function may not work if something gets stuck just before the sunroof fully closes.

Warning For Sunroof

Even though the sunroof can be operated when the ignition key is in the ON position (the vehicle is not running), operating the sunroof repeatedly with the vehicle turned off will run down the battery. Operate the sunroof while the vehicle is running

When a desired sunroof operation is completed, release the switch. If you keep pressing the switch, it could cause a malfunction. Especially in winter, never operate the sunroof if moving areas are iced. Wait until the areas are de-iced.

Make sure head, hands, arms or any other body parts or objects are out of the way before operating the sunroof. Body parts or objects may get pinched causing in-

juries or vehicle damage.

Never deliberately use your body parts to test the automatic reversal function. The sunroof glass may reverse direction, but there is a risk of injury.

Dust accumulated between the sunroof and roof panel can make noise or cause any damage. Open the sunroof and remove dust regularly using a clean cloth.

Do not sit on the top of the sunroof. It may cause injury or vehicle damage.

Do not allow passengers to lean out of an open sunroof whilst the vehicle is in motion. Injuries may occur from objects such as tree branches.

Safety of the vehicle occupants must be observed at all times. Do not allow limbs to be placed in the moving path of the sunroof at any time, injury may occur.

WARNING

High Pressure wash Jet Flow should not be directed on Sunroof sealing area around periphery of glass. Doing so may lead to water leakage inside

cabin.

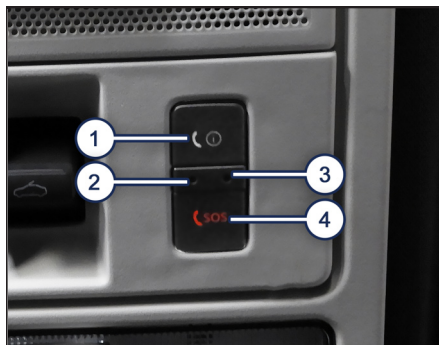
Initializing The Power Sunroof

In the event of a power failure or while replacing the dead fuse or battery disconnection when the sunroof is in motion, then sunroof will require initialization when the power is restored.

Initializing Procedure

1. Turn ON the ignition.
2. Close the sunroof fully by pressing 'sunroof close switch' and keep the switch pressed for 1-2 seconds after the roof is fully closed, till clicking sound comes from Sunroof.
3. The Initializing command is complete, Check if the Express open/close features are working.

B-call and E-call Switch



1. **B-Call Switch:** B-Call (Breakdown Assistance) will connect you to a TATA MOTORS Roadside assistance for Towing. Not for ambulance service.
2. **Red LED Indication:** Red LED indicates the fault or failure in B-Call/E-Call functionality.
3. **Green LED Indication:** Green LED indicates the status of ongoing B-Call or E-Call.
4. **E-Call Switch (Emergency Call or SOS Switch):** E-Call will connect you

to towing and ambulance services.

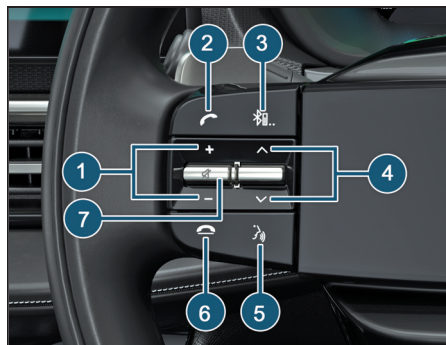
NOTE

**Subject to mobile network, connectivity and location mentioned.*

INTERIOR AND EXTERIOR FEATURES

STEERING MOUNTED CONTROLS (if equipped)

Steering Mounted Controls (LHS)



1. Volume

Press above switch to increase or decrease volume of music system / radio.

2. Phone Receive

Press above switch to accept incoming call when a cell phone is connected via Bluetooth.

3. Source

Press above switch to select the required

source in the infotainment system i.e. USB, AM, FM and Bluetooth.

4. Seek Forward/backward

This will function in the two modes.

Radio Mode - will change radio channels.

Media Mode - will change sound tracks.

5. Push To Talk

For Voice Recognition, press this switch. The system mutes/ pauses the currently played audio and you will hear a beep sound to indicate the activation of the voice recognition feature. The system displays the voice recognition screen on Infotainment to indicate activation of the feature.

6. Phone Reject

Press the switch to reject or hang up a phone call.

7. Mute

For mute, press this switch. The system mutes/ pauses the currently played audio.

Press above switch to reject or hang up a phone call. It is also used to mute the volume of music system/radio

Master /force Restart Process

If your infotainment system touch screen becomes unresponsive or shows some unusual behavior, then you can restart it to potentially resolve the issue. Follow some basic steps given below and you can restart the system.

To restart the infotainment system



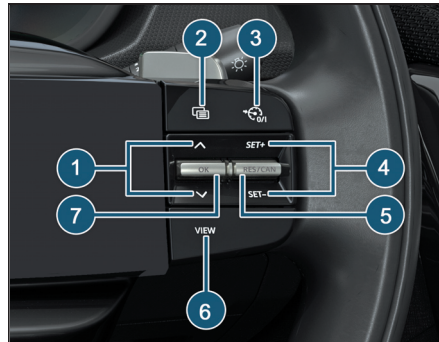
1. Park the vehicle.
2. Hold the Steering wheel Mute button (long press) (as shown in above image) for about 10 secs.
3. Now hold the Steering wheel source

change button (long Press) for more than 10 sec) and release as soon as display's goes blank

i NOTE

- *It is preferable to do one Ignition OFF to ON cycle after Master/Force restart to synchronize vehicle settings with the TATA Infotainment System.*
- *If the reboot does not work or master/force restarts are required on a weekly or daily basis, vehicle shall be taken to dealership. There, the dealer can update your firmware or inspect the system for hard-ware problem.*
- *Force/Master restart keeps the stored data, such as call history, text message information, and previously paired phones as it is.*

Steering Mounted Controls (RHS)



1. Page Up/down

If cluster screen is selected, with Up/Down switch you can access the submenu screens of a main menu.

2. Pagation

Press the switch to enter in to cluster screen.

3. Cruise ON/OFF

Press the switch to turn ON/OFF the cruise function.

4. SET+/ SET-

Accelerate the vehicle to desired speed, Press the SET + to select the required cruise speed. When the cruise control is set, you can increase or decrease the speed by pushing SET+/ SET- buttons respectively.

5. RES / CAN

To resume a previously set speed, push the RES button and release. This switch is also used to cancel /deactivate (CAN) cruise control system without erasing the set speed from memory.

6. View

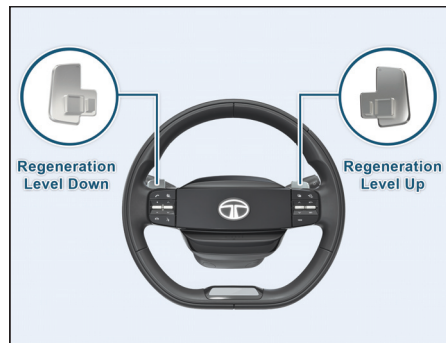
Press the view button to switch between the dials & driver information display of instrument cluster.

7. Selection (OK)

Push the OK button to access/select the sub menu screens of a main menu item.

INTERIOR AND EXTERIOR FEATURES

Regeneration Switch



- By using the regeneration switch (Pull type) driver can Up/Down regeneration level.
- Level down switch can be used to reduce regeneration level (3 →2 →1 →OFF)
- Level Up switch can be used to increase the regeneration level (OFF →1 →2 →3)
- Default regeneration level on the vehicle when vehicle is cranked will be Level 1.

Drive Modes	Default Regeneration
Sport	Level1
City	Level1
Eco	Level1

Drive Modes	Default Regeneration
OFF	No Regeneration
Level 1	Minimum Regeneration
Level 2	Intermediate Regeneration
Level 3	Maximum Regeneration

INFOTAINMENT SYSTEM DISPLAY

Option I



INTERIOR AND EXTERIOR FEATURES

Option II



MIC (if equipped)



Mic is provided on the roof near the roof lamp.

SPEAKERS & TWEETER (if equipped)



INTERIOR AND EXTERIOR FEATURES



Speakers and Tweeters are available in models with infotainment system. Provisions are given for music system and speakers on versions without infotainment system.

USB Port(if equipped)
Front USB A + C Charger



A type USB port is used to connect your portable digital music players, pen drives etc. for playing music tracks through the vehicle's music system.

C type USB port is used for fast charging of mobiles which are having C type interface.

POWER SOCKET
On Center Console



Behind Rear Seat On LH Side



The power socket will work when the ignition switch is in the “ACC” or “ON” position. This socket can be used to provide 12V (10A) power for electrical accessories.

i NOTE

- Use of unapproved electrical accessories can cause damage to your vehicle's electrical system.
- Make sure that any electrical accessories you use are designed to plug into this type of socket and rating.

LAMPS

Roof Lamp

Interior roof lighting lamp is provided on the roof with inbuilt switch.



ON condition



The lamp will turn ‘ON’ as long as the switch is in this position.

DOOR condition



In this position the lamp turns to ‘ON’ when either of the doors are opened. When the last door is closed, the lamp will turn ‘OFF’ with dimming. This helps settling in the seat and inserting the key in the ignition switch. When the key is turned to the ‘IGN’ position, the lamp goes ‘OFF’ immediately.

OFF condition



In this position, the lamp will remain ‘OFF’.

INTERIOR AND EXTERIOR FEATURES

Boot Lamp



Boot lamp is provided in the rear luggage compartment to illuminate the luggage area.

Whenever a door or tailgate is opened, it will turn ON.

MOOD LIGHTS/AMBIENT LIGHTS (if equipped)

Ambient Light Function

Ambient lighting comforts user by illuminating the vehicle interiors at defined locations. Single colored LEDs are fixed at various locations of the vehicle interiors.

Turning Ambient Lighting ON and OFF:

- Ambient lights turn ON in themes and color options (as per vehicle applicability) whenever parking light is turned to ON.
- Ambient lights turn OFF whenever parking light is turned to OFF.

Ambient Lights (entry/exit):

- Ambient lights turn ON in themes and color options (as per vehicle applicability) whenever roof lamp made active by removing the ignition key from key slot and opening any door.
- Once the opened door is closed, the ambient lights dims off after approximately 25 seconds.
- If door is left open, ambient lights will turn OFF after set battery saver time.

5 Level Brightness Control

- Drag the slider to the right or left to adjust the brightness.

VEHICLE TELEMATICS

Car is equipped with iRA - Connected car Technology which offers a host of features to the users through the “iRA - Connected car” Mobile Application (APP). The Vehicle is equipped with an Electronic Control unit which monitors & records the data from various vehicle systems like Transmission, Brake, Battery & other electrical systems. This data is then processed & used for providing the connected Car features. (Refer the app tour section of the mobile app.)

The Connected Car module records the following information:

Vehicle Telematics

This includes the periodic transmission of data from other vehicle ECUs & Electronic systems like EMS, ABS, Air Bag,

BMS, BCM etc. along with the geographical location of the vehicle.

Vehicle driving behavior

This includes the location, speed, acceleration, trip details, charging etc.

Event based recording

This includes data generated during specific events like vehicle collision, intrusion, un-authorized entry etc.

The Data collected through Connected Car module is used by TATA Passenger Electric Mobility Limited for various purposes, including, but not limited to, providing connected car features through mobile APP.

- Evaluation of Vehicle performance.
- Research & improvement of current & future vehicle designs.
- Troubleshooting & diagnostics of the vehicle.

TATA MOTORS does not disclose the data recorded from your vehicle to any third party except:

- After obtaining a written consent from the Car Owner.
- Upon request from Law enforcing agencies and regulatory bodies.
- Used for research purpose without the Personal Verifiable information (anonymized).

- Used as defence of TATA MOTORS in a Lawsuit.

INTERIOR AND EXTERIOR FEATURES

WIRELESS POWER CHARGING (if equipped)

WPC System Description

Wireless Power Charging (is a convenience feature to charge the smart mobile phone using wireless charging technology, without a need to plugin wire in the device.

The WPC system is powered with vehicle battery and the wireless power charging function is enabled with Ignition ON.

Qi Compatible Term

Qi 1.1.4: refers to certified product with the capability to transmit power of up to 15 W and detect metal and other impurities to prevent heating.

NOTE

The WPC would support only those smart phones which are Qi compatible. Please refer to the smart phone manual or connect to smart phone manufacturer to check whether your smart phone supports Qi function.

Location of Wireless Charger

Location: The location of the WPC in vehicle is in the Centre console area as below.



Function of Each Component of WPC

- **Wireless Power Charging (WPC) ECU:** Generates power up to 15W and transfer power wirelessly by magnetic induction.
- **Anti-skid Mat:** Holds the position of smart phone placed on it against any jerk and acts a charging contact surface for the smart phone.
- **Cooling FAN:** It is provided to keep charging surface temperature within ambient temperature range.
- **FAN Cover:** It has ducts to direct FAN air on WPC ECU surface.
- **Infotainment unit:** It is status display unit to display the status of wireless power charger. Status symbol and text display is displayed on Infotainment unit.

Functions of WPC System

A. Charging function: Charge smart phone

Following all the conditions are applicable in this feature to function correctly

- Ignition ON (vehicle OFF)
- Vehicle ON
- Smart phone placed in correct orientation on the antiskid mat as below



WPC system detects the presence of phone and starts charging as per the Qi standard protocol. The charging status is updated and displayed on the head unit.

B. Charging Status display function:

1. WPC system in standby mode - WPC system is waiting for phone or phone is not getting detected by the WPC system etc. Customer is advised to check the Qi compatibility/phone alignment/any foreign object between the phone and mat.
2. Smart phone charging ON- Phone is charging
3. Metal object on the antiskid mat - Customer is advised to check any metal object on antiskid mat, if found, it is to be removed.
4. Smart phone battery is full/Charging completed

5. WPC ECU error ("Error" condition indicates abnormal operating conditions internal system fault or fan stuck/jam) - Customer should realign the phone to centre to initiate charging. If problem is not resolved you are advised to visit the TATA MOTORS EV Authorised Service Centre.



Metal Object Detected - Popup



Metal Object Detected -All Time Display

INTERIOR AND EXTERIOR FEATURES

Conditions to Charge Phone

Properly

1. Keep the charging surface clear of any metal objects (coins, credit cards, smart cards, keys etc.)
2. Place the smart phone on the charging area marked for positioning the phone, for best results place the smart phone at the center of the charging pad.
3. Charge the smartphone without its cover or not a thick cover otherwise it would halt the wireless charging
4. Ensure that the phone is placed with display facing upwards and charging area touching the charging pad surface.
5. Turn ON the ignition to start the charging.

INFORMATION

- The wireless charging function is supported to charge smart phones which are Qi compatible. Certain features may not function as not supported by the smart phone manufacturer and not a malfunction of the wireless charging.
- Wireless charging stops with Ignition OFF.
- Wireless charging stops when the smart phone is not completely in touch with the charging pad surface or not positioned correctly on charging pad

Do's and Don'ts

WARNING

1. If any metal object such as coin is located between wireless charging pad and phone back, the charging may get disrupted. Also, metal object may heat up.

Do's:

1. Please ensure that the phone is compatible to the charging standard "Qi".
2. If any metal object found on charging pad remove it immediately.
3. In case of water/Liquid spillage on charging pad, dry out the pad surface area properly & clean the ECU surface area by removing Anti-skid mat. Do not charge the smart phone until surface is completely dry.
4. The smart phone may become hot while getting charged. Please be cautious about the high temperature while picking up the smartphone from the charging pad.

5. Wireless charger works on principle of magnetic induction, i.e. it converts electrical energy into magnetic energy to transfer energy from charging pad to phone. Please maintain safe distance from the charger most of the time as it may cause irritation to sensory organs or active implants if implemented in the body. Please consult medical specialist in case implant organ in the body of the user
6. Always turn ON the IGN while using this feature to avoid vehicle battery drain issue.
7. Always keep charging pad clean and dust free.
8. Vehicle AC may turn ON during wireless mobile charging for efficient use of this feature.
2. Do not place smart phone up-side down on charging pad or do not miss aligned mobile phone on charging pad in such case smartphone charging will not happen.
3. Do not keep any metal objects like coins, smart keys, electronic cards e.g. credit card, debit card, smartcard from the charging pad as it may disrupt the charging process and/or may damage the card.
4. Do not keep any liquid (e.g. water, cold drink, and sanitizer), flammable object on antiskid mat.
5. Do not cover the wireless charger with a cloth or other object while charging. It may heat up the device and reduce the charging efficiency.
6. Do not disassemble, modify or remove the wireless charger & do not apply force or impact to the wireless.

Information

1. Small noise may be heard when a smart phone which does not support wireless charging or any foreign object is placed on the charging pad. This small sound is due to the vehicle discerning compatibility of the object placed on the charging pad. It does not affect the vehicle performance or the smartphone in any way.
2. For certain cellular phones with their own protection, the wireless charging speed may decrease and the wireless charging may stop.
3. When the interior temperature of the wireless charger rises above a set temperature, the wireless charging will cease to charging function. After the interior temperature drops below set threshold, the wireless charging function will resume.
4. When the mobile phone temperature rises above a set cut off threshold, the wireless charging will cease to charging function due to mobile phone stops demand power from wireless charger.

Don'ts:

1. Do not use metal smart phone covers as it would halt the wireless charging function. The wireless charging may not function properly when there is a heavy & thick accessory cover on the smart phone.

INTERIOR AND EXTERIOR FEATURES

After the mobile phone temperature drops below threshold, the wireless charging function will resume. Mobile temperature cut off threshold is much lower than WPC temperature cut off threshold.

- When charging certain smart phones, the charging full message on head unit may not display when the smart phone is fully charged. It depends on smart phone manufacturer.
- Smartphone of some manufacturers may display messages on weak current. This is due to particular characteristic of smartphone and does not imply a malfunction on wireless charger. Smaller smartphone users (ex. iPhone) may face intermittent charging issues due to its smaller size. (To avoid this, place the smartphone at center of the charging pad). Small mobile phones may not be able to charge in every position on charging pad.
- The wireless charger may not operate correctly when the vehicle is near a TV tower, electric power plant, gas station,

large display, airport, or other facility that generates strong radio waves or electrical noise.

WPC ECU in Standby Mode

The infotainment system displays no warning message/ indication in this mode.

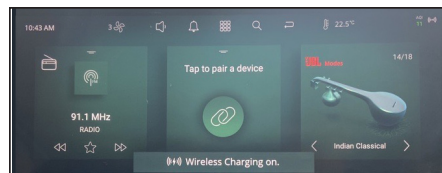
This mode represents that the charging function is halted and not functional. The charging function could halt because of below reasons like:

- Phone is not properly aligned with the charging pad or not positioned correctly on pad wireless charger in standby mode
- Phone is kept in upside down position wireless charger in standby mode
- Phone is fully charged, and phone does not demand power wireless charger in standby mode

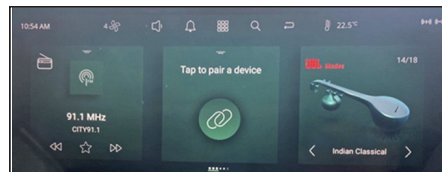
Smart Phone Charging ON Mode

When the smart phone is placed correctly and the conditions are favorable to perform the function of wireless charging, the infotainment system shows following messages. After Pop up, The charging symbol

stays ON until the phone is fully charged.



Charging Mode ON - Pop up



Charging Mode ON – All Time Display

Metal Object Detection Mode

The charging gets interrupted/stopped due to metal object placed on the charging pad. The infotainment head unit displays following message. Check if there are any foreign objects between the smart phone and the charging pad, please clean if so. Smartphone shall be lifted for removing foreign objects and place it back on charging pad.



Metal Objects

NOTE

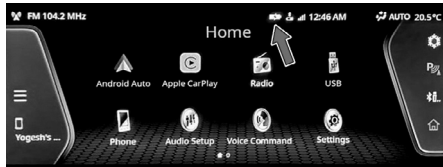
- *Delay in restarting of mobile charging will be observed if foreign objects are removed without lifting smart phone.*
- *After removing the foreign objects, if smart phone do not resume charging immediately lift the phone and place on charging pad to start the charging.*
- *In case, Phone overheat, remove and keep it after sometime.*

Smart Phone Battery is Full/ Charging Completed

The smart phone fully charged status is indicated on the infotainment display screen with following message. This Indication depends on phone profile whether it communicate the battery full charge status to WPC System.



Charging Complete Indication - Popup



Charging Complete Indication - All Time Display

INTERIOR AND EXTERIOR FEATURES

WPC System Error Mode

The error in the WPCF wireless power charger with FAN, system may cause the error message to get displayed on the infotainment screen.

Some of errors that can occur while charging which halt/interrupt charging can be covered with this indication are:

- WPCF internal fault which lead to permanent failure in charger functionality
- WPC Fan Stuck / Jam is detected
- Coil Failure
- High Temperature of WPC device (70 Degree C)
- Memory failure



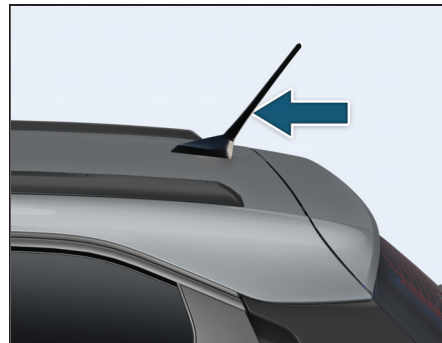
System Error Mode- Popup

i NOTE

If error message is pop up on head unit then avoid charging the smart phone and visit the nearby service station.

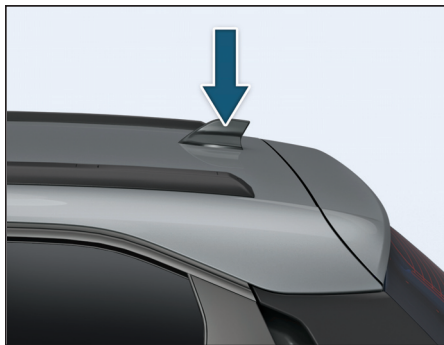
ANTENNA

Rod Type - Option I



Antenna is located on the roof. Turn the antenna anticlockwise to remove it from the vehicle, if required.

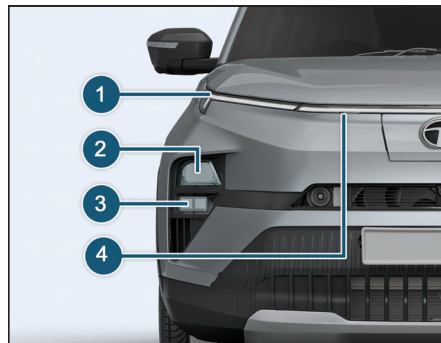
Shark Fin - Option II



Shark FIN antenna is provided on the roof at rear end.

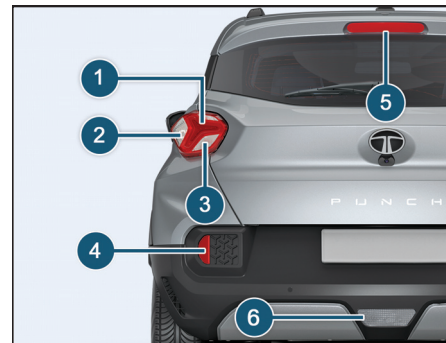
HEAD LAMP AND TAIL LAMP

Head Lamp



1. Turn Indicator / DRL / Position lamp
2. Head lamp (High / Low beam)
3. Fog lamp
4. Center Position Lamp (if equipped)

Tail Lamp







1. Stop Lamp / Rear Position Lamp
2. Turn Indicator
3. Reverse Lamp (option I)
4. Reflex Reflector
5. High Mounted Stop Lamp
6. Reverse Lamp (option II)

INTERIOR AND EXTERIOR FEATURES

Welcome And Good Bye Strategy

S.n.	Function	Vehicle Condition	Key Inputs	Lamp Animation
1	Welcome Animation	Lock	Unlock	A single flash of all direction turn indicators followed with a welcome animation of three cycles. Total animation time is approx. 4.5 Sec.
2	Goodbye Animation	Unlock	Lock	Two flashes of all direction turn indicators followed with a goodbye animation of three cycles. Total animation time is approx. 4.5 Sec
3	Second input Unlock	Unlock	Unlock	Single flash of all direction turn indicators.
4	Second input Lock	Lock	Lock	Four flashes of all direction turn indicators.

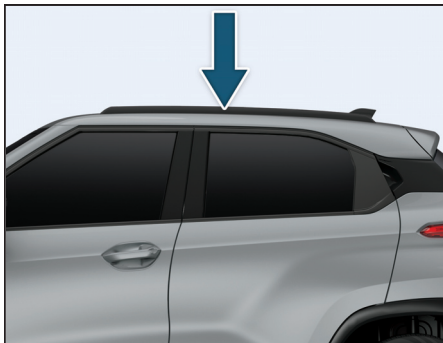
For Animation

S.n.	Function	Animation	Lamp Animation
1	Buffering Animation		When charging is connected, the 20% battery state of charge band on the centre position lamp will gradually illuminate and will stay solid ON until charging commence.
2	Charging Animation		Once Charging is initiated, a single LED light bead will travel from inward to outward on centre position lamp, keeping the previous segment of battery state of charge solid ON, the animation will be played as per HMI user selected timing. Note- In case if there is delay in starting charging session after gun connection, charging animation will not be shown. However actual charging session of HV battery will continue as normal.
3	Charging Error		When a charging fault occurs, the 20% battery state of charge segment on the centre position lamp will blink for 30 seconds.
4	Battery Charge state 100%		When battery is fully charged, the complete centre position lamp will illuminate and will stay ON for 1 minute.

INTERIOR AND EXTERIOR FEATURES

ROOF RAIL

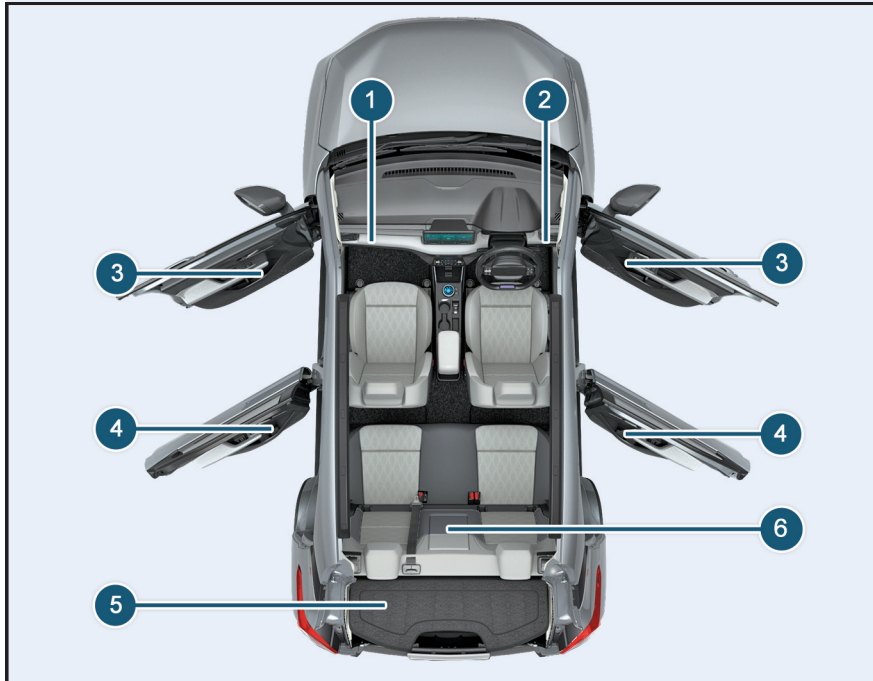
Aesthetic Roof Rail



i NOTE

Do not apply load or mount roof rack on roof rails.

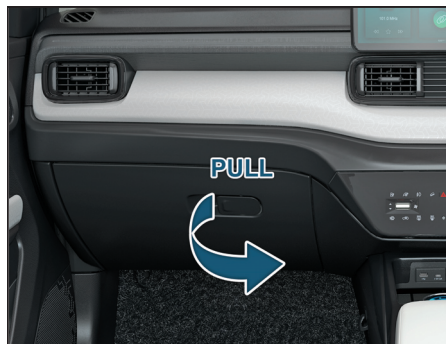
STORAGE COMPARTMENT



1. Glove box
2. Driver side coin box
3. Utility pockets on front doors
4. Utility pockets on rear doors
5. Luggage Compartment
6. Foldable arm rest/ Cup holder

STORAGE AREA

GLOVE BOX



Opening And Closing

To open- Press the knob and open the glove box flap.

To close - Lift glove box flap upward until it engages.

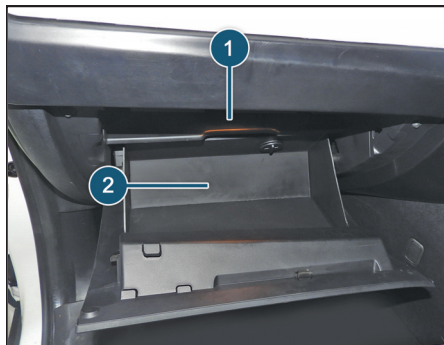
Glove Box Illumination

The glove box lamp illuminates when the glove box flap is opened.

NOTE

Make sure that glove box flap is closed while driving.

Storage Detail



Following items can be stored in glove box.

1. Owner's manual and other vehicle document
2. Glove box

Cooling Facility (if equipped)



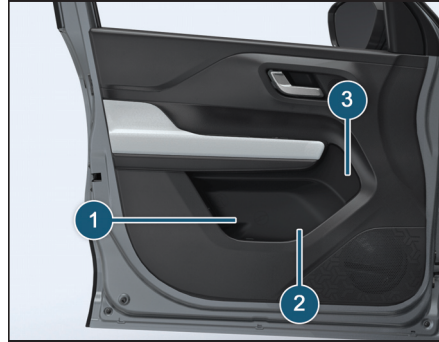
On selected models glove box is provided with a cooling facility. It cools the glove box only when the front A/C is ON. Shut OFF the vent by rotating the knob, whenever cooling is not required.

DRIVER SIDE COIN BOX



Stowage is provided on RH side of steering wheel for Coin, mobile and wallet.

UTILITY POCKETS ON FRONT DOORS



Utility pockets are provided on front doors and it can be used to keep following items.

1. Magazine / paper / books
2. Suitable water bottle
3. Suitable Umbrella

i NOTE

Remove the water from umbrella and fold it properly before storing it in umbrella holder.

UTILITY POCKETS on REAR DOORS



Utility pockets are available on rear doors and it can be used to keep following items.

1. Suitable water bottle
2. Magazine / paper / books

STORAGE AREA

CENTER CONSOLE

Stowage Below Arm Rest



Stowage below arm rest

Stowage compartment is provided below the foldable arm rest for keeping cell phones, iPod's, chargers etc.



Lift arm rest to open the stowage area.

FOLDABLE ARM REST (if equipped)

A foldable arm rest has been provided in the rear seat. It also has two-cup holders, which can be accessed by opening the cover. When not required, fold the armrest back into the seat.



i NOTE

Remove all items and cups before folding the cup holders. Use cups, containers, bottles of right size and which have lids. The content could otherwise spill.

LUGGAGE COMPARTMENT



Store the luggage in luggage compartment. You can keep suitcase, bags, etc.

WARNING

- Distribute the items of luggage as evenly as possible.
- Position heavy loads towards rear seat and low down in the trunk as possible.
- Do not allow occupants to travel in the luggage compartment.

- Do not place anything on luggage cover as it could obstruct driver's rear view. Also in case of an accident or sudden braking, it could cause an injury to occupants.

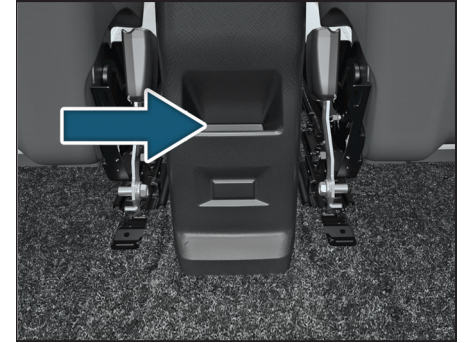
Storage Below Luggage Carpet

Store the suitable luggage below the luggage carpet in luggage compartment. It can be used to keep small items.

NOTE

TATA MOTORS does not recommend use of any floor mats below driver foot, from occupant safety point of view. If floor mats are used by end user, for different reasons, they need to be secured in place with the provided floor carpet clips. This is recommended, as in normal driving conditions, floor mats may slip forward and interfere with pedals.

Storage at rear



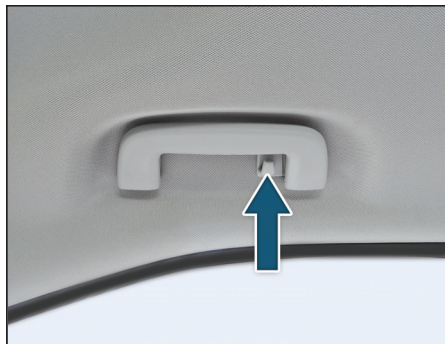
Storage is provided at rear. You can keep mobile, iPod's, chargers etc.

STORAGE AREA

HOOKS (if equipped)

Coat Hook

Coat hangers are provided for rear passenger on both grab handles.



i NOTE

- *The coat hook is not designed to carry heavy objects or luggage items.*
- *Do not hang hard, sharp-edged or fragile objects on the coat hook.*

Collapsible Hook

Collapsible hook is provided for hanging small carry bags etc. Load up to 2 kg is permissible.



i NOTE

Do not use these hooks for securing luggage like using nets etc. in the boot.

Carrier Hook In Luggage Compartment

Carrier hook is provided for hanging small carry bags etc. Load up to 3 kg is permissible.



i NOTE

Do not use these hooks for securing luggage like using nets etc.

LUGGAGE
COVER COMPARTMENT
COVER



Luggage cover is designed only for hiding the luggage compartment.

i NOTE

Do not place anything on luggage cover as it could obstruct driver's rear view. Also in case of an accident or sudden braking, it may cause an injury to the occupants.

EMERGENCY EQUIPMENT

You should be familiar with the location of the emergency equipment provided in the vehicle and how to use it.

Do a check of this equipment periodically and make sure that they are in proper working condition and stowed at their locations.

First Aid Kit

The first aid kit is kept inside the glove box compartment.

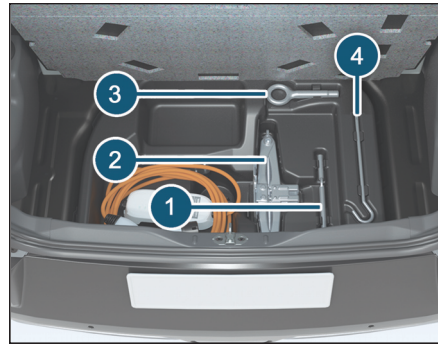
The kit contains items that can be used in case of minor injuries only.

i NOTE

Examine contents of the first aid kit periodically and replenish consumed or expired items.

Tool Kit

Following parts are provided in the Tool kit box in Luggage Compartment.



1. Wheel Spanner
2. Jack (if equipped)
3. Tow hook
4. Jack Handle (if equipped)

i NOTE

The jack should be used only to change wheels. It is important to read the instructions in this section before attempt

ing to use the jack.

Advance Warning Triangle

An advance warning triangle is kept in the luggage compartment. Use advance warning triangle to warn the approaching traffic in case of vehicle break-down or during emergency, where your vehicle could become a potential traffic hazard.



When you press the hazard warning switch, all turn signal lamps will start to blink. Keep the warning triangle at an approximate distance of 50-150 m behind

EMERGENCY AND BREAKDOWN

your vehicle in the same lane of traffic. The reflecting side of the triangle should face the oncoming traffic and it should be free from any obstacles. Remove the advance warning triangle carefully from the bag and assemble. Refer instructions given on the bag.

NOTE

After using the warning triangle tie it firmly and keep it inside the bag to avoid rattling noise.

IN CASE of FLAT TYRE

- Reduce vehicle speed gradually, Avoid sudden steering movement or braking.
- Pay attention to the traffic conditions as you do so.
- Switch on the hazard warning lamps.
- Stop the vehicle on solid, non-slippery and level ground, as far away as possible from traffic.
- Use the Jack on level, hard ground. Avoid changing the wheel on uphill and downhill slopes. Chocks the wheels, if the deflated wheel needs to be changed on slope / ghat area.
- If possible, bring the front wheels into the straight-ahead position.
- Secure the vehicle against rolling away.
- Set the parking brake firmly and shift in to "R" (Reverse) gear on level ground and while vehicle is in downhill position.
- When the vehicle is in uphill position, shift the gear in first gear.

- Switch off the IGN.
- Keep advance warning triangle at a suitable distance behind the vehicle as an indication of breakdown.
- Close all the doors.

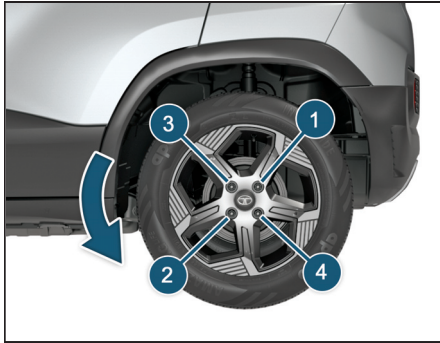
WARNING

If you drive with a flat tyre, there is a risk of the following hazards:

- A flat tyre affects the ability to steer or brake the vehicle.
- You could lose control of the vehicle.
- Continued driving with a flat tyre will permanently damage the tyre and cause excessive heat buildup and possibly a fire. There is a risk of an accident.

Changing Flat Tyre

Loosen the nuts (as indicated) on the wheel in diagonal sequence. Do not unscrew the nuts completely before raising the vehicle using the jack.



Wheel Nut Removal

i NOTE

- *The jack is designed only to raise and hold the vehicle for a short time while a wheel is being changed. It is not suited for performing maintenance work under the vehicle.*


- *Use the jack on level, hard ground. Avoid changing the wheel on uphill and downhill slopes. Chock the wheels, if the deflated wheel needs to be changed on slope / ghat area.*
- *Before raising the vehicle, secure it from rolling away by applying the parking brake.*
- *Do not use wooden blocks or similar objects as a jack underlay.*
- *Do not place your hands and feet or lie under the raised vehicle when it is supported by a jack.*
- *Do not start the vehicle when the vehicle is supported by the jack and never allow passengers to remain in the vehicle.*
- *Do not open or close a door or the tailgate when the vehicle is raised.*

Assemble the Jack handle and wheel spanner (as shown in fig.)

Position the jack vertically and raise it by turning the jack handle clockwise until the jack sits completely on the specified point

and the base of the jack lies evenly on the ground.



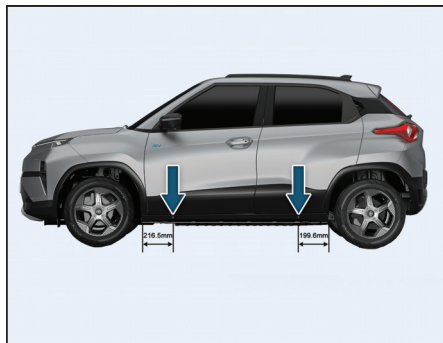
The jacking points  are indicated on sill cover of the vehicle (Refer jacking point location).

i NOTE

The above image is only for reference.

EMERGENCY AND BREAKDOWN

Jack Up Point Location On Vehicle



Jack point and location on vehicle

WARNING

If you do not position the jack correctly at the appropriate jacking point of the vehicle, the jack could tip over with the vehicle raised. There is a risk of injury. Also jack can be damaged.

Continue to raise the jack slowly and smoothly until the tyre clears the ground. Do not raise the vehicle more than necessary.

Remove wheel nuts with the help of wheel spanner and take out flat tyre.

NOTE

Do not place wheel nuts in sand or on a dirty surface. Do not apply oil or grease on it.

Roll the spare wheel into position and align the holes in the wheel studs.

Tighten each nut by hand until the wheel is securely seated on the hub.

Lower the jack completely then tighten the wheel nuts diagonally in opposite sequence one by one using wheel spanner.

Press fit the wheel cover back (if equipped).

Restore all the tools and jack at their respective locations.

Place the flat tyre at spare wheel location

NOTE

- *Do a check and correct the tyre pressure and wheel nuts tightness of the changed wheel at nearest authorised service station. Get the flat tyre repaired at the earliest*
- *Do not jack the vehicle under rear axle.*

PUNCTURE REPAIR KIT OPTION 1 (if equipped)

Introduction

WARNING

Compliance to below instructions is vital to ensure vehicle safety and personal safety. Non-compliance may result in serious injury or death. Damage to tire will affect vehicle handling and lead to loss of overall vehicle control.

- The tire puncture repair kit seals most tire punctures to restore temporary mobility.
- Recommended to use only for passenger car ground tubeless tires only and vehicle tire inflation pressure up to 300kPa (3 bar /43psi).
- The system consists of a compressor and a sealant, and serves to effectively and conveniently seal punctures in car tires caused, for example, by nails or similar foreign objects with a diameter of up to ¼" (6 mm).
- Depending on the type and extent of

tire damage, some tires can only be partially sealed or not sealed at all.

- Loss of tire pressure can affect vehicle handling and vehicle control.
- Drive with caution and avoid making sudden steering or driving maneuvers, especially if the vehicle is heavily loaded or you are towing a trailer.
- The system will provide you with an emergency temporary repair, enabling you to continue your journey to the next vehicle or tire dealer, or to drive a maximum distance of 200 Kms.
- Do not exceed a maximum speed of 80 km/h.
- Keep the Puncture repair Kit out of the reach of children.
- If used for other than its intended purpose, the tire puncture repair Kit may cause severe accident or injury due to the fact that compressed air can act as an explosive or propellant.
- Park your vehicle at the roadside so that you do not obstruct the flow of traffic and you are able to use the Punc-

ture repair Kit without being in danger.

- Engage the hand brake, even if you have parked on a level road, to ensure that the vehicle will not move.
- Do not attempt to remove foreign objects like nails or screws penetrating the tire leave them as it is.
- Always ensure the vehicle is running during the tire puncture repair kit is in use, but not if the vehicle is in an enclosed or poorly ventilated area.
- Never leave the tire puncture repair kit unattended while in use.
- Do not keep the compressor operating for more than 10 minutes otherwise there is a risk of it overheating.
- Replace the sealant bottle with a new one before the expiry date is reached (see bottle label). In case that the sealant is expired the functionality cannot be fully guaranteed. Only use original tire puncture repair kit bottles which are pressure resistant.

EMERGENCY AND BREAKDOWN

WARNING

Do not use the Puncture repair Kit if the tire has already been damaged as a result of being driven underinflated. Do not try to seal damage other than that located within the visible tread of the tire. Do not try to seal damage to the tire's sidewall.

WARNING

TPMS/iTPMS (if equipped) functionality to be checked by TATA MOTORS EV Authorised Service Centre , if any error occurs due to the use of tire puncture repair kit.

Location In Vehicle



In Luggage compartment

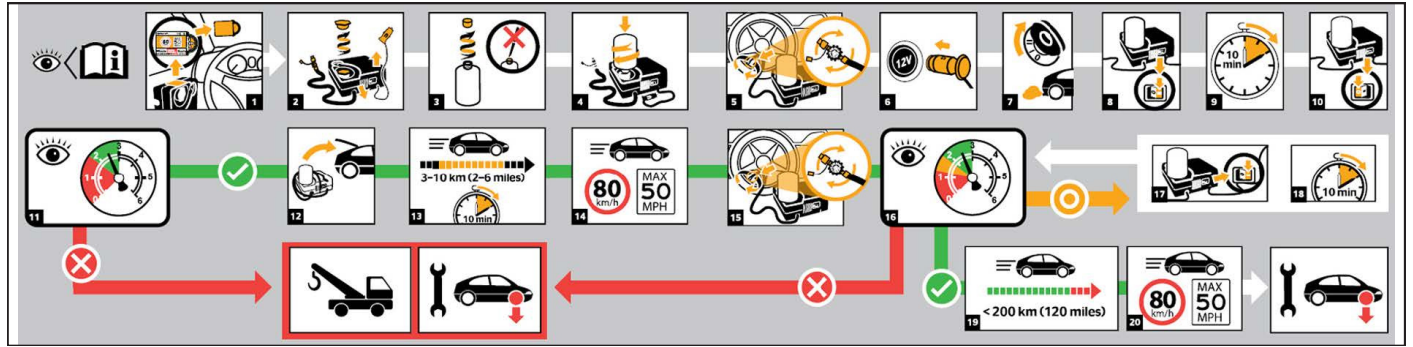
Puncture Repair Kit Removal Process



Remove the two Velcro as shown in figure and take out the puncture repair kit.

EMERGENCY AND BREAKDOWN

Steps



EMERGENCY AND BREAKDOWN

How To Proceed In The Event Of A Tire Puncture

First pump the tire sealant and air into the tire (see Step 1). Immediately there-after, drive a short distance (3-10 km) in order to distribute the seal-ant in the tire. After that check the tire pressure and pump more air into the tire if necessary (see Step 2). Then you can proceed to drive with caution for a maximum distance of 200 kms and at a maximum speed of 80 km/h. First pump the tire sealant and air into the tire (see Step 1). Immediately there-after, drive a short distance (3-10 km) in order to distribute the sealant in the tire. After that check the tire pressure and pump more air into the tire if necessary (see Step 2). Then you can proceed to drive with caution for a maximum distance of 200 kms and at a maximum speed of 80 km/h.

Step 1

1. Take out the hose and power plug with cable out of the tyre puncture repair kit casing. Remove the white cap of T-type connector of Sealant Bottle.
2. Connect the hose pipe of the compressor with T-type connector of sealant bottle. Ensure it is tightly Fitted.
3. Avoid skin contact with the sealant which contains natural rubber latex. Do not open pressure "air release" valve. Use enclosed protective gloves.
4. Install sealant Bottle by rotating clockwise firmly against the bottle holding grooves on the compressor. Remove the white cap of the hose pipe of the sealant bottle.
5. Insert power plug into the 12 volt power socket connection.
6. Start the vehicle in idling (only if the vehicle is outdoors or in a well ventilated area).
7. Press compressor switch to ON Important: When pumping in the sealant through the tyre valve, the pressure

may rise up to 500 KPa (5 bar. 73 psi) but will drop again after about 30 seconds

8. Inflate the tyre to an inflation pressure of minimum 180kPa, (1.8 bar/26 psi) and a maximum of 300kPa (3 bar/43 psi).
9. Remove the sealant bottle from the compressor grooves & tight the white caps on the hose pipe of the sealant bottle as well as T -type connector of the sealant bottle. This avoids unexpected leakage of sealant residue and Lock it.
10. Make sure the puncture repair kit stored safely, but it's still easily accessible, in the vehicle.
11. The compressor will be needed again when you check the tyre pressure.

WARNING

Ensure pump should not be ON for more than 10 min as it may heat up and stop working.

WARNING

Check the sidewall of the tyre prior to inflation. If there are any cracks, bumps or similar damage, do not attempt to inflate the tyre. Do not stand directly beside the tyre while the compressor is pumping. Watch the sidewall of the tyre. If any cracks, bumps or similar damage appear, turn off the compressor and let the air out by means of the pressure “air release” valve. In this case, do not continue to use the tyre.

NOTE

When pumping in the sealant through the tyre valve, the pressure may rise up to 500 kPa (5 bar/73 psi) but will drop again after about 30 seconds.

WARNING

Need to drain fluid from tyre before repair.

Step 2

1. Once a tyre inflation pressure of at least 180kPa (1.8 bar/26 psi) has been reached. Switch the compressor to “0” in order to read the actual tyre pressure from the pressure gauge.
2. Pull the power plug from the 12 volt power socket connection.
3. Slowly unscrew the hose from the tyre valve (sealant residues may escape from the hose) and put the protective cap back onto the hose.
4. Leave the bottle in the holder. This avoids unexpected leakage of sealant residue.
5. Make sure the Puncture repair Kit, the cap of the bottle and the orange cap are stored safely, but are still easily accessible, in the vehicle.
6. The kit will be needed again when you check the tyre pressure.
7. Start and drive for about 3-10 km so that the sealant can seal the damaged area. Do not drive for more than 10 min and not faster than 80 km/h.
8. Stop the vehicle after driving about 3-10 km. Check and where necessary, adjust the pressure of the damaged tyre. Remove the protective cap from the end of the hose. Screw the hose firmly onto the valve of the damaged tyre. Read the tyre pressure from the pressure gauge.
9. If the pressure of the sealant-filled tyre is 130kPa (1.3 bar/19 psi) or more, it must now be adjusted to the pressure specified for your vehicle (Refer tyre pressure sticker pasted on driver door side).
10. Deflate the tyre to the specified pressure using the pressure “air release” valve. Rest of the remaining sealant in the hose might leak out when opening pressure “air release” valve or taking off the protective cap of the hose. Please use protective glove for safety purpose.
11. Once you have inflated the tyre to its correct tyre pressure, switch off the compressor, pull the plug out of the socket, unscrew the hose, fasten the

EMERGENCY AND BREAKDOWN

tyre valve cap and put back on the protective cap of the hose.

12. Leave the bottle in the holder and store the Puncture repair Kit away safely in the vehicle trunk
13. Drive to the nearest workshop to get the damaged tyre repaired and if the tyre repair is not possible it should be removed from the car. Before the tyre is removed from the rim, inform your tyre dealer that the tyre contains sealant.

WARNING

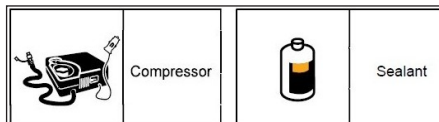
If heavy vibrations, unsteady steering behavior or noises should occur while driving, reduce your speed and drive with caution to a place where it is safe for you to stop the vehicle. Recheck the tyre and its pressure. If the tyre pressure is less than 130kPa (1.3bar, 19 psi) or if there are any visible cracks, bumps or similar damage on the side wall, do not continue to use the tyre.

WARNING

After using the sealant you may drive no faster than 80 km/h and the damaged tyre must be replaced as quickly as possible (within a maximum driving distance of 200 km).

New sealant and replacement parts can be purchased from your authorized repair shop or dealer. Sealant bottles can be disposed with house-hold waste.

For Normal Tire - Checking / Inflation Of Tire Pressure Follow The Below Process



- Remove the puncture repair kit from the luggage area.
- Insert the power plug into the 12V power socket connection and start the vehicle in idling.
- Remove the plug from the tire valve

and screw the inflator hose into the tire valve

- Press the switch to “I” present on the inflator and the motor will start to inflate.
- As specified pressure is achieved then switch to “0” present on the inflator and compressor will turn off.
- Check the tire pressure again. If tire pressure is too high, deflate the tire to the specified pressure using the pressure “air release” valve.
- Remove the inflator hose from the tire valve and plug the tire valve safely.
- Remove the power plug 12V from the power socket and assemble it properly and keep the unit in luggage space again for next use.

NOTE

Remember that emergency road-side tire repair kits only provide temporary mobility. You should consult a tire specialist for advice.

NOTE

New sealant and replacement parts can be purchased from your authorized repair shop or dealer. Sealant bottles can be disposed with household waste.

PUNCTURE REPAIR KIT OPTION 2 (if equipped)

Introduction

WARNING

Compliance to below instructions is vital to ensure vehicle safety and personal safety. Non-compliance may result in serious injury or death. Damage to tire will affect vehicle handling and lead to loss of overall vehicle control.

- The tire puncture repair kit seals most tire punctures to restore temporary mobility.
- Recommended to use only for passenger car ground tubeless tires only and vehicle tire inflation pressure up to 300kPa (3 bar /43psi).
- The system consists of a compressor and a sealant, and serves to effectively and conveniently seal punctures in car tires caused, for example, by nails or similar foreign objects with a diameter of up to 1/4" (6 mm).
- Depending on the type and extent of

tire damage, some tires can only be partially sealed or not sealed at all.

- Loss of tire pressure can affect vehicle handling and vehicle control.
- Drive with caution and avoid making sudden steering or driving maneuvers, especially if the vehicle is heavily loaded or you are towing a trailer.
- The system will provide you with an emergency temporary repair, enabling you to continue your journey to the next vehicle or tire dealer, or to drive a maximum distance of 200 Kms.
- Do not exceed a maximum speed of 80 km/h.
- Keep the Puncture repair Kit out of the reach of children.
- If used for other than its intended purpose, the tire puncture repair Kit may cause severe accident or injury due to the fact that compressed air can act as an explosive or propellant.
- Park your vehicle at the roadside so that you do not obstruct the flow of traffic and you are able to use the Punc-

EMERGENCY AND BREAKDOWN

ture repair Kit without being in danger.

- Engage the hand brake, even if you have parked on a level road, to ensure that the vehicle will not move.
- Do not attempt to remove foreign objects like nails or screws penetrating the tire leave them as it is.
- Always ensure the vehicle is running during the tire puncture repair kit is in use, but not if the vehicle is in an enclosed or poorly ventilated area.
- Never leave the tire puncture repair kit unattended while in use.
- Do not keep the compressor operating for more than 10 minutes otherwise there is a risk of it overheating.
- Replace the sealant bottle with a new one before the expiry date is reached (see bottle label). In case that the sealant is expired the functionality cannot be fully guaranteed. Only use original tire puncture repair kit bottles which are pressure resistant.

WARNING

Do not use the Puncture repair Kit if the tire has already been damaged as a result of being driven underinflated. Do not try to seal damage other than that located within the visible tread of the tire. Do not try to seal damage to the tire's sidewall.

WARNING

TPMS/iTPMS (if equipped) functionality to be checked by TATA MOTORS EV Authorised Service Centre, if any error occurs due to the use of tire puncture repair kit.

Location In Vehicle



In Luggage compartment

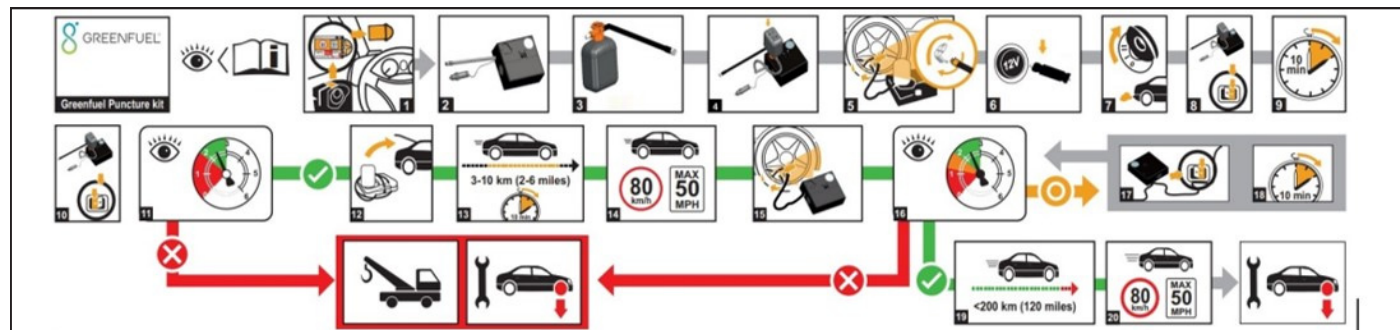
Puncture Repair Kit Removal Process

Remove the two Velcro as shown in figure and take out the puncture repair kit.



EMERGENCY AND BREAKDOWN

Steps



Step 1

1. Take out the hose and power plug with cable out of the puncture repair kit casing. Remove the white cap of T-type connector of Sealant Bottle.
2. Connect the hose pipe of the compressor with T-type connector of sealant bottle. Ensure it is tightly Fitted.
3. Avoid skin contact with the sealant which contains natural rubber latex. Do not open pressure "air release" valve. Use enclosed protective gloves.
4. Install sealant Bottle by rotating clockwise firmly against the bottle holding grooves on the compressor. Remove the white cap of the hose pipe of the sealant bottle.
5. Insert power plug into the 12 volt power socket connection.
6. Start the vehicle in idling (only if the vehicle is outdoors or in a well ventilated area).
7. Press compressor switch to ON Important: When pumping in the sealant through the tyre valve, the pressure may rise up to 500 KPa (5 bar. 73 psi) but will drop again after about 30 seconds
8. Inflate the tyre to an inflation pressure of minimum 180kPa, (1.8 bar/26 psi) and a maximum of 300kPa (3 bar/43 psi).
9. Remove the sealant bottle from the compressor grooves & tight the white caps on the hose pipe of the sealant bottle as well as T -type connector of the sealant bottle. This avoids unexpected leakage of sealant residue and Lock it.
10. Make sure the puncture repair kit stored safely, but it's still easily accessible, in the vehicle.
11. The compressor will be needed again when you check the tyre pressure.

WARNING

Ensure pump should not be ON for more than 10 min as it may heat up and stop working.

WARNING

Check the sidewall of the tyre prior to inflation. If there are any cracks, bumps or similar damage, do not attempt to inflate the tyre. Do not stand directly beside the tyre while the compressor is pumping. Watch the sidewall of the tyre. If any cracks, bumps or similar damage appear, turn off the compressor and let the air out by means of the pressure "air release" valve. In this case, do not continue to use the tyre.

NOTE

When pumping in the sealant through the tyre valve, the pressure may rise up to 500 kPa (5 bar/73 psi) but will drop again after about 30 seconds.

EMERGENCY AND BREAKDOWN

WARNING

Need to drain fluid from tyre before repair.

Step 2

1. Once a tyre inflation pressure of at least 180kPa (1.8 bar/26 psi) has been reached. Switch the compressor to “0” in order to read the actual tyre pressure from the pressure gauge.
2. Pull the power plug from the 12 volt power socket connection.
3. Slowly unscrew the hose from the tyre valve (sealant residues may escape from the hose) and put the protective cap back onto the hose.
4. Leave the bottle in the holder. This avoids unexpected leakage of sealant residue.
5. Make sure the Puncture repair Kit, the cap of the bottle and the orange cap are stored safely, but are still easily accessible, in the vehicle.
6. The kit will be needed again when you check the tyre pressure.
7. Start and drive for about 3-10 km so that the sealant can seal the damaged area. Do not drive for more than 10 min and not faster than 80 km/h.
8. Stop the vehicle after driving about 3-10 km. Check and where necessary, adjust the pressure of the damaged tyre. Remove the protective cap from the end of the hose. Screw the hose firmly onto the valve of the damaged tyre. Read the tyre pressure from the pressure gauge.
9. If the pressure of the sealant-filled tyre is 130kPa (1.3 bar/19 psi) or more, it must now be adjusted to the pressure specified for your vehicle (Refer tyre pressure sticker pasted on driver door side).
10. Deflate the tyre to the specified pressure using the pressure “air release” valve. Rest of the remaining sealant in the hose might leak out when opening pressure “air release” valve or taking off the protective cap of the hose. Please use protective glove for safety purpose.
11. Once you have inflated the tyre to its correct tyre pressure, switch off the compressor, pull the plug out of the socket, unscrew the hose, fasten the tyre valve cap and put back on the protective cap of the hose.
12. Leave the bottle in the holder and store the Puncture repair Kit away safely in the vehicle trunk
13. Drive to the nearest workshop to get the damaged tyre repaired and if the tyre repair is not possible it should be removed from the car. Before the tyre is removed from the rim, inform your tyre dealer that the tyre contains sealant.

WARNING

If heavy vibrations, unsteady steering behavior or noises should occur while driving, reduce your speed and drive with caution to a place where it is safe for you to stop the vehicle. Recheck the tyre and its pressure. If the tyre pressure is less than 130kPa (1.3bar, 19 psi) or if there are any visible cracks,

EMERGENCY AND BREAKDOWN

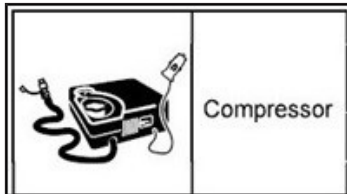
bumps or similar damage on the side wall, do not continue to use the tyre.

WARNING

After using the sealant you may drive no faster than 80 km/h and the damaged tyre must be replaced as quickly as possible (within a maximum driving distance of 200 km).

New sealant and replacement parts can be purchased from your authorized repair shop or dealer. Sealant bottles can be disposed with house-hold waste.

For Normal Tire - Checking / Inflation Of Tire Pressure Follow The Below Process



- Remove the puncture repair kit from the luggage area.
- Insert the power plug into the 12V power socket connection and start the vehicle in idling.
- Remove the plug from the tire valve and screw the inflator hose into the tire valve
- Press the switch to "1" present on the inflator and the motor will start to inflate.
- As specified pressure is achieved then switch to "0" present on the inflator and compressor will turn off.
- Check the tire pressure again. If tire pressure is too high, deflate the tire to the specified pressure using the pressure "air release" valve.
- Remove the inflator hose from the tire valve and plug the tire valve safely.
- Remove the power plug 12V from the

power socket and assemble it properly and keep the unit in luggage space again for next use.

NOTE

Remember that emergency road-side tire repair kits only provide temporary mobility. You should consult a tire specialist for advice.

NOTE

New sealant and replacement parts can be purchased from your authorized repair shop or dealer. Sealant bottles can be disposed with household waste.

EMERGENCY AND BREAKDOWN

TOWING

Precautions During Vehicle Towing with EPB

Before towing please ensure EPB is not engaged as it can damage Brake pads and Brake components during vehicle towing.

1. EPB should be manually released if battery of the vehicle is healthy during towing and Ignition should be kept in ON state till vehicle reaches to TATA MOTORS EV Authorised Service Centre
2. If vehicle battery is not in healthy state during vehicle towing external power is required for manual release of EPB and ignition should be ON till vehicle reaches to TATA MOTORS EV Authorised Service Centre
3. If it is not possible to keep the ignition ON till vehicle reaches to service center then keep EPB button pressed in release position, Brake paddle pressed and turn off the ignition this will avoid auto engagement of EPB during switching off the ignition.

NOTE

- *In case of vehicle is power down EPB cannot be released, External supply is necessary to release the EPB.*
- *It is not recommended to touch/remove any component of Rear calipers to disengage the EPB as it will damage the caliper Components permanently.*

WARNING

DO NOT jump start the vehicle, since it is an EV. If the 12V battery is completely discharged, contact the nearest TATA MOTORS EV Authorised Service Centre

Guidelines (Do's & Don'ts)

When towing a break down vehicle, certain precautions and procedures must be taken to prevent damage to the vehicle and/or components. Failure to use standard towing precautionary measures when lifting or towing a break down vehicle could

result in an unsafe operating condition.

To correctly tow and prevent accidental damage to your vehicle, take help of a TATA MOTORS EV Authorised Service Centre or a commercial tow-truck service.

NOTE

Make sure that the parking brake is released; vehicle is in neutral and steering wheel is unlocked. The power steering functions only when vehicle is running. Hence, during towing the steering efforts will be more.

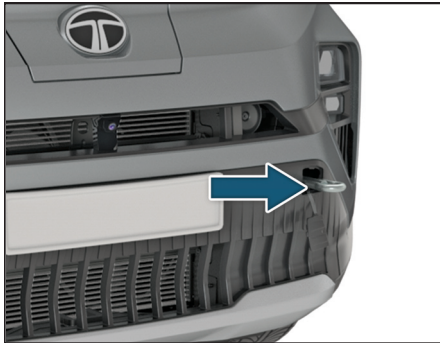
WARNING

- Do not get under your vehicle after it has been lifted by a tow truck.
- For towing a vehicle, the best way is to use a wrecker. Alternatively use a rigid tow bar.
- Switch 'ON' the hazard warning indicators of both the vehicles to warn other road users.
- Limit the speed to 20-30 kmph.

EMERGENCY AND BREAKDOWN

- In case of brake failure, use the parking brake to control the vehicle.
- Fasten the tow rope or tow bar at the towing eyes. Otherwise, the vehicle could be damaged.
- When towing, pull away slowly and smoothly. If the tractive power is too high, the vehicles could be damaged.

Tow Hook Fitment



- Open the tailgate and remove tow hook from the tool kit.

- Open the tow hook cover provided on the front bumper by pressing it at the bottom part and simultaneously pulling it at the top (as shown in fig).
- Screw in and tighten the tow hook in clockwise direction.
- After towing, remove the towing hook and press fit the cover properly.
- Place the towing hook in the vehicle tool kit.

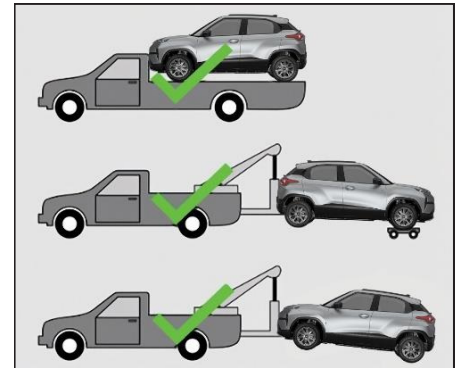
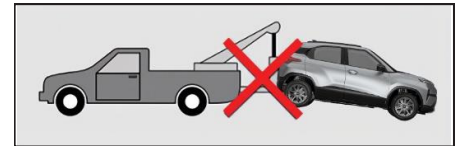
Recommended Towing

In case of break down, we recommend that your vehicle be towed with the driving wheels off the ground or place the vehicle on a flatbed truck as shown.

WARNING

- Do not tow your vehicle with the front wheels on the ground or four wheels on the ground (forward or backward), as this may cause serious damage to the transmission.
- When towing with the rear wheels on the ground or on towing dollies, place the ignition switch in the 'ACC'

or 'ON' position, and secure the steering wheel in the straight-ahead position with a rope or similar device.



EMERGENCY AND BREAKDOWN

FUSES

Your vehicle has fuse boxes at three locations.

The vehicles electrical circuits have fuses to protect the wiring from short circuits or sustained overload.



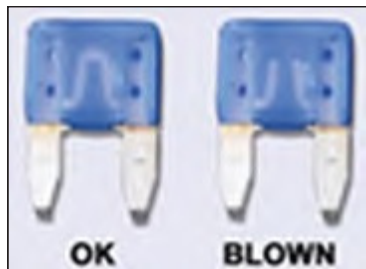
1. Battery Mounted Fuse Box.
2. Motor Compartment Fuse Box.
3. Cabin Compartment Fuse Box.

Checking And Replacing Fuses

If any electrical unit in your vehicle is not functioning, check the fuses first.

Please follow the steps below that will guide you to check and replace them.

- Apply parking brake
- Switch off all electrical accessories.
- Turn the ignition key to the 'LOCK' position.
- In the fuse box, identify the defective fuse from its melted wire.



- Remove the defective fuse by "fuse puller". The fuse puller and spare fuses are provided in the motor compartment fuse box.
- Defective fuses must be replaced with fuses of same rating, which you can recognize by color and value.

NOTE

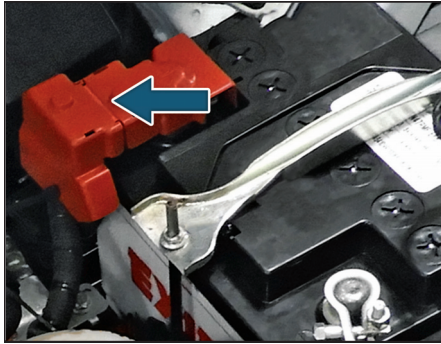
Always make sure that the spare fuses are added.

- Make sure that all other fuses are pressed firmly in position.
- If a newly inserted fuse also blows, have the cause traced and rectified at nearest TATA MOTORS EV Authorised Service Centre immediately.

WARNING

- If you manipulate or bridge a faulty fuse or if you replace it with a fuse with higher amperage, the electric cables could be overloaded. This could result in a fire. There is a risk of an accident and injury.
- Always replace faulty fuses with the specified new fuses having the correct amperage.

Battery Mounted Fuse Box



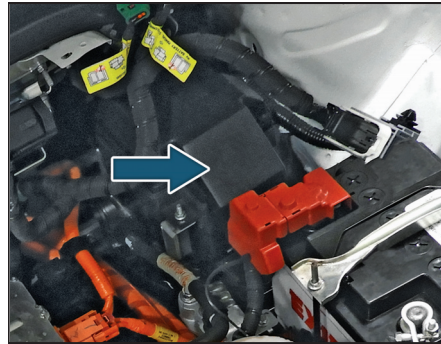
WARNING

If fuse box cover is removed for any reason, it should be refitted properly in its original position.

NOTE

The fuse box layout is for reference purpose only. Please refer the sticker provided inside the fuse box cover.

Motor Compartment Fuse Box



EMERGENCY AND BREAKDOWN

Under Bonnet Fuse Details			
Fuse No.	Ratings (Amp)	Fuse Type	Description
F1	60A	JCASE	COCKPIT F/B SUPPLY
F2	40A	JCASE	COOLING FAN 1 (FAST)
F3	5A	MINI	CENTER LAMP
F4	-	-	-
F5	10A	MINI	BMS POWER_BATT
F6	10A	MINI	CCS CHARGING PORT FLAP
F7	5A	MINI	VCU_KP SUPPLY_BATT
F8	-	-	-
F9	40A	JCASE	EV POWERTRAIN
F10	60A	JCASE	EPAS
F11	25A	JCASE	VACUUM PUMP RELAY
F12	60A	JCASE	UNDER BONNET F/R BOX
F13	30A	MINI	MAIN RELAY
F14	5A	MINI	RNDS SWITCH/CHARGER GUN LOCK UNLOCK
F15	25A	MINI	ABS ECU / ESP (SOL.) BATT
F16	15A	MINI	HORN BATT
F17	10A	MINI	BRAKE LAMP BATT
F18	40A	JCASE	ABS / ESP PUMP
F19	60A	JCASE	INTERIOR F/B1 BATT
F20	25A	JCASE	Cooling Fan(Slow)

EMERGENCY AND BREAKDOWN

Under Bonnet Fuse Details			
Fuse No.	Ratings (Amp)	Fuse Type	Description
F21	-	-	-
F22	30A	MINI	VCU
F23	10A	MINI	3 in 1 combo
F24	5A	MINI	ABS ECU IGNITION / ESP IGN
F25	5A	MINI	E-DRIVE/ HV BATT RELAY
F26	10A	MINI	OBD_BATT (FOR PROTO ONLY)
F27	5A	MINI	PT RELAY CONTROL
F28	5A	MINI	CHILLER SOLENOID
F29	5A	MINI	EVAPORATOR SOLENOID
F30	20A	MINI	FRONT WIPER MOTOR
F31	-	-	-
F32	5A	MINI	E-DRIVE BATT
F33	5A	MINI	AC compressor
F34	10A	MINI	H/L LOW BEAM LHH
F35	10A	MINI	REVERSE LAMPS
F36	10A	MINI	TRACTION COOLANT PUMP_BATT
F37	10A	MINI	HV BATTERY COLLING PUMP_BATT
F38	10A	MINI	H/L LOW BEAM RH

EMERGENCY AND BREAKDOWN

Relay No.	Function	Fuse Rating
R1	IGNITION RELAY	40A
R2	VCU MAIN RELAY	40A
R3	COOLING FAN FAST 1	40A
R4	COOLING FAN FAST 2	40A
R5	VACUUM PUMP RELAY	40A
R6	FRONT WIPER RLY	20A
R7	COOLING FAN SLOW	20A
R8	INT WIPE/ WIPER ON-OFF	20A
R9	DUAL HORN RLY	20A
R10	COOLING PUMP _BATT	20A
R11	HEAD LAMP LOW RLY	20A
R12	-	-
R13	HV BATT KP ALIVE RELAY	20A
R14	-	-
R15	E-DRIVE BATTERY SUPPLY RLY	20A
R16	-	-
R17	-	-
R18	LID UNLATCH RELAY	20A
R19	REVERSE LAMP RELAY	20A

EMERGENCY AND BREAKDOWN

Accident Disconnect Fuse

In case of an accident, to disconnect the high voltage battery from the rest of the high voltage electrical components, remove the cover of the fuse and pull out the accident disconnect fuse. The fuse can be identified with a yellow label.

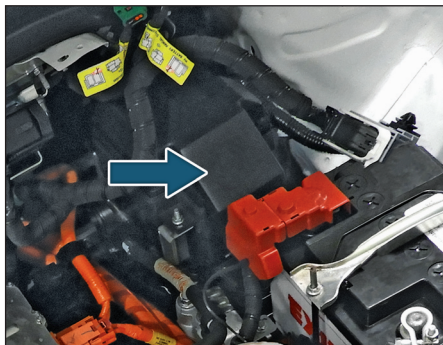
WARNING

In case of Accident/Emergency/Crash, the rescuer or first emergency responder may be prone to Electric Hazard.

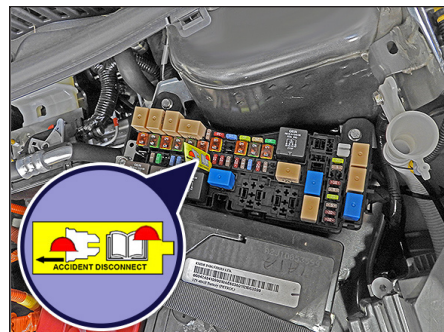
To avoid the Electric hazard, the Power supply to Battery Management System must be disconnected.

Follow the steps below to disconnect the power supply from the battery management system:

- Open the fuse box cover located under the bonnet behind the 12V battery without touching any other High Voltage Components.



- Remove the Accident Disconnect 10A fuse. The fuse puller and spare fuses are provided in the motor compartment fuse box
- The 10A fuse labelled in yellow color as shown in image.



WARNING

If Fuse box cover is removed for any reason, it should be refitted properly at its original position.

NOTE

The fuse box layout is for reference purpose only. Please refer the sticker provided inside the fuse box cover.

Cabin Compartment Fuse Box Cover Removal Procedure

Fuse box is located inside the cover below

steering column. To access the fuse box, remove cover as per procedure given below.

1. Fuse box cover is mounted on dash board with the help of lugs at the top and bottom of the cover from inside.



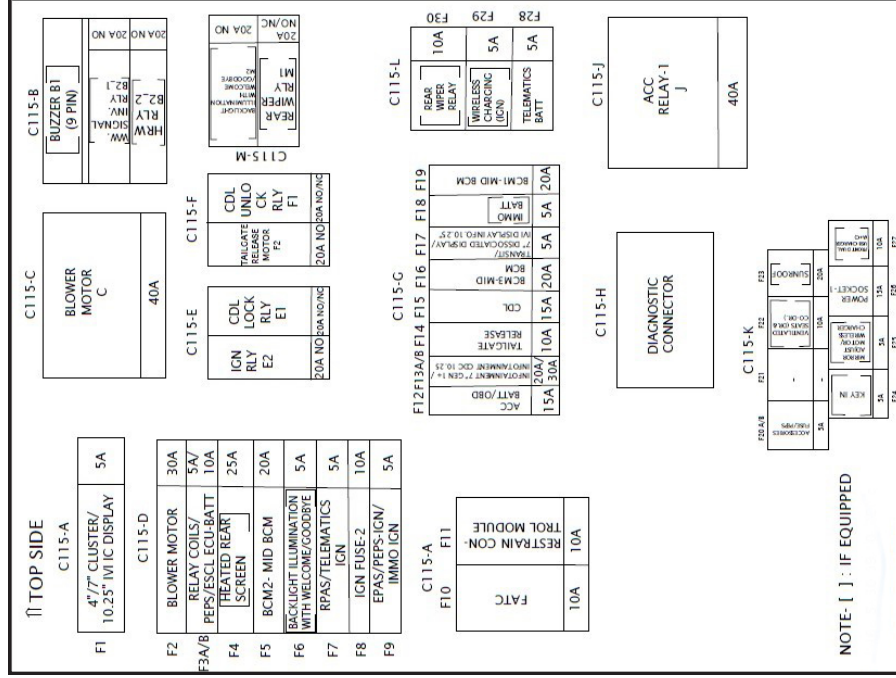
2. To remove the cover, gently pull the cover from upper side that the lugs get disengaged.

Re-fitment Procedure

Align bottom lugs and push upper part with respective slots on dash board and press the cover firmly.

EMERGENCY AND BREAKDOWN

Fuses - Cabin Compartment



Note: Please refer fuse box sticker on vehicle for more clarity.

EMERGENCY AND BREAKDOWN

Cabin Compartment Fuse Box Details			
Fuse No	Ratings (Amp)	Fuse Type	Description
F1	5A	MINI	4"/7" CLUSTER/10.25" IVI IC DISPLAY
F2	30A	MINI	BLOWER MOTOR
F3A	5A	MINI	RELAY COILS
F3B	10A	MINI	PEPS/ESCL ECU-BATT
F4	25A	MINI	HEATED REAR SCREEN
F5	20A	MINI	BCM2- MID BCM
F6	5A	MINI	BACKLIGHT ILLU.WITH WELCOME/GOODBYE
F7	5A	MINI	RPAS/TELEMATICS IGN
F8	10A	MINI	IGN FUSE-2
F9	5A	MINI	EPAS/PEPS-IGN/IMMO IGN
F10	10A	MINI	FATC
F11	10A	MINI	RESTRAINTS CONTROL MODULE
F12	15A	MINI	ACC BATT/OBD
F13A	20A	MINI	INFOTAINMENT 7"GEN 1
F13B	30A	MINI	INFOTAINMENT CDC 10.25
F14	10A	MINI	TAILGATE RELEASE
F15	15A	MINI	CDL
F16	20A	MINI	BCM3-MID BCM
F17	5A	MINI	TRANSIT/7" DISS. DIS./IVI DISPLAY INFO 10.25"
F18	5A	MINI	IMMO BATT

EMERGENCY AND BREAKDOWN

Cabin Compartment Fuse Box Details			
Fuse No	Ratings (Amp)	Fuse Type	Description
F19	20A	MINI	BCM1-MID BCM
F20A	5A	MINI	ACCESSORIES FUSE
F20B	5A	MINI	PEPS
F21	-	-	-
F22	10A	MINI	VENTILATED SEATS (DR.& CO-DR.)
F23	20A	MINI	SUNROOF
F24	5A	MINI	KEY IN
F25	5A	MINI	MIRROR ADJUST MOTOR /WIRELESS CHARGER
F26	15A	MINI	POWER SOCKET-1
F27	10A	MINI	FRONT DUAL USB CHARGER (A+C)
F28	5A	MINI	TELEMATICS BATT
F29	5A	MINI	WIRELESS CHARGING (IGN)
F30	10A	MINI	REAR WIPER

EMERGENCY AND BREAKDOWN

Cabin Compartment Fuse Box Relay Details			
Relay No	Ratings (Amp)	Relay Type	Load Passed
C115-B1	NA	BUZZER RELAY	BUZZER
C115-B2	20A	MICRO RELAY N/O	WW. SIGNAL INV. RLY
	20A	MICRO RELAY N/O	HRW RLY
C115-C	40A	MINI RELAY N/O	BLOWER MOTOR
C115-E	20A	MICRO RELAY NO-NC	CDL LOCK RLY
	20A	MICRO RELAY N/O	IGN RLY
C115-F	20A	MICRO RELAY NO-NC	CDL UNLOCK RLY
	20A	MICRO RELAY N/O	TAILGATE RELEASE MOTOR
C115-J	40A	MINI N/O	ACC RELAY-1
C115-M	20A	MICRO RELAY NO-NC	REAR WIPER RLY
	20A	MICRO RELAY N/O	BACKLIGHT ILLU.WITH WELCOMW/GOODBYE

EMERGENCY AND BREAKDOWN

If An Accident Occurs...

- If your vehicle is drivable, park your vehicle off the road; rotate the gear selector knob to “N” and apply the parking brake.
- If not drivable do not try to start the vehicle. Rotate the gear selector knob to N and apply the parking brake.
- Roll down the windows and open the door locks if possible. If the ‘Ready’ message does not come in the instrument cluster, do not try to switch ON the supply by pressing the Start/Stop button.
- If there is no electrical supply, at-least try to unlock single door manually.
- If the vehicle ‘Ready’ message flashes in the instrument cluster, press the Start/Stop button to turn off the supply, and ensure ‘Ready’ message goes off to verify the high-voltage system is disconnected.
- De-latch the bonnet from inside the cabin by pulling the lever to open it.
- If the lever is not reachable, do not

spend time to de-latch the bonnet.

- Come out of the vehicle and move the smart key at least 2 meters away from the vehicle to avoid any accidental restart or activation of high voltage systems.
- Try to evacuate the occupants from inside of the vehicle.
- Secure vehicle by barricading it, without touching the vehicle.
- Inform the TATA MOTORS Roadside-Assistance immediately.
- Do not touch the vehicle. Keep a safe distance.

WARNING

- Do not touch electric wires that may become exposed from inside or outside the vehicle, high voltage electric wires (orange), connectors and any exposed electric components and devices. Doing so may result in electric shock and lead to injuries or even death.

- If you observe any coolant leaks and rupture in refrigerant lines, do not drive the vehicle and contact TATA MOTORS Roadside Assistance.
- If the vehicle switches off after an accident, come out of the vehicle immediately without touching any metal parts.
- Leaks or damage to the Li-ion battery may result in a fire. If you discover them, contact emergency services immediately. Never touch the fluid leaked inside or outside the vehicle. If the fluid contacts with your skin or eyes, wash it off immediately with a large amount of water or saline solution and receive immediate medical attention to help avoid serious injury.
- If water enters inside the vehicle: If your vehicle is flooded or if water has soaked the carpets, you should not try to start the vehicle. Never touch the high voltage cables, con

nectors and package modules, because an electric shock may occur causing injury or death. (High voltage components are orange in colour)

- If a submersion in water occurs: Do not touch your vehicle, if the vehicle has been submerged in water. The high voltage battery may cause shock or may catch fire. Immediately contact the authorities and advise them of the condition of your vehicle and that an electric vehicle is involved.

If a small scale fire occurs, use a fire extinguisher (C, ABC, BC) that is meant for electrical fires. If it is impossible to extinguish the fire in the early stage, remain a safe distance from the vehicle and immediately call the authorities. Also, advise them that an electric vehicle is involved.

When approaching a high voltage vehicle in a situation of fire, rescue or recovery, follow the standard rule:

- Always assume the high-voltage sys-

tem is live in the vehicle.

- Only High Voltage System trained personnel with necessary high voltage PPEs (hand gloves, electrical safety shoes, etc.,) should access and analyse the EV after all occupants are safely evacuated.

Emergency Shut OFF System

When vehicle detects any fault in HV system, it activates the emergency shut OFF for safety purpose. Even if the gear knob is in Drive mode, the system may shut-OFF suddenly. In this case, contact the nearest TATA MOTORS EV Authorised Service Centre to rectify the issue.

In Case of Emergency

If the vehicle stalls at a crossroad or crossing, rotate the rotary knob to N (Neutral) position and then push the vehicle to a safe place

If The Vehicle Stalls While Driving

- Reduce your speed gradually, keeping a straight line. Move cautiously off the road to a safe place.
- Turn on the hazard lamps.
- Try to start the vehicle again. If your vehicle will not start, contact TATA MOTORS EV Authorised Service Centre or seek other qualified assistance.
- Since this vehicle runs on electric power, it generates little sound. Be aware of your driving environment and

EMERGENCY AND BREAKDOWN

drive safely.

- After you park the vehicle or while you are waiting at a traffic light, check whether there are kids or obstacles around the vehicle.
- Check if there is something behind the vehicle when driving in reverse. Pedestrians may not hear the sound of the vehicle.

BULB SPECIFICATIONS

Sn.	Description	Rating	Type	Qty.
1	TAIL/POSITION	6.5 LED (HV) 12V,5W	Domi LED DWA -HKG27 (HV) P21W/5W (LV)	2
2	STOP LAMP	5.76 LED (HV) 12V,21W(LV)	Domi LED DWA -HKG27 (HV) P21W/5W (LV)	2
3	REVERSE LAMP (TAIL LAMP) (Option - 1)	12V,16W	W16W	2
4	REAR TURN	12V,21W	WY21W	2
5	HMSL	12V, 5W	W5W	5
6	GLOVE BOX LAMP	12V, 5W	W5W	1
7	REVERSE LAMP (TAIL LAMP) (Option - 2)	12V, 21W	P21W	1
8	PUDDLE LAMP	12V, 5W	W5W	2
9	LUGGAGE COMPART- MENT LAMP	12V, 5W	W5W	1

EMERGENCY AND BREAKDOWN

24 X 7 ROADSIDE ASSISTANCE

Dear Customer,

It is our responsibility and our endeavor to ensure that you have our complete service backup if ever, wherever and whenever you need the same. When you have a road network that spans wide area, the probability of a breakdown happening within hailing distance of a TATA MOTORS EV Authorised Service Centre is very low.

It is precisely for this reason, we have tied up with TVS AA, who will provide breakdown assistance including towing to the nearest TATA MOTORS EV Authorised Service Centre through their Authorized Service Providers (ASP).

The 24X7 On Roadside Assistance Program shall be automatically available to your vehicle for the duration of Warranty period. The program shall also be available, if you avail the same post warranty.

Response Time ** for the On Roadside Assistance Program

Within City Limits	60 minutes
On State or National Highways	90 minutes
Ghat Roads and other places	120 minutes +/-
States of North-East, J&K and Himachal	Same Day (Within 24 Hrs)

** (The response time will depend on the location, terrain, traffic density and the time of the day.)

Standard Procedure When Calling For Roadside Assistance In Case Of A Breakdown

- Dial the toll free help line number – **1800 209 8282**
- Identify your vehicle with the Vehicle chassis number that is available in the Owner's Manual.
- Explain your exact location with landmarks and tell us about the problem you face with the vehicle.

- Park your vehicle on the edge of the road, open the bonnet and put on the hazard warning signal.
- Place the advance warning triangle supplied with the vehicle approx. 3 m from the vehicle in the direction of on-coming traffic.



Coverage Under 24 X 7 Roadside Assistance Program

I. The **24x7 Roadside Assistance** Program Service covers the following services on your vehicle during warranty period.

- Wheel change through spare wheel.
- Re-opening the vehicle in cases of key lock out.
- Rectification of electrical problems related to battery, fuses etc.
- On spot repairs for complaints repairable at site. ^
- Vehicle to vehicle towing or winching & towing for non-accident cases up to the nearest TATA MOTORS EV Authorized Dealer/Service Center. Towing charges at actual cost beyond the same to be paid to the ASP in cash/online. (Any ferry or toll charges levied in relation to the vehicle being towed to be paid by the customers in actuals in cash/online).

For accident cases, towing charges to be borne by the customer.

II. The **24x7 Roadside Assistance** Program coverage on availing the 24X7 policy, post warranty is upto maximum of 6 instance of assistance in one year for both the plans- Basic and Premium. In the premium plan, this includes 2 instances of towing up to the nearest TATA MOTORS

EV Authorised Service Centre.

Exclusions

24 X 7 Roadside Assistance Program does not apply to

- Cost of parts consumables and labor for such repairs not covered under warranty*. These charges are to be settled with ASP in cash/online.
- Toll or ferry charges paid by ASP in reaching to the breakdown site to be settled with ASP in actuals in cash/online.
- Cases involving accident, fire, theft, vandalism, riots, lightening, earthquake, windstorm, hail, tsunami, unusual weather conditions, other acts of God, flood, etc.
- Vehicles that are unattended, unregistered, impounded or abandoned.
- Breakdown/defects caused by misuse, abuse, negligence, alterations or modifications made to the vehicle.
- Lack of maintenance as per the maintenance schedule as detailed in the owner's manual.

- Cases involving racing, rallies, vehicle testing or practice for such events.

Disclaimer

- The Service is not available in Lakshadweep. **The reach time is indicative & the actual reach time will be conveyed by the call center at the time of breakdown call.
- The reach time can vary depending on the traffic density & time of the day.
- The reach time indicated does not account for delays due to but not limited to acts of God, laws, rules & regulations for time being in force, orders of statutory or Govt. authorities, industrial disputes, inclement weather, heavy down pour, floods, storms, natural calamities, road blocks due to accidents, general strife and law & order conditions viz. fire, arson, riots, strikes, terrorist attacks, war etc.
- ^ On spot repairs at breakdown site shall depend on nature of complaints & will be as per the discretion of the ASP.
- * The decision for free of charge re-

EMERGENCY AND BREAKDOWN

pairs will be as per the warranty policy & procedures of TATA PASSENGER ELECTRIC MOBILITY LTD. and as per the interpretation of the same by ASP. You will be duly informed by the ASP & call center for the change applicable if any.

- All charges wherever applicable need to be settled directly with the ASP.

Exclusion of Liabilities

- It is understood that TATA MOTORS shall be under no liability whatsoever in respect of any loss or damage arising directly or indirectly out of any delay in or non-delivery of, defect/deficiency in service/parts provided by ASP.
- In case vehicle cannot be repaired on-site, customers are advised to use the towing facility for taking their vehicle to the nearest TATA MOTORS EV Authorised Service Centre only. In no condition shall the vehicle be towed to any TATA MOTORS EV Authorised Service Centre. TATA MOTORS will not be responsible for any repairs carried out in

such unauthorized workshop.

- Customer are advised to take acknowledgment from the ASP for the list of accessories/extra fittings and other belongings in the vehicle as well as the current condition related to dents/scratches breakages of parts/fitments of the vehicle at the time of ASP taking possession of the vehicle & to verify these items when delivery is taken back by them, Claim for loss of or damage to items, if any should be taken up with ASP directly. TATA MOTORS shall not be responsible for any such claims, damages/loss or any deficiency of service of the ASP.
- Vehicles will be handled, repaired & towed as per the customer's risk & TATA MOTORS shall not be liable for any damages / claims as a result of the same.
- Services entitled to the customers can be refused or cancelled on account of abusive behavior, fraudulent representation, malicious intent and refusal to pay the charges for any charges re-

lated services and spare parts during service or on previous occasions on part of the customer.

- On site repairs may be temporary in nature. The completion of repairs does not certify the road worthiness of the vehicle. The customer is advised to ensure temporary repairs carried out on-site is followed by permanent repairs at a TATA MOTORS EV Authorised Service Centre at the earliest. Terms and conditions and service coverage, exclusions etc. are subject to change without notice.

TECHNICAL SPECIFICATIONS

LUBRICANT SPECIFICATIONS

Use following genuine fluids, coolants and lubricants recommended for optimum performance of your vehicle.

Item	Specification	Company	Brand	Qty.
Coolant (Pre-mixed) (Antifreeze agent +Soft water 40:60 ratio)	Class II/JIS K2234 TATA SS7700S1	SUNSTAR CCI	Golden Cruiser LLC 2200NP	BCS 4.6 L TCS 3.5 L
		IOCL	TATA MOTORS GENUINE COOLANT KOOL PLUS	
Transaxle Oil	Bot 350M SAE 75W	Castrol	Castrol	Option I - 0.9 L Option II - 1.3 L
Brake Fluid	DOT 4	PETRONAS	PETRONAS TATA MOTORS Genuine Brake Oil DOT 4S	650 ml
		Sunstar CCI	Golden Cruiser TATA Genuine Brake Fluid (DOT4)	
		CASTROL	Optional - CASTROL-Universal Brake Fluid DOT 4	
Refrigerant	R-134a	-	-	540±20 gms
AC Compressor Oil	ZEROL ESTER 68 HYBRID oil	Shrive	ZERO ESTER 68H	150±10 ml
Sunroof Grease	MULTEMP 2C194	—	—	As required

TECHNICAL SPECIFICATIONS

VEHICLE SPECIFICATIONS

Parameter	Punch EV
Powertrain	
Battery	Option I - 35 kWh Li-ion Option II - 25 kWh Li-ion
Electric motor	Permanent magnet synchronous motor
Nominal voltage	320 V
Maximum power, kW	Option I - 90 kW Option II - 60kW
Maximum torque, Nm	Option I - 190 Nm Option II - 114 Nm
Transaxle	
Model and Type	Electric Vehicle Transaxle
No. Of gears	Single speed, 1 Forward Drive + 1 Reverse Drive
Steering	
Type	Column Mounted Electric Power Assisted Steering System
Brakes	
Brakes	Option I - Front (Disc); Rear (Disc) Option II - Front (Disc); Rear (Drum)
Parking brake	Option I - Automatic Parking Brake Option II - Cable Operated Mechanical (Variable Lever Ratio)
Shock absorber	
Front and Rear	Double acting telescopic type; Hydraulic gas filled

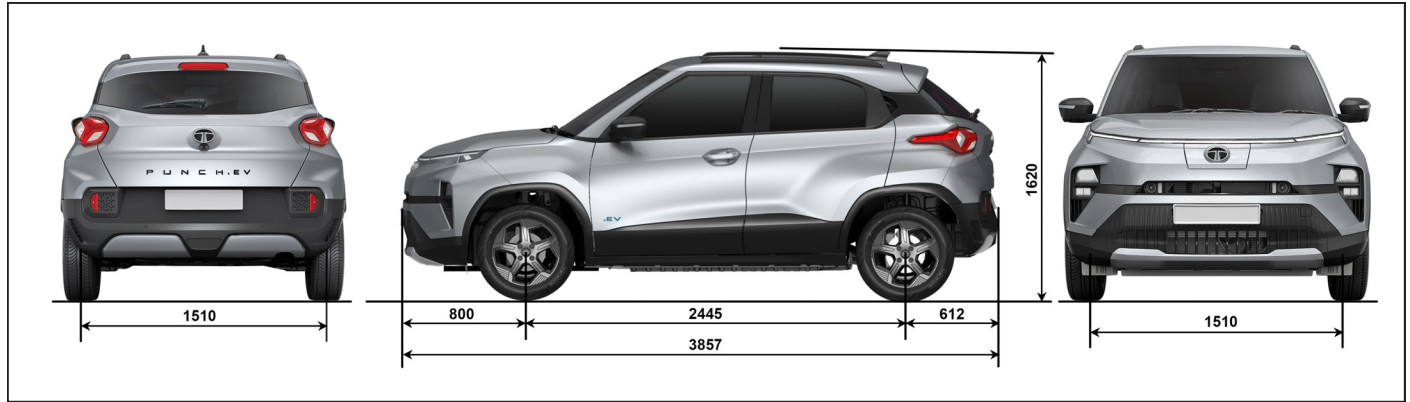
TECHNICAL SPECIFICATIONS

Parameter	Punch EV
Suspension	
Front	Independent, lower wishbone , Mcpherson strut with coil spring
Rear	Semi-Independent twist beam with coil spring and shock absorber
Wheels & Tyre	
Tyres	Option I :195/60 R16 (Radial-Tubeless); Option II :185/70 R15 (Radial-Tubeless);
Wheel rims	Option I: 5.5J x 15"Std. steel wheel Option II: 5.5J x 15" Hyper style steel wheel Option III: 6J x 16" Std. steel wheel Option IV: 6J x 16" Hyper style steel wheel Option V :6J x 16" Alloy wheel
Cab / Body	
Type	Steel Monocoque Body
Electrical System	
System voltage	12 Volts
Auxiliary battery	12V DIN 40 Ah
Main Chassis Dimension (in mm)	
Wheel base, mm	2445
Track front, mm	1510
Track rear, mm	1510
Overall length, mm	3857

TECHNICAL SPECIFICATIONS

Parameter	Punch EV
Overall height, mm	Unladen - 1633
Max. Width, mm	1742
Ground clearance, mm	Laden - 155
Performance	
Max. Speed	Option I -140 Kmph, Option II - 110 Kmph
Max. Recommended grad ability	Option I -17.85 Degrees, Option II - 15.48 Degrees
Minimum Turning Circle Dia. in meter as per IS:12222	10m
Minimum Turning Clearance circle dia. in meters as per IS:12222	10.65 m
Weight	
Gross vehicle weight (Laden), kg	1627 - 1770
Kerb weight (unladen), kg	1217 - 1360

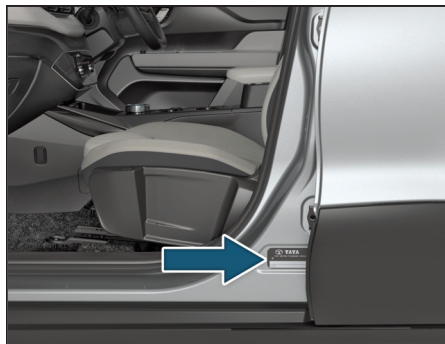
VEHICLE DIMENSIONS



NOTE: Dimensions are in mm unladen condition

TECHNICAL SPECIFICATIONS

AGGREGATE IDENTIFICATION



VIN plate near co-driver seat



Chassis No. punching near driver seat

SERVICE INSTRUCTIONS

The **TATA PUNCH EV** has been manufactured to give you economical and trouble free performance. To achieve this, please follow the instructions as stated.

Your vehicle is entitled to three free services (labour only). The free service coupons are attached to the sales invoice. Please present these coupons to the servicing dealer while availing free services.

1st free service - At 1000-2000 kms. OR 2 months, whichever is earlier.

2nd free service - At 7000-8000 kms. OR 6 months, whichever is earlier.

3rd free service - At 14500-15500 kms. OR 12 months, whichever is earlier.

All services other than free services are chargeable.

Servicing of the vehicle can be done at any TATA MOTORS EV Authorised Dealer Workshop or TATA MOTORS EV Authorised Service Centre (TASC).

Warranty claims can be settled by any TATA MOTORS EV Authorised Dealer Workshop or TATA MOTORS EV Authorised Service Centre (TASC).

MAINTENANCE AND CARE

SERVICE SCHEDULE

Sr. No	Operation	Km	Pdi	1.5k	7.5k	15k	22.5k	30k	37.5k	45k	52.5k	60k	67.5k	75k	82.5k	90k	97.5k	105k	112.5k	120k	127.5k	135k	142.5k	150k
		Months	0	2	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
General																								
1	Wash the vehicle & Clean Radiator Fins	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
2	Check & Top up Fluids (If required): Transaxle Oil, Coolant, Brake Fluid, LV Battery Electrolyte, Wind Screen washer fluid	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
3	Check HV Battery box under the vehicle for cracks/leakages	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
4	Inspect and clean (If required) HV Battery breather plug	Every Service		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
5	Check all the HV cables for looseness, cuts, wear & tear	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

MAINTENANCE AND CARE

Sr. No	Operation	Km	Pdi	1.5k	7.5k	15k	22.5k	30k	37.5k	45k	52.5k	60k	67.5k	75k	82.5k	90k	97.5k	105k	112.5k	120k	127.5k	135k	142.5k	150k	
		Months	0	2	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120	
6	Clean Charging socket area properly and compressed air need to be used to clean dust around hing area of Charging Port Housing lid.	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
7	Inspect cooling systems (Battery cooling system (BCS) and Traction cooling system (TCS))	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
8	Change coolant (Battery cooling system (BCS) and Traction cooling system (TCS))	# 60K/36M										•								•					
9	Check and Capture all DTC's Clear all faults and Erase the Codes	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
10	Check condition of rubber bushes/parts in lower control arms, front and rear	7.5K/6M			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

MAINTENANCE AND CARE

Sr. No	Operation	Km	Pdi	1.5k	7.5k	15k	22.5k	30k	37.5k	45k	52.5k	60k	67.5k	75k	82.5k	90k	97.5k	105k	112.5k	120k	127.5k	135k	142.5k	150k
		Months	0	2	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
	coil spring seats, front & rear bump stoppers, anti roll bar links, rear twist beam.																							
11	Check All door latch & striker operations , Adjust If required	15K/ 12M				•		•		•		•		•		•		•		•		•		•
12	Check for all bolts & nuts (Tighten). For severe usage, above checks to be done at every 5,000 km or after every severe usage event.	7.5K/ 6M			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
13	Check for tightening torque of all bolts & nuts of cradle FEM frame & A mount stud nyloc nut , B and C mount fastners	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

MAINTENANCE AND CARE

Sr. No	Operation	Km	Pdi	1.5k	7.5k	15k	22.5k	30k	37.5k	45k	52.5k	60k	67.5k	75k	82.5k	90k	97.5k	105k	112.5k	120k	127.5k	135k	142.5k	150k	
		Months	0	2	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120	
	Brakes																								
14	Check front & rear brake pads. Replace if necessary	15K/12M				•		•		•		•		•		•		•		•		•		•	
15	Replace brake fluid , Check brake system components for Leakages	# 45K/24M								•						•						•			
16	Inspect and if necessary adjust handbrake setting(First check @7.5K/6M then after every 15K/12M)	# 15K/12M			•	•		•		•		•		•		•		•		•		•		•	
	Wheels & Tyres																								
17	Check & adjust wheel alignment (For severe usage, above checks to be done at every 5,000 km or after every severe usage event).	# 15K/12M				•		•		•		•		•		•		•		•		•		•	

MAINTENANCE AND CARE

Sr. No	Operation	Km	Pdi	1.5k	7.5k	15k	22.5k	30k	37.5k	45k	52.5k	60k	67.5k	75k	82.5k	90k	97.5k	105k	112.5k	120k	127.5k	135k	142.5k	150k
		Months	0	2	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
18	Check for Tyre pressure, condition & rotate	# 7.5K/6M			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	Transaxle																							
19	Oil change interval (First at 7.5K / 6M)	# 30K/24M			•			•				•				•				•				•
	Electrical																							
20	Check specific gravity of battery electrolyte for 12V Aux. battery	7.5K/6M			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
21	Check headlamp focusing	15K/12M				•		•		•		•		•		•		•		•		•		•
	A.C. System																							
22	Check Air-conditioning / HVAC System for satisfactory performance	PDI & Every Service	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
23	Replace Combi / PM2.5 filter	15K/12M				•		•		•		•		•		•		•		•		•		•

MAINTENANCE AND CARE

Sr. No	Operation	Km	Pdi	1.5k	7.5k	15k	22.5k	30k	37.5k	45k	52.5k	60k	67.5k	75k	82.5k	90k	97.5k	105k	112.5k	120k	127.5k	135k	142.5k	150k	
		Months	0	2	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120	
	Exterior Trim																								
24	Greasing of the Charging Port Housing lid mechanism	PDI & 15K/12 M	•			•		•		•		•		•		•		•		•		•		•	

Kms or months whichever occurs earlier, Note - Additionally, Tyre pressure to be checked every 15 days

* More frequently for vehicle, operating in severe condition

Severe conditions as below-

A: Repeatedly driving short distance of less than 7 km.

B: Extensive low speed driving for long distances.

C: Driving on rough, dusty, muddy, unpaved, graveled or salt-spread roads.

D-Frequently Driving in heavy traffic area & in stop & go condition

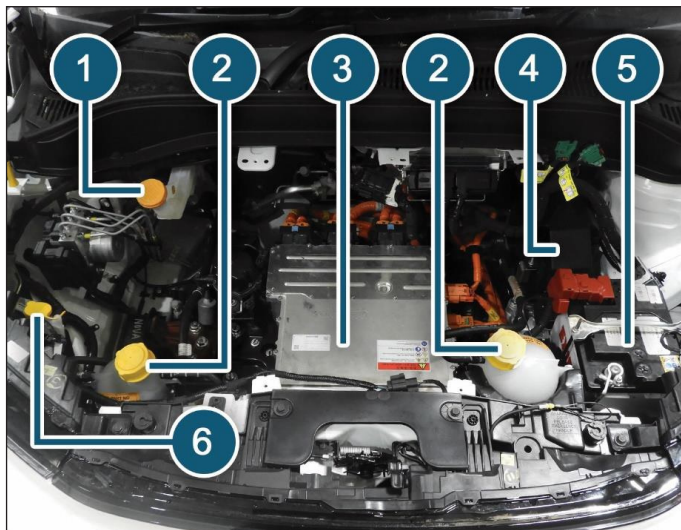
E-Driving only on uphill, downhill, or mountain roads.

F: Vehicle towing, driving for petrol car, taxi, or other commercial use

G: Frequently driving under high speed & acceleration.

MAINTENANCE AND CARE

MOTOR COMPARTMENT



1. Brake Fluid Reservoir
2. Coolant Tank
3. High Voltage Components
4. Battery Mounted Fuse Box
5. Low Voltage Battery
6. Windshield Washer Container

WINDSHIELD WASHER FLUID LEVEL

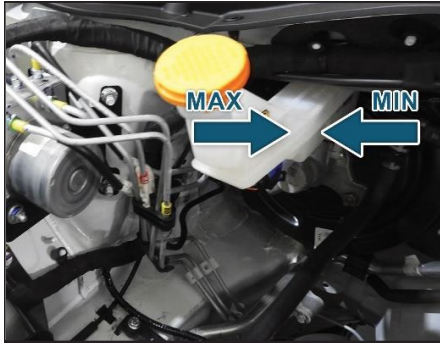


Examine if there is washer fluid in the tank. Fill it if necessary. Use a good quality fluid, diluted with water as necessary.

i NOTE

- Do not use detergent or any other additive in the windshield washer reservoir. This can severely impair visibility when sprayed on the windshield, and can also damage your vehicle's paint.

BRAKE FLUID LEVEL



The level of the brake fluid should be between the 'MIN' and 'MAX' marks provided on the side of the brake fluid container. If the level falls below the 'MIN' mark, add recommended brake fluid.

i NOTE

- Do not allow brake fluid to make contact with the skin or eyes.
- Do not allow brake fluid to splash or spill on the paint surface as it will damage the paint. In case of

spillage, wipe it off immediately.

For more clarity about location of Brake Fluid Container and filling cap, please refer respective motor Compartment.

MAINTENANCE AND CARE

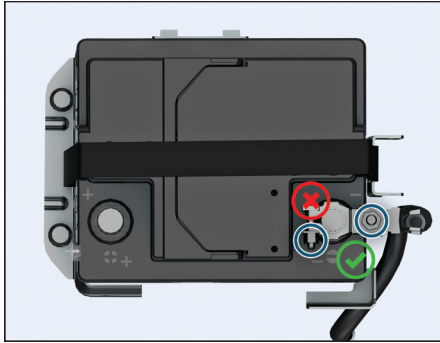
- *Do not operate washer motor with no fluid in washer tank, washer motor will be damaged.*

For more clarity about location of Windshield Washer Container and filling cap, please refer image of the respective motor Compartment.

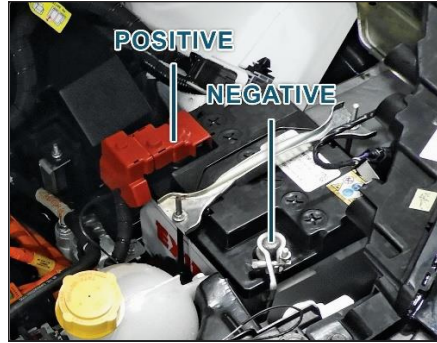
12V BATTERY

- Examine the battery for electrolyte level against the marking on the battery outer case.
- Examine the battery terminals for corrosion (a white or yellowish powder). To remove it, wash the terminals with a solution of baking soda. It will bubble up and turn brown.
- When this stops, wash it off with plain water. Dry off the battery with a cloth or paper towel.
- Apply petroleum jelly to the terminals to prevent further corrosion.
- Use a proper wrench to loosen and remove cables from the terminals.
- Always disconnect the negative (-ve) cable first and reconnect it last.
- If your vehicle is equipped with Battery Sensor, then disconnect only the Sensor Output Cable. Do not remove the Sensor, Sensor connector completely as this will result into Sensor function loss temporarily. Sensor functionality will be restored when the Vehicle is parked for 3-4 hours without any operation.
- Clean the battery terminals with a terminal cleaning tool or wire brush.
- Reconnect and tighten the cables, coat the terminals with petroleum jelly.
- Make sure that the battery is securely mounted.
- If you need to connect the battery to a charger, disconnect both cables to prevent damage to the vehicle's electrical system.
- If your vehicle is equipped with Battery Sensor, connect the jump start leads on output terminal of Battery Sensor. Do not connect the jump start leads on Sensor surface or Battery terminal. This will result of function loss of Battery sensor.
- Refer the below Battery Sensor image for do's and don'ts.

MAINTENANCE AND CARE



For location of battery, please refer image of the respective motor Compartment.



i NOTE

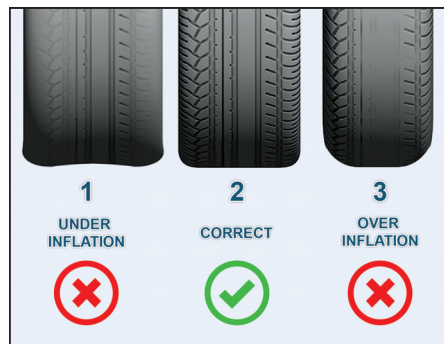
Use only authorized Battery recommended by TATA MOTORS. Use of any other unauthorized Battery will result into Intelligent Alternator Control (IAC) function deterioration.

i NOTE

- During normal operation, the battery generates gas which is explosive in nature. A spark or open flame can cause the battery to explode causing very serious injuries.*
- Keep all sparks, open flames and smoking materials away from the battery.*
- The battery contains sulphuric acid (electrolyte) which is poisonous and highly corrosive in nature. Getting electrolyte in your eyes or on the skin can cause severe burns. Wear protective clothing and a face shield or have a skilled technician to do the battery maintenance.*

MAINTENANCE AND CARE

TYRES



1	Under inflation	Excessive side tread wear
2	Correct tyre pressure	Uniform wear
3	Over inflation	Excessive center tread wear

Inflation

Check for inflation and condition of your vehicle tyres periodically.

Check the pressure in the tyres when they are cold.

Keeping the tyres properly inflated gives you the best combination of riding comfort, handling, tyre life and better energy efficiency.

Over inflation of tyres makes the vehicle ride bumpy and harsh. Tyres are more prone to uneven wear and damage from road hazards.

Under inflated tyres reduce your comfort in vehicle handling and are prone to failures due to high temperature. They also cause uneven wear and more energy consumption.

i NOTE

Every time you check inflation pressure, you should also examine tyres for uneven wear, damage and trapping of foreign objects in the treads and wear.

Recommended Tyre Pressures

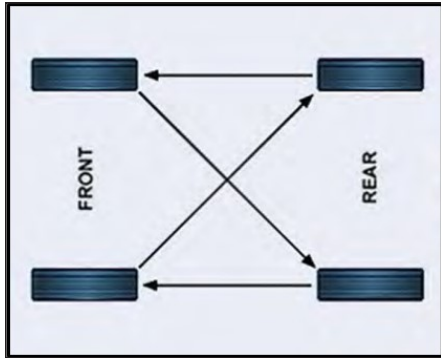


i NOTE

Kindly refer Tyre pressure as indicated on tyre pressure sticker provided on vehicle (near driver seat)

Tyre Rotation

To help increase tyre life rotated at specified intervals or earlier depending on the operation of vehicle. The illustrations shows how to rotate tyres without spare wheel.



i NOTE

- Do not use spare wheel for tyre rotation, in case of temporary spare wheel used.
-

- Two or more temporary tyres should not be used on one vehicle.
- Tyre pressure to be checked every 15 days.
- Tyre pressure of temporary wheel is to be checked at least once in a month.

Wheel Alignment And Balancing

Alignment

Incorrect wheel alignment causes excessive and uneven tyre wear. Check wheel alignment at specified intervals.

Balancing

Wheels of your vehicle are balanced for better ride comfort and longer tyre life. Balancing needs to be done whenever tyre is removed from rim.

⚠ WARNING

If the vehicle vibrates abnormally on a smooth road, have the wheel balanced done immediately.

Special Care For Tubeless Tyres

- When you remove the tyre and install it back on the rim, take precautions not to damage tyre bead. Use tyre removal and assembly machines. Damage or cut on tyre bead may cause gradual loss of air and deflation of tyre.
- Do not scratch the inner surface of tubeless tyre with metallic or sharp object. Tubeless tyres are coated with impermeable layer of rubber from the inner surface which holds the air in the tyre. Removal of this layer due to scratching may cause gradual loss of air and deflation.
- If wheel rim gets damaged in service, get the wheel rim repaired/ replaced immediately. Running the vehicle with damaged rim may cause deflation of tyre and subsequent dislodging of tyre from rim.
- Keep the recommended inflation pressure. Over-inflation, in particular, may cause puncture or bursting of tyre.

MAINTENANCE AND CARE

NOTE

Life and wear pattern of tyres depends on various parameters like tyre pressure, wheel alignment, wheel balancing, tyre rotation, etc. It also largely depends on vehicle speed, load carried, usage, driving habits, road conditions, tyre quality, etc. In case fault is suspected to be due to poor quality of tyres, the same may be taken up with concerned tyre manufacturer.

Tyre Equipment

Summer tires have a tread designed to provide superior performance on dry pavement. However, the performance of these tyres will be substantially reduced in wet conditions. If you operate your vehicle on wet roads, use all season tyres for all four wheels

Special Winter Equipment

It is recommended that the following items be carried in the vehicle during winter:

- A scraper and stiff-bristled brush to remove ice and snow from the windows

and wiper blades.

- A shovel to dig the vehicle out of snow-drifts.
- Extra windshield-washer fluid to refill the reservoir tank

VEHICLE PARKING for LONG DURATION (NON - USE MAINTENANCE)

If you want to park your vehicle at one place for long duration, following care is to be taken:

1. Park the vehicle in covered, dry and if possible well-ventilated premises. Engage a gear.
2. Remove the battery terminal cables (first remove the cable from the negative terminal). Ensure that battery is fully charged.
3. Use wheel chocks to prevent movement of the car.
4. Clean and protect the painted parts using protective wax.
5. Clean and protect the shiny metal parts using commercially available special compounds.
6. Sprinkle talcum powder on the rubber windscreen wiper and lift them off the glass.
7. Slightly open the windows.

- Cover the vehicle with a cloth or perforated plastic sheet. Do not use sheets of imperforated plastic as they do not allow moisture on the vehicle body to evaporate.
- Inflate the tyres to 0.5 bar above the normal specified pressure and check it at regular intervals.
- Check the battery charge every six weeks.

SMART KEY BATTERY REPLACEMENT (For PEPS variant)

Procedure

- Open rear side of key (battery cover).



- Replace with new battery in the smart key battery slot.
- Ensure that the "+" symbol on the battery is facing upwards. The correct polarity is shown on the battery cover.
- Close the battery cover.
- Make sure that the key cover is intact properly.

NOTE

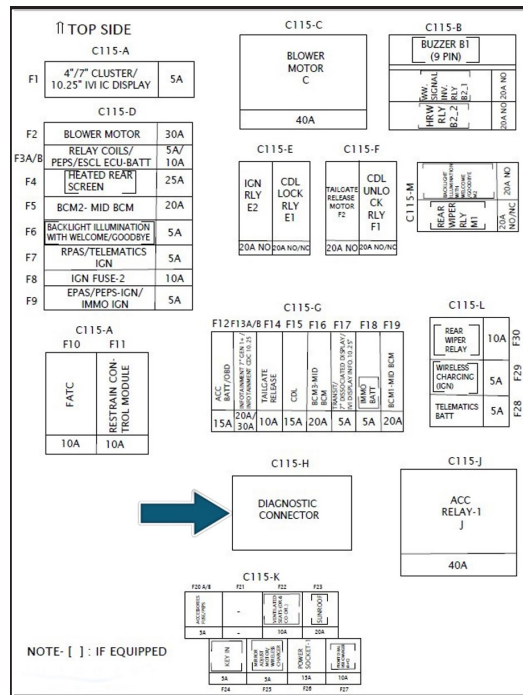
- Use CR 2032 battery only.
- An inappropriately disposed battery can be harmful to the environment and human health. Dispose the battery according to your local law(s) and regulation.

MAINTENANCE AND CARE

ON BOARD DIAGNOSTIC (OBD II) SYSTEM

The OBD system also has a diagnostic connector that can be interfaced with appropriate diagnostic tools, which makes it possible to read the fault codes stored in the Electronic Control Unit, together with a series of specific parameters for Motor operation and Diagnosis. This check can also be carried out by the traffic police. To access the diagnostic connector, open the cockpit fuse box cover, which is located on RH side below the steering wheel.

On board diagnostic located in cabin compartment fuse box. (refer below image)



DO IT YOURSELF

Daily Checks

- Tyres for unusual wear, cracks or damage and embedded foreign material such as nails, stones, etc.
- Traces of fluid and oil below vehicle.
- There is sufficient charging for the trip.
- Windshield, windows, mirrors, lights, and reflectors are clean and unobstructed.
- All lamps, wipers, wiper blades and horn for proper operation.
- All switches, gauges and tell tales are working properly.
- All doors, motor compartment and tail-gate are securely closed and latched.
- All doors and tail gate are securely closed and latched.
- Tool kit, jack & handle, warning triangle, owner's manual, first aid kit and vehicle documents are available and stored at their locations. Tool kit, jack & handle, warning triangle, owner's manual, first aid kit and vehicle docu-

ments are available and stored at their locations.

i NOTE

Water dripping below the car is normal. This is due to the usage of air conditioning system.

Weekly Checks

- Coolant level
- Brake fluid level
- Windshield washer fluid level
- Battery electrolyte level

i NOTE

Tyre pressure always be measured in cold conditions. Do a check of tyre pressure and condition after every 15 days, including the spare tyre.

Brake Hoses And Lines

Visually check for proper installation, chafing, cracks, deterioration and any leakage. Replace any deteriorated or damaged parts immediately.

Replacing The Components of Your EV

Since the electrical components of the vehicle are not user serviceable, it is recommended that you approach your nearest TATA MOTORS EV Authorised Service Centre to replace any electrical components of the car.

MAINTENANCE AND CARE

CAR CARE

Your vehicle is subjected to many external influences such as climate, road conditions, industrial pollution and proximity to the sea. These conditions demand regular care of the vehicle body. Dirt, insects, bird droppings, oil, grease and stone chippings should be removed as soon as possible.

Washing

Following these tips while washing your vehicle.

1. Do not wash vehicle underbody with direct jet, also don't wash the under bonnet area with water
2. Always wash your vehicle in shade and the surface is at room temperature.
3. Wash with mild vehicle wash soap like 'Car Shampoo' and use a soft bristle brush, sponge or soft cloth and rinse it frequently while washing to avoid scratches.
4. To avoid scratches, please wear soft gloves. Remove finger rings, nails, wrist watch while washing.

5. To remove stubborn stains and contaminants like tar, use turpentine or cleaners like 'Stain remover' which are safe for paint surfaces.
6. Avoid substances like petrol, diesel, kerosene, benzene, thinner, ac-ids or other solvents that cause damage to paint.
7. Dry your vehicle thoroughly to prevent any damp spots.
8. Rinse all surfaces thoroughly to prevent any traces of soap and other cleaners as this may lead to the formation of stains on the painted surface later.

NOTE

- *Avoid parking the car under trees without proper cover, it will reduce the amount of bird droppings, tree sap and pollen contact on paint surface. Regularly remove the twigs, leaves and vegetation near the windshield areas, to avoid water stagnation.*

- *Always close the sunroof while washing the vehicle.*

WARNING

Do not direct high pressure washer fluid/ water jets (Pressure above 0.5 bar) at electrical devices and connector during washing. This is to prevent malfunction / failure of electrical system due to water ingress.

After drying the vehicle, inspect it for chips and scratches that could allow corrosion to start. Apply touch up paint where necessary.

Cleaning of Carpets

Vacuum clean the carpet regularly to remove dirt. Dirt will make the carpet wear out faster. Periodically, shampoo the carpet to keep it looking new.

Use carpet cleaners (preferably foam type). Follow the instructions that come with the cleaner. Apply it with a sponge or soft brush. Keep the carpeting as dry as possible by not adding water to the foam.

NOTE

Avoid wiping of painted surface in dry condition as it may leave scratches on the painted surface.

Cleaning of Windows, Front and Rear Glasses

Clean the windows inside and outside with commercially available glass cleaners.

This will remove the haze that builds up on the inside of windows. Use a soft cloth or paper towels to clean all glass and plastic surfaces.

Waxing

Waxing and polishing is recommended to maintain the gloss and wet-look appearance of your paint finish.

1. Use good quality polish and wax for your vehicle.
2. Re-wax your vehicle when the water does not slip off the surface but collects over the surface in patches.

Polishing

Polishes and cleaners can restore shine to the painted surface that has oxidized and become dull. They normally contain mild abrasives and solvents that remove the top layer of the finish coat. Polish your vehicle, if the finish does not regain its original shine after using wax.

Interior Fabric Cleaning Tips

1. Stains should be treated immediately. If left for a long time, they can leave a permanent mark.
2. Cleaning the stains immediately is important especially for stains, which contain artificial colors in the stain creating liquid or semisolid substance. The colorant may leave a stain if kept for longer time.
3. Stain should not be removed by rubbing. As far as possible, try to blot or lift the stain with cloth or plastic spatula and then clean the remaining stain with cloth or sponge.
4. If the stain has dried, then gently brush off the material and then press with

damp cloth or sponge till it disappears.

5. Do not use household detergents to clean the fabric.
6. Always use clean cotton cloth for cleaning.

Paint Care

Following guidelines will help you to protect your vehicle from corrosion effectively.

NOTE

Avoid Spillage or Direct contact of Air freshener liquid/chemicals with painted plastic parts. These chemicals may cause damage to paint like blisters, peel off, wrinkles etc.

Proper Cleaning

In order to protect your vehicle from corrosion it is recommended that you wash your vehicle thoroughly and frequently in case:

- There is a heavy accumulation of dirt and mud especially on the underbody.
- It is driven in areas having high atmospheric pollution due to smoke, soot, dust, iron dust and other chemical pol-

MAINTENANCE AND CARE

lutants.

- It is driven in coastal areas.
- The underbody must be thoroughly pressure washed after every three months.
- In addition to regularly washing your car, the following precautions need to be taken.

Periodic Inspection

- Regularly inspect your vehicle for any damage in the paint film such as deep scratches and immediately get them repaired from an authorized service outlet, as these defects tend to accelerate corrosion.
- Inspect mud liners for damages
- Keep all drain holes clear from clogging.

Proper Parking

- Always park your vehicle in shade to protect it from harsh sunlight or in a well-ventilated garage so that there is no dampness on any part of the vehicle.

VALUE ADDED SERVICES

Why are Corrosion Protection Waxes necessary?

Corrosion Is Caused By:

Water / salt water acid rain & atmospheric fallouts.

Critical Areas Are:

Cavities: joints, crevices, spot welds, underbody

- Corrosion is the most important factor when we talk about the vehicle life. If you treat your car you can prolong the life.
- It is very dangerous to drive around in a corroded vehicle.
- The corrosion creeps onto the vehicle from the inside and from the outside. The most dangerous kind of corrosion is often not discovered until it is too late.

Benefits of Anti - Rust Treatment:

- A professionally applied range of world class products offering real value to the new and used vehicle customer.
- The treatment has been developed to withstand the harshest environmental and climatic conditions (rust. Pollutants, stone and gravel impact, etc.)
- Insulate cabin space from external noises.
- Expensive tin work and Denting / Painting avoided.
- Higher resale value for the vehicle.
- Higher safety – uncorroded vehicle
- 10 free checkups available



MAINTENANCE AND CARE

TATA MOTORS has tied up with **M/s Wurth, M/s Autokrom, M/s 3M India Lt d & M/s Bardahl** for these world class treatment at affordable prices. These treatments are available in all authorized workshops. The Dealer Service Marketing Executive will explain to you the benefits and terms and conditions of this treatment.

I / We have been explained the Benefits, Terms and conditions and the prices of these treatments by the Dealer Service Marketing Executive.

I wish to avail / Do not wish to avail extended warrant policy.

Customer's Signature

Dealer's Signature

VEHICLE INTERIOR ENRICHMENT

Why To Protect Your New Car’s Fabric Interior?

- Someone will spoil your vehicle’s fabric carpet or seats.
- A significant detractor from your vehicle’s resale value.
- A permanent stain on your vehicle’s interior fabric.

Vehicle Interior Gets Affected From:

Drink Spills - Food Stains - Mud - Ultraviolet Rays Pets - Traffic

Benefits: Vehicle Interior Enrichment

- Removal of medium stains and dirt from all interior parts of the car i.e., carpet, upholstery and roof lining.
- Cleaning of windshield and all windows (inside and outside).
- Dressing of all internal plastics (e.g.: door pad trims) and rubber parts.
- The treatment involves cleaning and dressing of all parts of the exposed interiors.
- Specialised protection for seat fabric from liquid spills.

TATA MOTORS has tied up with **M/s Wurth** and **M/s Autokrom** for this world class treatment at affordable prices. This treatment is available in all authorized workshops. The Dealer Service Marketing Executive will explain to you the benefits and terms and conditions of this treatment.

I / We have been explained the Terms and conditions, Coverage and Owner’s responsibility by the Dealer Service Marketing Executive.

I wish to avail / Do not wish to avail extended warrant policy.

Customer’s Signature

Dealer’s Signature

VEHICLE WARRANTY - TERMS AND CONDITIONS

We WARRANT each **TATA PUNCH EV** vehicle and parts thereof manufactured by us to be free from defect in material and workmanship subject to the following terms and conditions:

1. This warranty shall be for a period of **36 months from the date of sale of the car or a mileage of 1,25,000 km whichever occurs earlier. The warranty on the battery and motor shall be for a period of 96 months from the date of sale of car or a mileage of 1,60,000 KMs which-ever occur earlier.**
2. Our obligation under this warranty shall be limited to repairing or replacing, free of charge, such parts of the car which, in our opinion, are defective, on the car being brought to us or to our dealers within the period. The parts so repaired or replaced shall also be warranted for quality and workmanship but such warranty shall be co-terminus with this original warranty.
3. Any part which is found to be defective and is replaced by us under the warranty shall be our property.
4. As for such parts as Tyres, Batteries, Audio and / or Video equipment (if any), etc. not manufactured by us but supplied by other parties, this warranty shall not apply, but buyers of the car shall be entitled to, so far as permissible by law, all such rights as we may have against such parties under their warranties in respect of such parts.
5. This warranty shall not apply if the car or any part thereof is repaired or altered otherwise than in accordance with our standard repair procedure or by any person other than from our sales or service establishments, our authorized dealers, service centres or service points in any way so as, in our judgment which shall be final and binding, to affect its reliability, nor shall it apply if, in our opinion which shall be final and binding, the car is subjected to misuse, negligence, improper or inadequate maintenance or accident or loading in excess of such carrying capacity as certified by us, or such services as prescribed in our Owner's Manual are not carried out by the buyer through our sales or service establishments, our authorized dealers, service centres or service points.
6. **This warranty shall not apply to the replacement of normal wear parts, including without limitation, drive belts, hoses, wiper blades, fuses, clutch disc, brake shoes, brake pads, cables and all rubber parts (except oil seal and glass run).**
7. This warranty shall not cover any inherent normal deterioration of the car or any of its parts arising from the actual use of the car or any damage due to negligent or improper operation or storage of the car.
8. This warranty shall not apply to normal maintenance services like oils & fluid changes, head lamps focusing, fastener retightening, center hub cap/wheel cover. wheel balancing and alignment, tyre rotation, adjustment of valve clearance, ignition timing and consumables like bulbs, air and gas leaks in case

WARRANTY

- of air conditioned cars.
9. This warranty shall not apply to any damage or deterioration caused by environmental pollution or bird droppings. Slight irregularities not recognized as affecting the function or quality of the vehicle or parts, such as slight noise or vibration, defects appearing only under particular or irregular operations are items considered characteristics of the vehicle.
10. This warranty shall be null and void if the car is subjected to abnormal use such as rallying, racing or participation in any other competitive sport. This warranty shall not apply to any repair or replacements as a result of accident or collision.
11. This warranty is expressly in lieu of all warranties, whether bylaw or otherwise, expressed or implied, and all other obligations or liabilities on our part and we neither assume, nor authorize any person to assume on our behalf, any other liability arising from the sale of the car or any agreement in relation thereto.
12. The buyer shall have no other rights except those set out above and have, in particular, no right to repudiate the sale, or any agreement or to claim any reduction in the purchase price of the car, or to demand any damages or compensation for losses, incidental or indirect, or inconvenience or consequential damages, loss of car, or loss of time, or otherwise, incurred or accrued.
13. Any claim arising from this warranty shall be recognized only if it is notified in writing to us or to our authorized dealer with-
- out any delay soon after such defects as covered & ascertained under this warranty.
- 14. This warranty is fully transferable to subsequent vehicle owner. Only unexpired remaining period of warranty applies.**
15. We reserve our rights to make any change or modification in design of the car or its parts or to introduce any improvement therein or to incorporate in the car any additional part or accessory at any time without incurring any obligation to incorporate the same in the cars previously sold.

EXTENDED WARRANTY - TERMS AND CONDITIONS

TATA MOTORS recommends the purchase of its extended warranty program.

Coverage - Mechanical + Electrical

Benefits

- Insures you against unforeseen break down repair bills.
- Documentation is simple and hassle free.
- Near cashless & speedy claim

Term

36 + 12 months or 1,25,000 kms whichever occurs first

OR

36 + 24 months or 1,25,000 kms whichever occurs first

Extended Warranty is available in the dealership from where you have purchased your vehicle. We strongly recommend purchase of Extended Warranty at time of purchase of your vehicle. Extended Warranty can be availed until warranty period from date of purchase of vehicle. The Dealer Service Marketing Executive shall explain to you the Terms and conditions, Coverage and Owner's responsibility.

Note

- The extended warranty comes into force once the manufacturer's warranty expires.
- It is more restrictive as by the time it comes into force the vehicle is already 36 months old.

What Is Covered?

- Mechanical / Electrical break down as defined in this warranty and confirmed by the dealer within the stipulated terms and conditions.
- TATA MOTORS dealer shall either repair or replace any part found to be defective with a new part or an equivalent at no cost to



EXTENDED WARRANTY

the owner for parts or labour.

- Such defective parts which have been replaced will become property of TATA PASSENGER ELECTRIC MOBILITY LTD.

What is not covered?

Please refer the Extended Warranty Booklet for details of the exclusion list. Soft copy can be available with the dealer.

What Is Not Covered?

Please refer the Extended Warranty Booklet for details of the exclusion list. Soft copy can be available with the dealer.

Owner's Responsibility

- Proper use, maintenance and care of the vehicle in accordance with the instructions contained in the Owner's Manual and Service Booklet. The records of the same to be ensured in Owner's Manual.
- Retention of maintenance service bills.

I / We have been explained the Terms and conditions, Coverage and Owner's responsibility by the Dealer Service Marketing Executive

I wish to avail / Do not wish to avail extended warrant policy.

Customer's Signature

Dealer's Signature